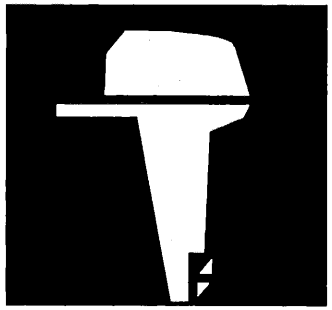
YAMAHA

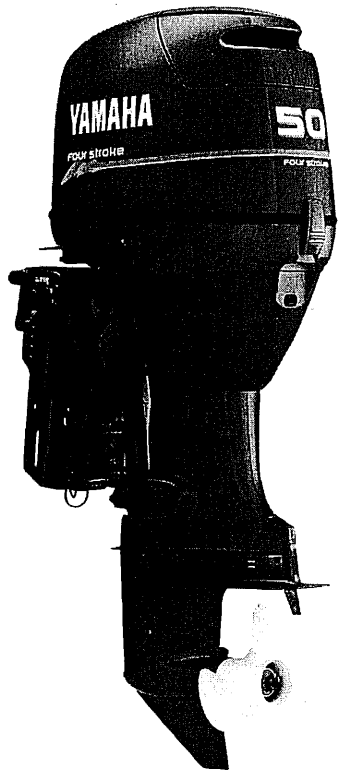


PARTS CATALOGUE
CATALOGUE DE PIECES DETACHEES

F50A'95 (62Y)
F50B'96 (64J)
F45A'96 (62Y)

YAMAHA GENUINE Parts & Accessories

1T62Y-300F2


YAMAHA
50
four stroke

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

F50A'95 (62Y)/F50B'96 (64J)/F45A'96 (62Y)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

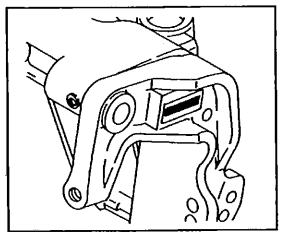
4. Number of component for assembly
   The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

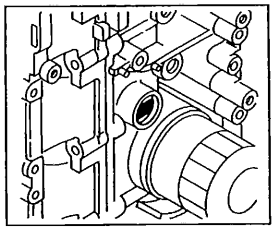
EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	F50AE L : 300101 ~ F50AET L : 400101 ~ F50BET L : 400101 ~ F45AED L : 500101 ~ F45AET L : 500101 ~





Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

F50A'95 (62Y)/F50B'96 (64J)/F45A'96 (62Y)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
   Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

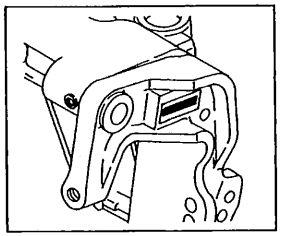
EXEMPLE ENS CARBURATEUR
. GICLEUR, ralenti
. PUITS D'AIGUILLE

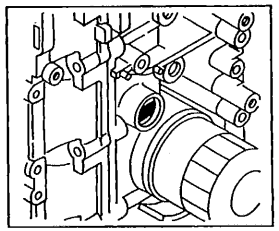
4. Nombre de pièces composant un ensemble
   Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	F50AE L : 300101 ~ F50AET L : 400101 ~ F50BET L : 400101 ~ F45AED L : 500101 ~ F45AET L : 500101 ~





Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

CONTENTS

Sheet 1/2 (Fig. 1 to Fig. 21)

FIG. 1	CYLINDER. CRANKCASE	A6
FIG. 2	CYLINDER. CRANKCASE 2	A7, B1
FIG. 3	CRANKSHAFT. PISTON	B2
FIG. 4	VALVE	B3
FIG. 5	INTAKE	B4, B5
FIG. 6	CARBURETOR LINK	B6, B7
FIG. 7	CARBURETOR	C1, C2
FIG. 8	OIL PUMP	C3
FIG. 9	OIL PAN	C4
FIG. 10	FUEL	C5, C6
FIG. 11	TOP COWLING	C7
FIG. 12	BOTTOM COWLING	D1, D2
FIG. 13	BRACKET 1	D3, D4
FIG. 14	BRACKET 2	D5, D6
FIG. 15	POWER TRIM & TILT ASSY 1	D7~E2
FIG. 16	CONTROL	E3, E4
FIG. 17	UPPER CASING	E5
FIG. 18	LOWER CASING. DRIVE 1 (F50A/F45A)	E6~F1
FIG. 19	LOWER CASING. DRIVE 2 (F50A/F45A)	F2, F3
FIG. 20	LOWER CASING. DRIVE 3 (F50B)	F4~F6
FIG. 21	LOWER CASING. DRIVE 4 (F50B)	F7
	NUMERICAL INDEX	

Sheet 2/2 (Fig. 22 to Fig. 30)

FIG. 22	GENERATOR	A6
FIG. 23	STARTING MOTOR	A7
FIG. 24	ELECTRICAL 1	B1
FIG. 25	ELECTRICAL 2	B2, B3
FIG. 26	ALTERNATE 1 (STEERING GUIDE ATTACHMENT)	B4
FIG. 27	REPAIR KIT 1	B5
FIG. 28	REPAIR KIT 2	B6
FIG. 29	REPAIR KIT 3 (F50A/F45A)	B7, C1
FIG. 29	REPAIR KIT 4 (F50B)	C2, C3
	NUMERICAL INDEX	

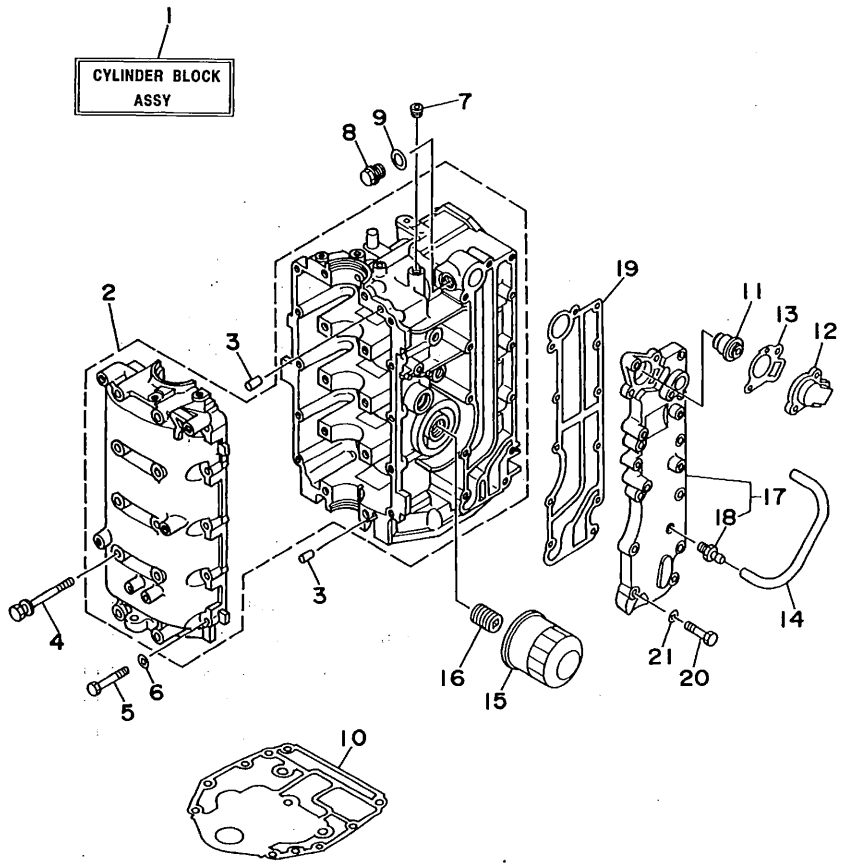
TABLE DES MATIERES

Feuille 1/2 (Fig. 1 ~ Fig. 21)

FIG. 1 CYLINDRE. CARTER A6
FIG. 2 CYLINDRE. CARTER 2 ..... A7, B1
FIG. 3 VILEBREQUIN. PISTON B2
FIG. 4 SOUPAPE B3
FIG. 5 ADMISSION B4, B5
FIG. 6 BIELLETTE CARBURATEUR B6, B7
FIG. 7 CARBURATEUR C1, C2
FIG. 8 POMPE A HUILE C3
FIG. 9 VENTILATEUR D'HUILE C4
FIG. 10 CARBURANT C5, C6
FIG. 11 CAPOT SUPERIEUR C7
FIG. 12 CAPOT INFERIEUR D1, D2
FIG. 13 SUPPORT 1 ..... D3, D4
FIG. 14 SUPPORT 2 ..... D5, D6
FIG. 15 PUISSANCE PARER ET INCLINER (ENS.) 1 ..... D7~E2
FIG. 16 COMMANDE E3, E4
FIG. 17 FOURREAU E5
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A) ..... E6~F1
FIG. 19 BOITIER D'HELICE, TRANSMISSION 2 (F50A/F45A) F2, F3
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (F50B) ..... F4~F6
FIG. 21 BOITIER D'HELICE, TRANSMISSION 4 (F50B) F7
INDEX NUMERIQUE

Feuille 2/2 (Fig. 22 ~ Fig. 30)

FIG. 22 GENERATRICE A6
FIG. 23 DEMARREUR ELECTRIQUE A7
FIG. 24 PARTIE ELECTRIQUE 1 ..... B1
FIG. 25 PARTIE ELECTRIQUE 2 ..... B2, B3
FIG. 26 OPTIONNELLES 1 (FIXATIONS DE DIRECTION) B4
FIG. 27 KITS DE REPARATION 1 ..... B5
FIG. 28 KITS DE REPARATION 2 ..... B6
FIG. 29 KITS DE REPARATION 3 (F50A/F45A) B7, C1
FIG. 30 KITS DE REPARATION 4 (F50B) C2, C3
INDEX NUMERIQUE

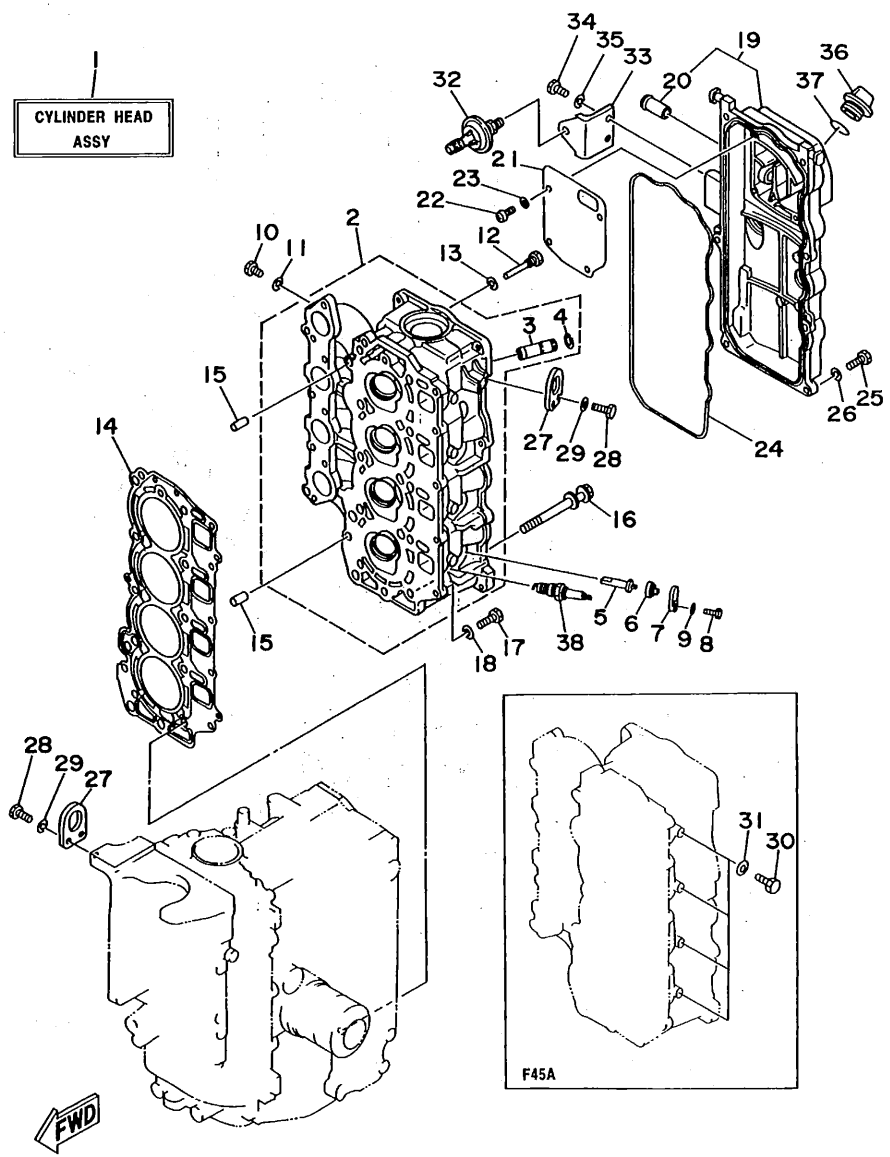


FWD

62YJA-5010

FIG. 1 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W009B-00-4D	CYLINDER BLOCK ASSY CYLINDER GROUPE (ENS.) (REF.NO. 2 ~ 13, 15 ~ 21 FIG. 3, REF.NO. 1 ~ 11 FIG. 8, REF.NO. 13 ~ 16 FIG. 23, REF.NO. 12)	1	
2	62Y-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	
3	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
4	90119-08M01	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
5	97014-06035	BOLT BOULON	10	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	
7	90344-51M01	PLUG, TAPER SCREW PLOT, FILETE CONIQUE	1	
8	90340-14M06	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
9	90430-14115	GASKET JOINT	1	
10	62Y-11351-00	GASKET, CYLINDER JOINT, D'EMBASE	1	
11	6G8-12411-02	THERMOSTAT THERMOSTAT	1	
12	6H3-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	1	
13	62Y-12414-00	GASKET, COVER JOINT, COUVERCLE	1	
14	90445-09252	HOSE DURITE	1	
15	3FV-13440-00	ELEMENT ASSY, OIL CLEANER ELEMENT, FILTRE A HUILE	1	
16	90401-20M00	BOLT, UNION BOULON, RACCORD	1	
17	62Y-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
18	62Y-12481-00	.PIPE 1 .DURITE 1	1	
19	62Y-41114-00	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	
20	97014-06035	BOLT BOULON	12	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	12	

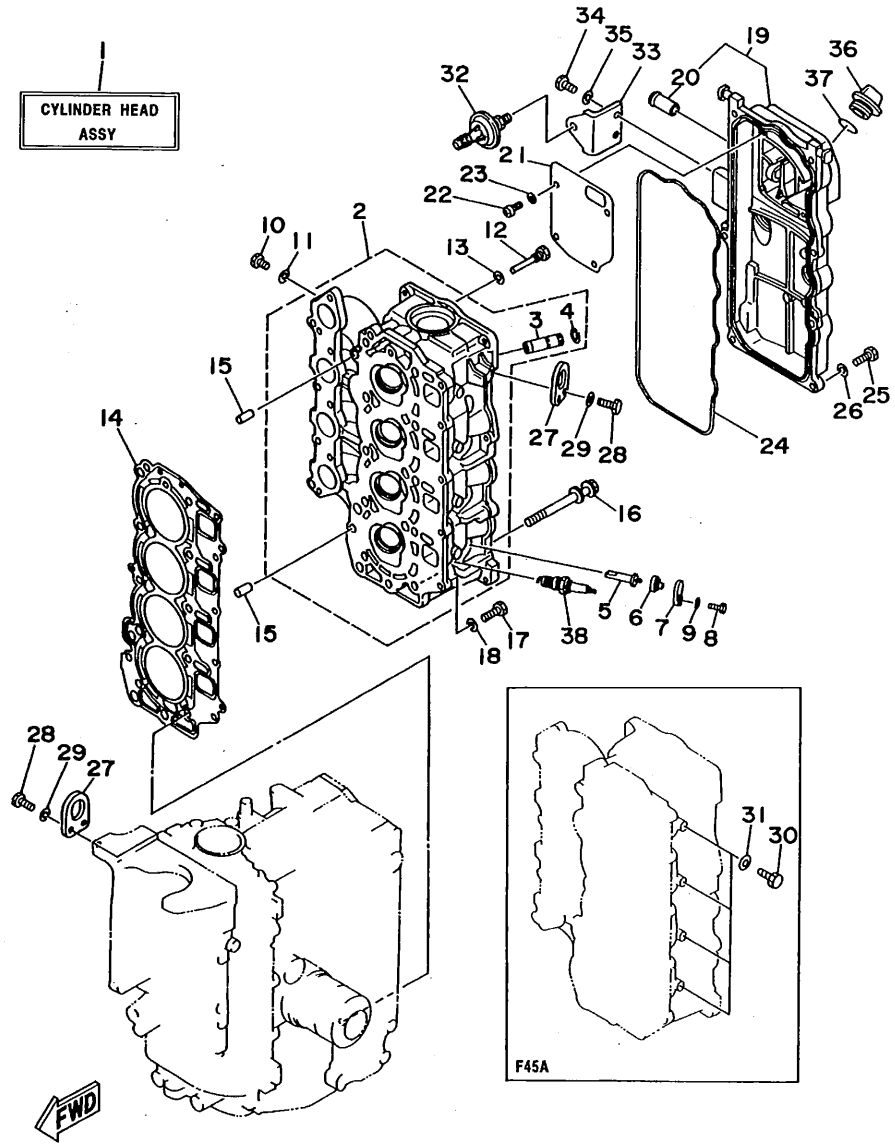


62YNV-5020

FIG. 2 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W009A-00-4D	CYLINDER HEAD ASSY CULASSE (ENS.) (REF.NO. 2 ~ 26, 36, 37 FIG. 4, REF.NO. 1 ~ 15 FIG. 8, REF.NO. 1 ~ 6, 17, 21, 22)	1	UR
	62Y-W009A-10-4D	CYLINDER HEAD ASSY CULASSE (ENS.) (REF.NO. 2 ~ 26, 36, 37 FIG. 4, REF.NO. 1 ~ 15 FIG. 8, REF.NO. 1 ~ 6, 17, 21, 22)	1	UR F45A
2	62Y-11111-00-94	HEAD, CYLINDER 1 CULASSE	1	UR
	62Y-11111-10-94	HEAD, CYLINDER 1 CULASSE	1	UR F45A
3	62Y-11133-10	.GUIDE, INTAKE VALVE .GUIDE, SOUP D'ADM	8	
4	93450-09M01	.CIRCLIP .CIRCLIP	8	
5	6J8-11325-00	ANODE ANODE	4	
6	62Y-11328-00	GROMMET, ANODE PASSE-FIL	4	
7	6H3-11327-00-94	COVER, ANODE COUVERCLE	4	
8	97013-06020	BOLT BOULON	4	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
10	97095-06010	BOLT BOULON	4	
11	90430-06014	GASKET JOINT	4	
12	90109-06M65	BOLT BOULON	1	
13	90430-06014	GASKET JOINT	1	
14	62Y-11181-00	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	1	
15	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
16	90119-09M00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	10	
17	97013-06025	BOLT BOULON	5	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	5	
19	62Y-11191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	
20	62Y-14485-00	.PIPE, JOINT .DURITE	1	
21	62Y-11168-00	COVER, BREATHER COUVERCLE, RENIFLARD	1	
22	98507-04010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	4	

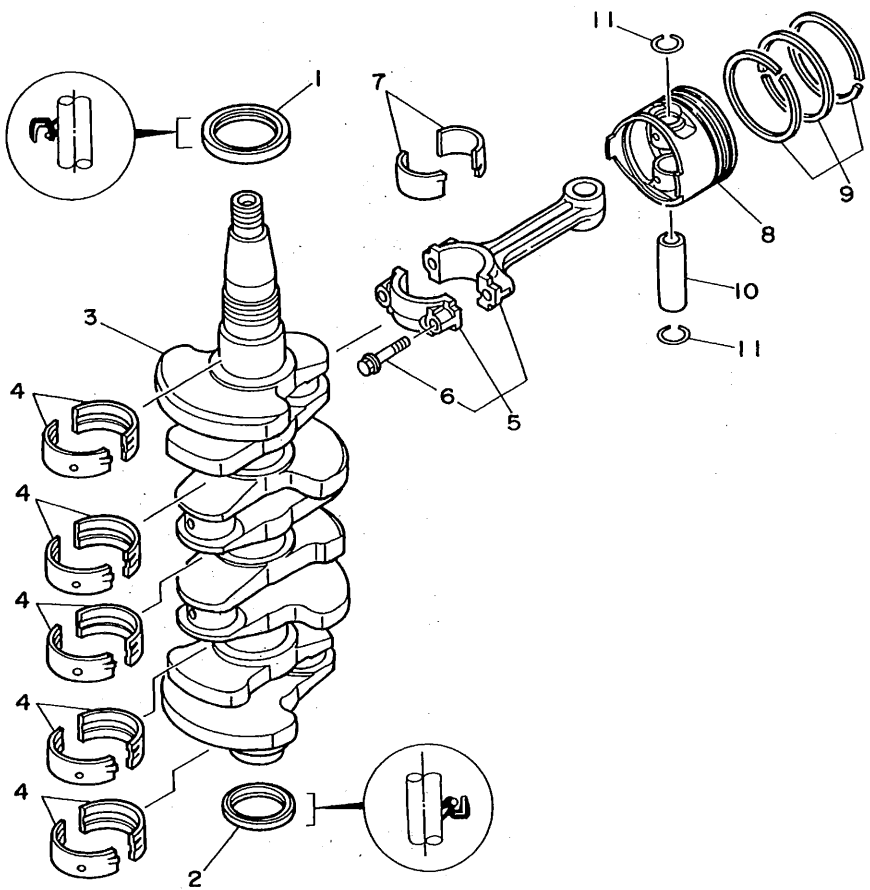
A7



62YNV-5020

FIG. 2 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

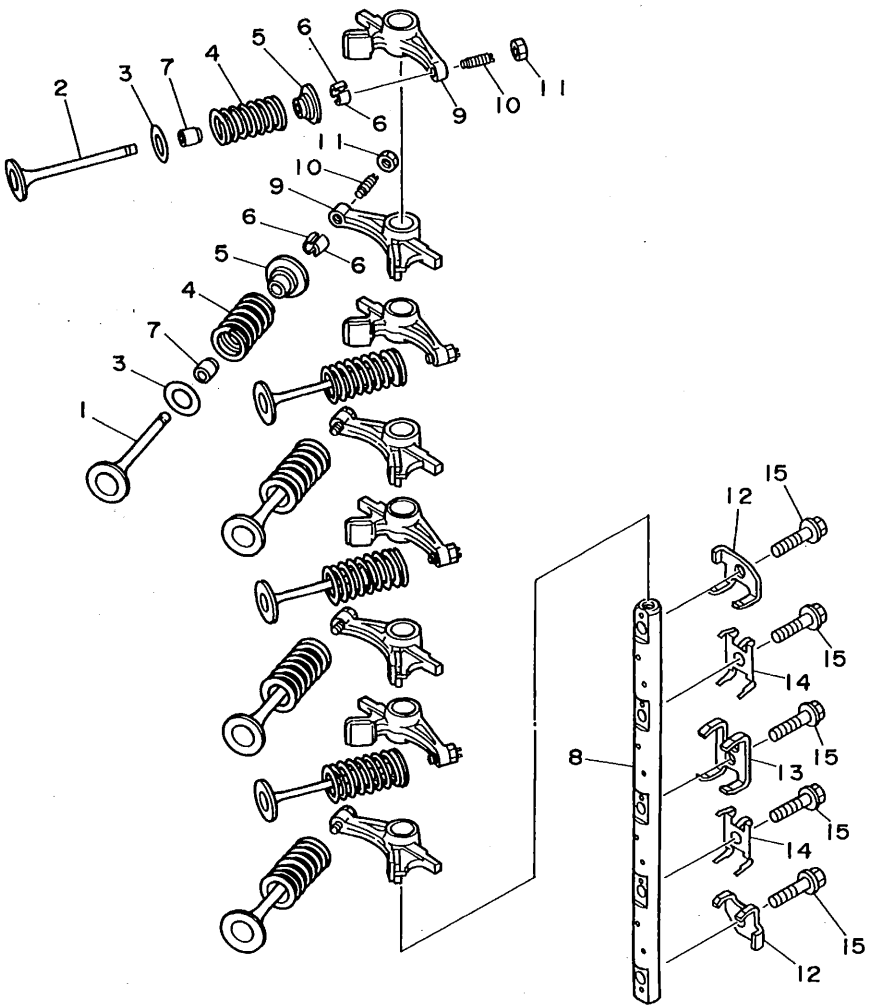
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	92907-04600	WASHER RONDELLE	4	
24	62Y-11356-00	SEAL, CYLINDER 2 JOINT, SPY CYLINDRE	1	
25	97013-06020	BOLT BOULON	7	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	7	
27	62Y-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	2	
28	97095-06020	BOLT BOULON	4	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
30	97095-08014	BOLT BOULON	4	F45A
31	90430-08143	GASKET JOINT	4	F45A
32	62Y-14368-01	DIAPHRAGM ASSY 1 DIAPHRAGME 1	1	
33	62Y-14413-00	STAY SUPPORT	1	
34	97095-06016	BOLT BOULON	2	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
36	6G8-15363-00	PLUG, OIL PLOT, HUILE	1	
37	93210-24M79	O-RING JOINT TORIQUE	1	
38	94701-00375	PLUG, SPARK (NGK DPR6EA-9) BOUGIE D'ALLUMAGE (NGK DPR6EA-9)	4	



62YJA-5030

FIG. 3 CRANKSHAFT. PISTON VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93102-43M42	OIL SEAL JOINT SPY	1	
2	93102-35M41	OIL SEAL JOINT SPY	1	
3	62Y-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	
4	62Y-11416-00	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	10	UR BROWN
	62Y-11416-10	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	10	UR BLACK
	62Y-11416-20	PLANE BEARING, CRANKSHAFT 1 COUSSINET DE VILEBREQUIN	10	UR BLUE
5	62Y-11650-00	CONNECTING ROD ASSY BIELLE COMPLETTE	4	
6	62Y-11654-00	.BOLT, CONNECTING ROD .BOULON, BIELLE	2	
7	62Y-11656-00	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	UR BROWN
	62Y-11656-10	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	UR BLACK
	62Y-11656-20	PLANE BEARING, CONNECTING ROD ROULEMENT DE BIELLE	8	UR BLUE
8	62Y-11631-00-96	PISTON (STD) PISTON (STD)	4	
	62Y-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	4	AP
	62Y-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	4	AP
9	62Y-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	4	
	62Y-11604-00	PISTON RING SET (0.25MM O/S) JUE DE SEGMENTS (0.25MM O/S)	4	AP
	62Y-11605-00	PISTON RING SET (0.50MM O/S) JUE DE SEGMENTS (0.50MM O/S)	4	AP
10	62Y-11633-00	PIN, PISTON AXE, PISTON	4	
11	93450-17129	CIRCLIP CIRCLIP	8	



62YJA-5040

FIG. 4 VALVE SOUPAPE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-12111-00	VALVE, INTAKE SOUPAPE, ADMISSION	4	
2	62Y-12121-00	VALVE, EXHAUST SOUPAPE, ECHAPPEMENT	4	
3	62Y-12116-00	SEAT, VALVE SPRING SIEGE, RESSORT DE SOUPAPE	8	
4	51Y-12114-00	SPRING, VALVE OUTER RESSORT DE SOUPAPE, EXTERNE	8	
5	30X-12117-00	RETAINER, VALVE SPRING BUTEE DE RESSORT DE SOUPAPA	8	
6	30X-12118-00	COTTER, VALVE FRAISE, SOUPAPE	16	
7	51Y-12119-00	SEAL, VALVE STEM JOINT, QUEUE DE SOUPAPE	8	
8	62Y-12146-00	SHAFT, ROCKER AXE, CULBUTEUR	1	
9	62Y-12151-00	ARM, VALVE ROCKER CULBUTEUR	8	
10	62Y-12159-00	SCREW, VALVE ADJUSTING VIS, REGLAGE DE SOUPAPE	8	
11	62Y-12158-00	NUT, LOCK CONTRE-ECROU	8	
12	62Y-12238-00	PLATE, BOLT STOPPER PLAQUE, BUTEE DE BOULON	2	
13	62Y-12279-00	PLATE PLAQUE	1	
14	62Y-12216-00	SPRING RESSORT	2	
15	90109-08M63	BOLT BOULON	5	

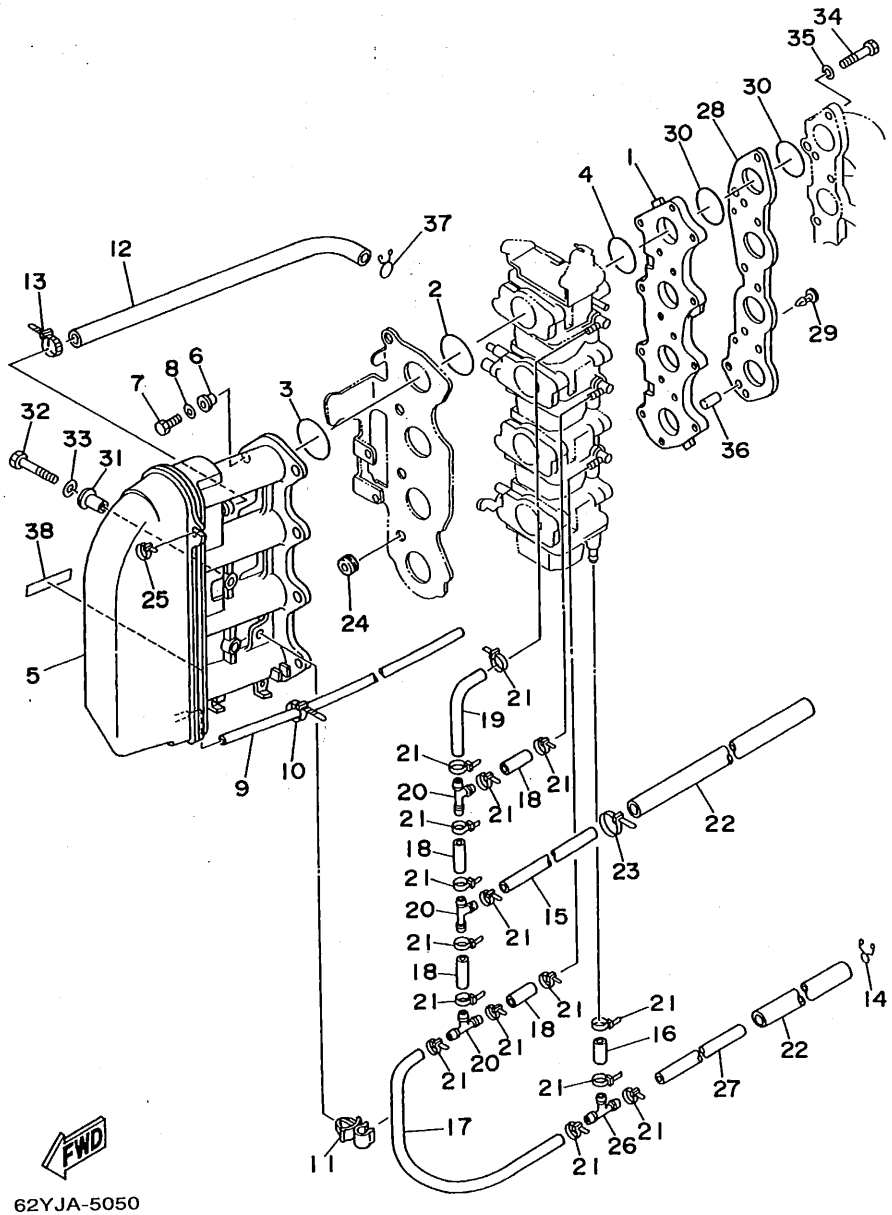


FIG. 5 INTAKE — ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-13586-00-94	JOINT, CARBURETOR 1 RACCORD, CARBURATEUR 1	1	
2	93210-35M86	O-RING JOINT TORIQUE	4	
3	93210-38MH3	O-RING JOINT TORIQUE	4	
4	93210-30MH4	O-RING JOINT TORIQUE	4	
5	62Y-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
6	90387-06M70	COLLAR COLLERETTE	8	
7	97095-06090	BOLT BOULON	8	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
9	90445-07M38	HOSE DURITE	1	
10	90465-11M10	CLAMP BRIDE	1	
11	90464-10M32	CLAMP BRIDE	1	
12	62Y-15373-00	PIPE, BREATHER DURITE DE RENIFLARD	1	
13	90465-13M36	CLAMP BRIDE	1	
14	90467-10M04	CLIP JONC	1	
15	90445-10M33	HOSE DURITE	1	
16	90445-10M85	HOSE DURITE	1	
17	62Y-24311-00	PIPE, FUEL 1 DURITE A ESSENCE	1	
18	90445-10M14	HOSE DURITE	4	
19	62Y-24313-00	PIPE 3 DURITE 3	1	
20	688-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	3	
21	90465-11M10	CLAMP BRIDE	16	
22	90445-16M00	HOSE DURITE	2	
23	90465-11M10	CLAMP BRIDE	1	
24	90480-11224	GROMMET PASSE-FIL	4	
25	90465-11M10	CLAMP BRIDE	1	
26	62Y-24378-00	PIPE, JOINT 4 DURITE RACCORDEMENT 4	1	
27	90445-10M18	HOSE DURITE	1	
28	62Y-14271-00	INSULATOR ISOLATEUR	1	

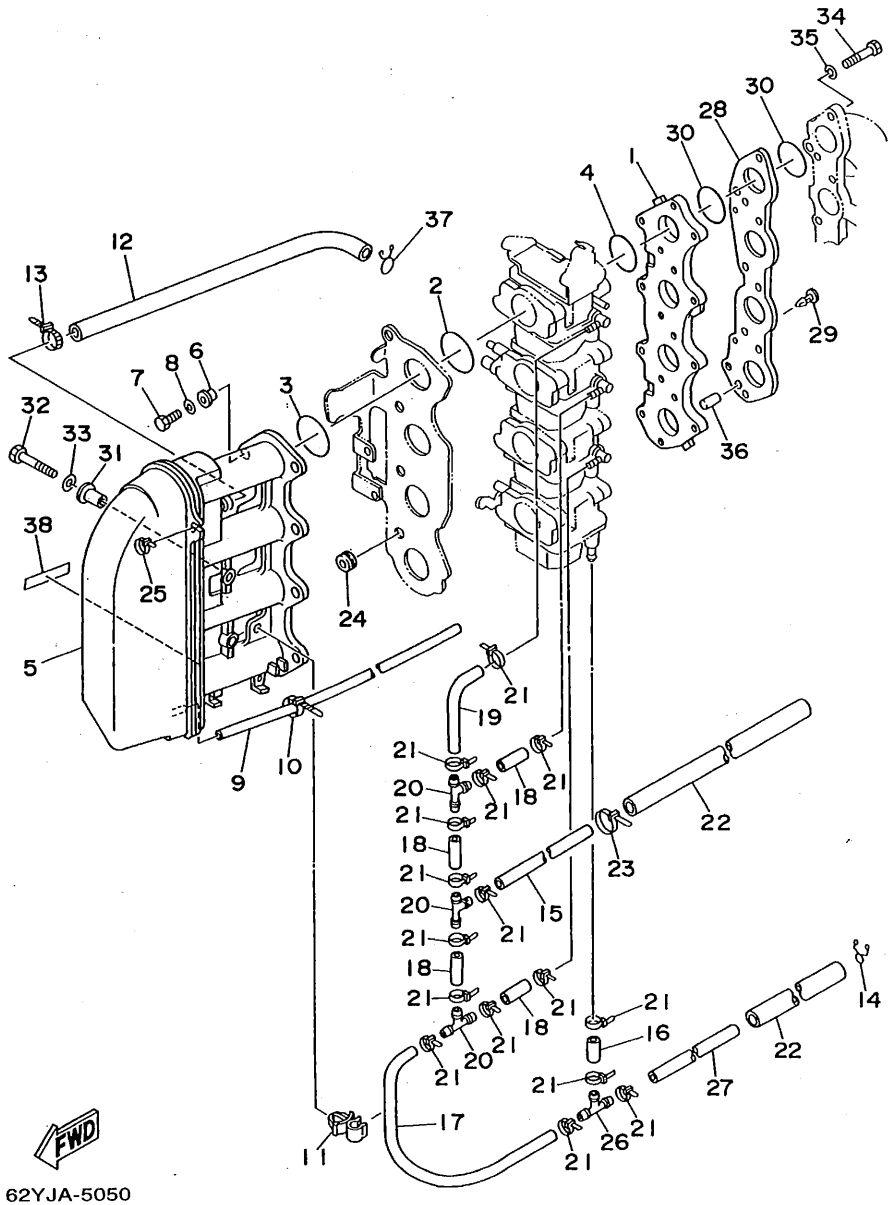
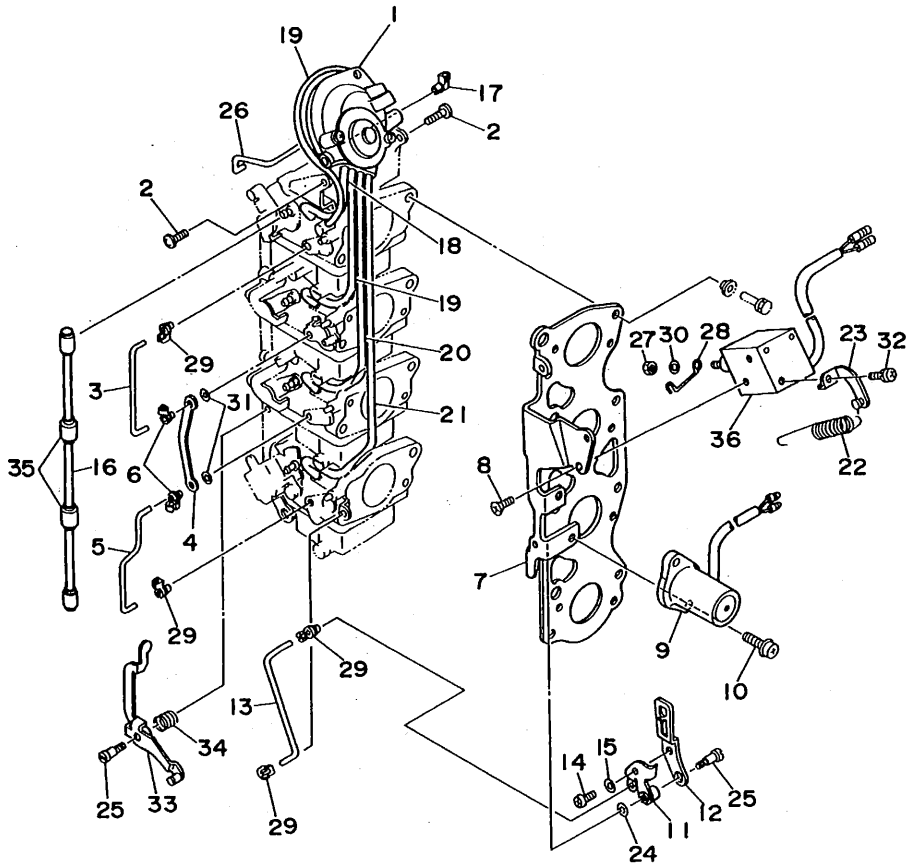


FIG. 5 INTAKE — ADMISSION

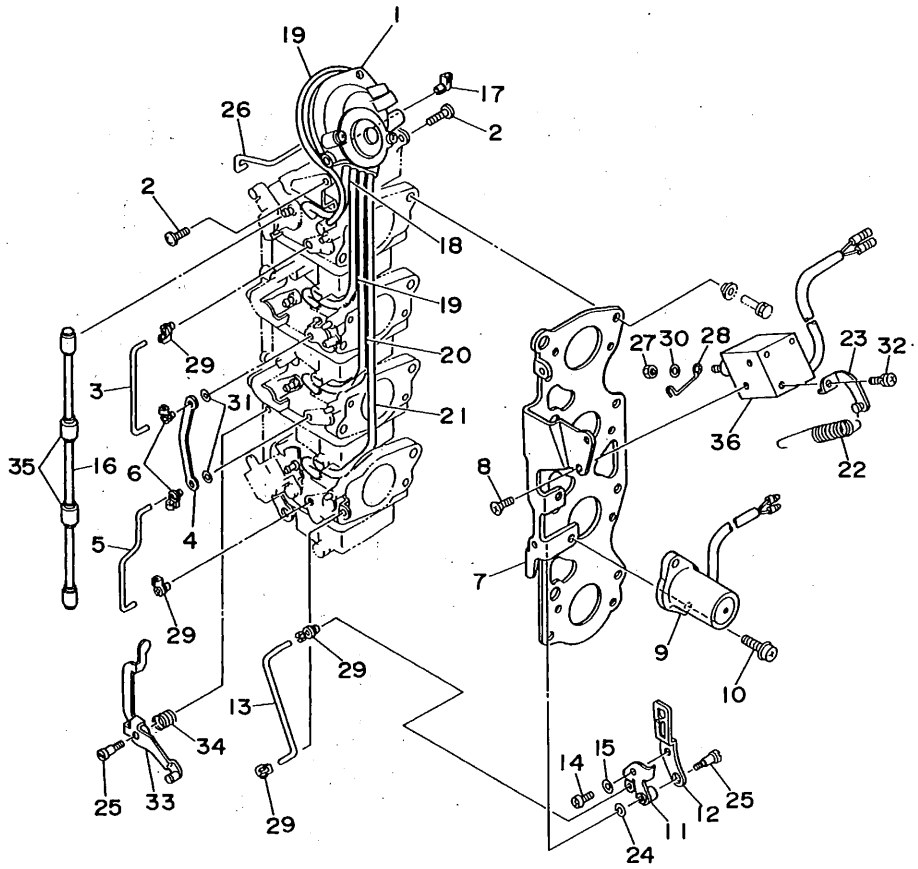
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90338-04M17	PLUG PLOT	2	
30	93210-35M86	O-RING JOINT TORIQUE	8	
31	90387-06M15	COLLAR COLLERETTE	2	
32	97095-06030	BOLT BOULON	2	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
34	97095-06025	BOLT BOULON	8	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
36	93608-16M16	PIN, DOWEL AXE	2	
37	90467-15M14	CLIP JONC	1	
38	6E0-44191-11	INDICATOR, SHIFT ETIQUETTE, EMBRAYAGE	1	FOR JAPAN



62YJA-5060

FIG. 6 CARBURETOR LINK — BIELLETTE CARBURATEUR

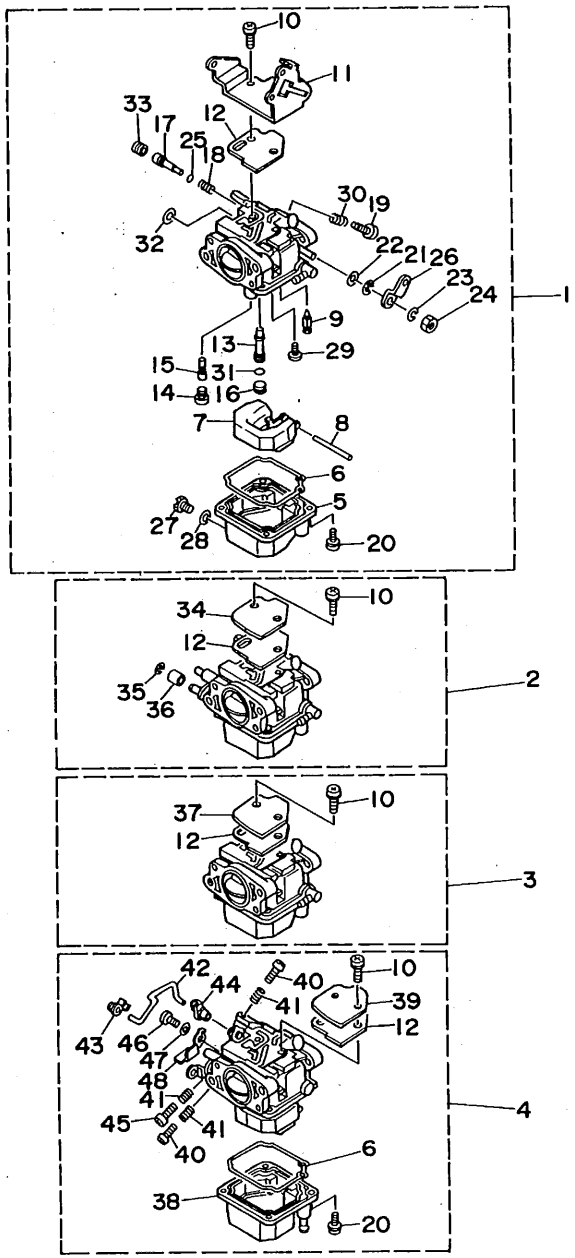
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-14369-00	DIAPHRAGM ASSY 2 DIAPHRAGME 2	1	
2	97890-05006	SCREW, PAN HEAD VIS, CRUCIFORME	3	
3	62Y-14585-00	ROD, CHOKE TRINGLE, STARTER	1	
4	62Y-14585-10	ROD, CHOKE TRINGLE, STARTER	1	
5	62Y-14585-20	ROD, CHOKE TRINGLE, STARTER	1	
6	6F5-41262-01	JOINT, THROTTLE LEVER AXE	2	
7	62Y-14291-00	BRACKET 1 SUPPORT 1	1	
8	62Y-14592-00	SCREW VIS	2	
9	62Y-14380-00	PRIME STARTER ASSY DEMARREUR D'AMARCAGE ENS.	1	
10	62Y-14429-00	SCREW VIS	2	
11	62Y-14175-00	LEVER, STARTER 1 LEVIER, STARTER 1	1	
12	62Y-14175-10	LEVER, STARTER 1 LEVIER, STARTER 1	1	
13	62Y-14585-30	ROD, CHOKE TRINGLE, STARTER	1	
14	62Y-14567-00	SCREW VIS	1	
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	
16	62Y-14585-40	ROD, CHOKE TRINGLE, STARTER	1	
17	62Y-41262-00	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	
18	62Y-14349-10	PIPE DURITE	1	
19	62Y-14349-20	PIPE DURITE	2	
20	62Y-14349-00	PIPE DURITE	1	
21	62Y-14349-30	PIPE DURITE	1	
22	62Y-14487-00	SPRING RESSORT	1	
23	62Y-14255-00	PLATE PLAQUE	1	
24	92990-04600	WASHER, PLATE RONDELLE, PLATE	1	
25	62Y-14429-10	SCREW VIS	2	
26	62Y-14585-50	ROD, CHOKE TRINGLE, STARTER	1	
27	62Y-14258-00	NUT, LOCK CONTRE-ECROU	1	
28	62Y-1212A-00	WIRE PULL FIL	1	



62YJA-5060

FIG. 6 CARBURETOR LINK BIELLETTE CARBURATEUR

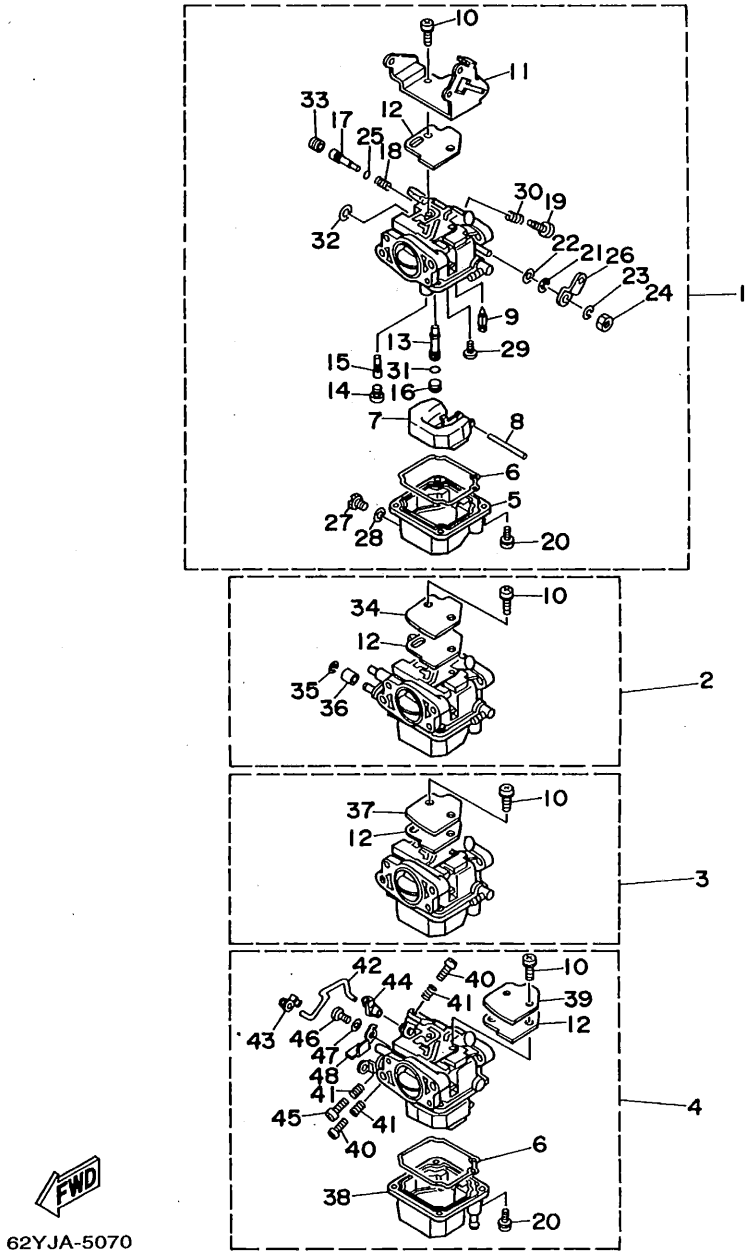
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6F5-41262-01	JOINT, THROTTLE LEVER AXE	4	
30	62Y-14475-10	WASHER RONDELLE	1	
31	62Y-14596-00	WASHER RONDELLE	2	
32	97980-04108	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
33	62Y-14360-00	THROTTLE DAMPER ASSY AMORIISSEUR D'ACCELERATEUR	1	
34	62Y-14555-00	SPRING RESSORT	1	
35	62Y-14578-00	COLLAR COLLERETTE	2	
36	6E9-86111-01	COIL, SOLENOID BOBINE	1	



62YJA-5070

FIG. 7 CARBURETOR CARBURATEUR

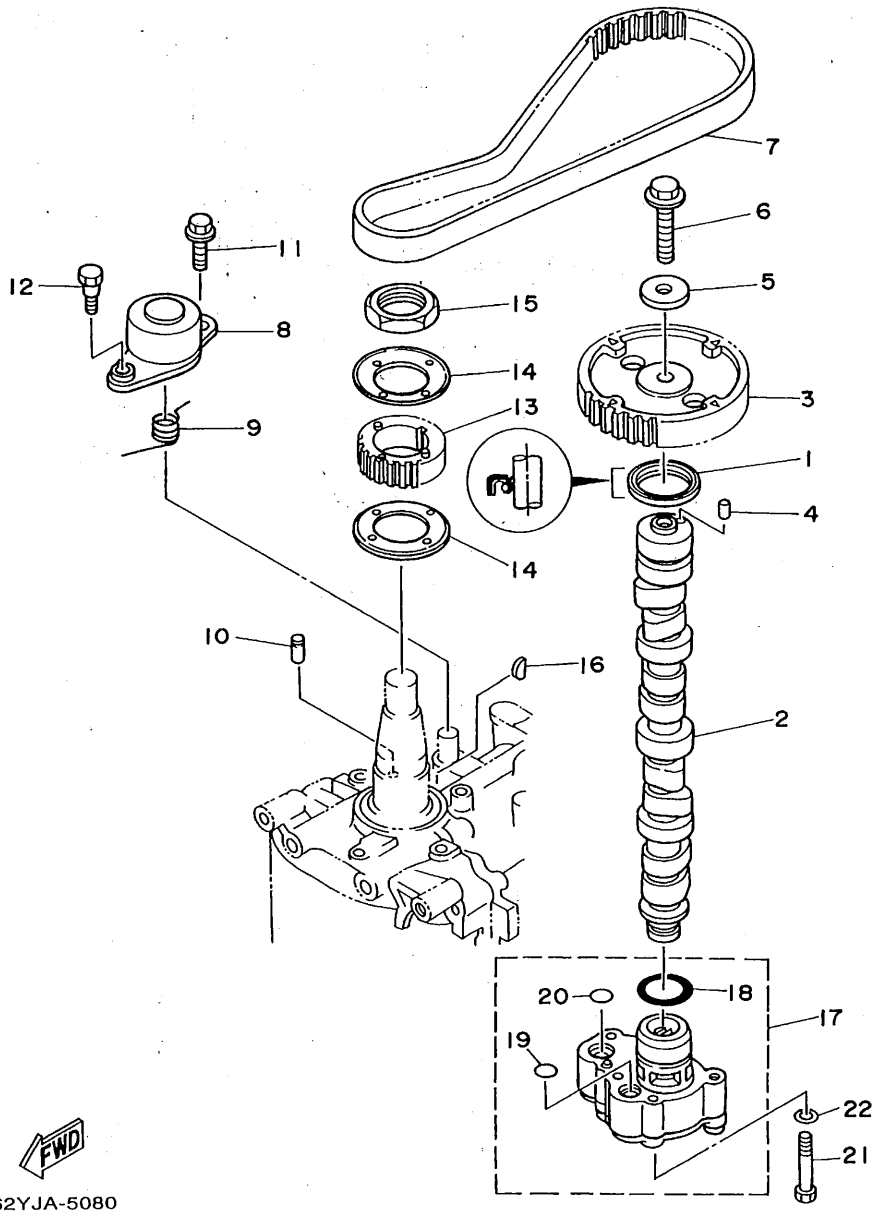
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-14901-00	CARBURETOR ASSY 1 CARBURATEUR 1 COMPLET	1	UR
	62Y-14901-10	CARBURETOR ASSY 1 CARURATEUR 1 COMPLET	1	UR F45A
2	62Y-14902-00	CARBURETOR ASSY 2 CARBURATEUR 2 COMPLET	1	UR
	62Y-14902-10	CARBURETOR ASSY 2 CARBURATEUR 2 COMPLET	1	UR F45A
3	62Y-14903-00	CARBURETOR ASSY 3 CARBURATEUR 3 COMPLET	1	UR
	62Y-14903-10	CARBURETOR ASSY 3 CARBURATEUR 3 COMPLET	1	UR F45A
4	62Y-14904-00	CARBURETOR ASSY 4 CARBURATEUR 4 COMPLET	1	UR
	62Y-14904-10	CARBURETOR ASSY 4 CARBURATEUR 4 COMPLET	1	UR F45A
5	62Y-14381-00	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	3	#1,2,3
6	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	4	
7	6L2-14385-00	.FLOAT .FLOTTEUR	4	
8	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	4	
9	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	4	
10	97980-04110	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	8	
11	62Y-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	#1
12	62Y-14399-00	.VALVE, BIMETAL .CLAPET, BILAME	4	
13	62Y-14341-00	.NOZZLE, MAIN .PUITS D'AIGUILLE	4	
14	62Y-14343-56	.JET, MAIN (#112) .GICLEUR, PRINCIPAL (#112)	4	
15	62Y-14342-21	.JET, PILOT (# 42) .GICLEUR, RALENTI (# 42)	4	
16	62Y-14355-00	.NOZZLE, MAIN 2 .PUITS D'AIGUILLE	4	
17	12V-14105-00	.PILOT SCREW SET .JEU DE VIS DE RICHESSE	4	
18	30X-14334-00	.SPRING, AIR ADJUSTING .RESSORT, VIS DE DOSEUR D'AIR	4	
19	62Y-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	3	#1,2,3
20	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	16	
21	93430-04301	.CIRCLIP .CLIPS	4	
22	62Y-14475-00	.WASHER .RONDELLE	4	
23	6A1-14356-00	.WASHER, SPRING .RONDELLE	1	#1
24	654-14363-01	.NUT .ECROU	1	#1



62YJA-5070

FIG. 7 CARBURETOR **CARBURATEUR**

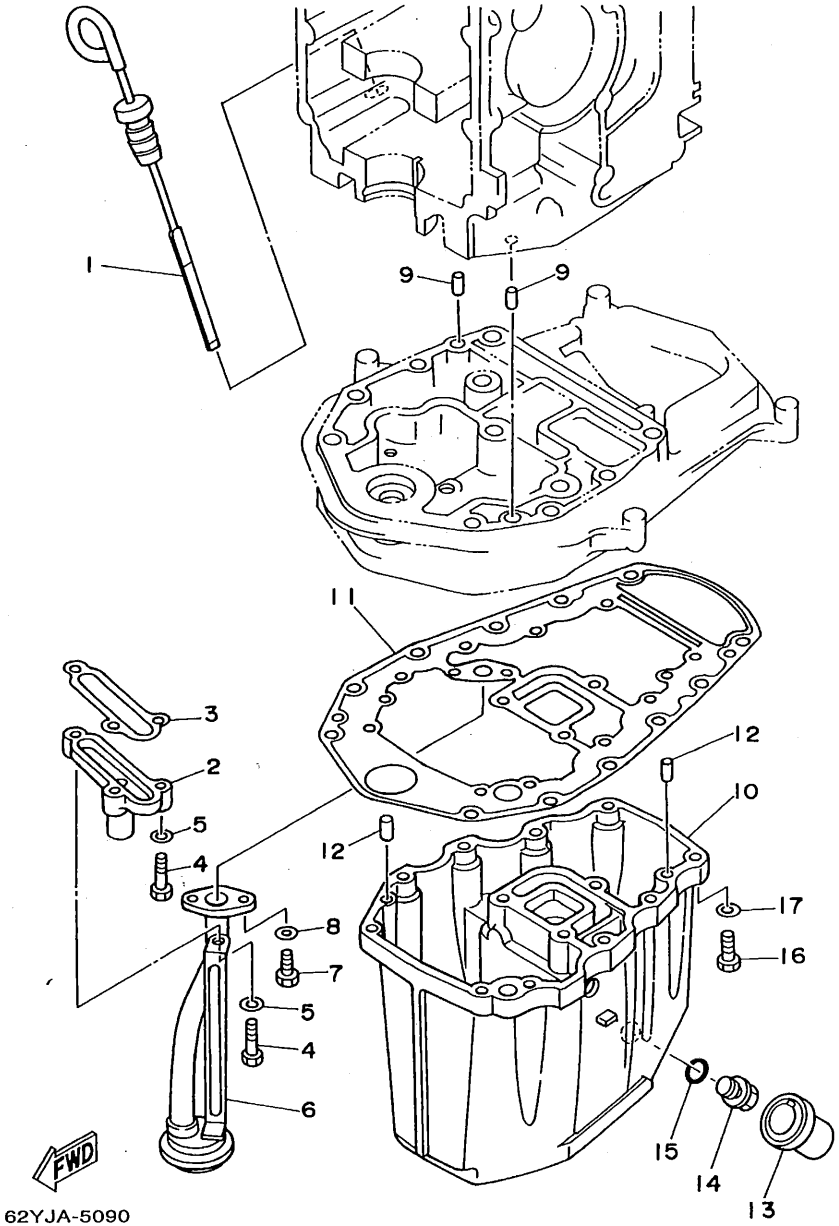
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	5H0-14397-00	.O-RING .JOINT TORIQUE	4	
26	62Y-14276-00	.LEVER .LEVIER	1	#1
27	62Y-14383-00	.SCREW, DRAIN .BOUCHON, PURGE	4	
28	62Y-14398-00	.GASKET .JOINT	4	
29	98980-04006	.SCREW, BIND .VIS	4	
30	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	3	#1,2,3
31	6F5-14397-00	.O-RING .JOINT TORIQUE	4	
32	6L2-14357-00	.WASHER, PLAIN .RONDELLE PLATE	3	#1,2,3
33	50M-14355-00	.PLUG .PLOT	4	
34	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	#2
35	62Y-14159-00	.CLIP .JONC	1	#2
36	62Y-14267-00	.ROLLER .ROULEAU	1	#2
37	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	#3
38	62Y-14381-10	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	#4
39	6L2-14157-00	.COVER, MIXING .COUVERCLE DE CHAMBRE	1	#4
40	62Y-14321-00	.SCREW, THROTTLE .VIS, ACCELERATEUR	2	#4
41	646-14212-01	.SPRING, PILOT ADJUSTING .RESSORT, VIS DE RALENTI	3	#4
42	62Y-14379-00	.ROD, STARTER .TRINGLE, STARTER	1	#4
43	6F5-41262-01	.JOINT, THROTTLE LEVER .AXE	1	#4
44	62Y-41262-00	.JOINT, CHOKE LEVER .RACCORD, LEVIER DE STARTER	1	#4
45	664-14321-01	.SCREW, THROTTLE .VIS, ACCELERATEUR	1	#4
46	664-14327-01	.SCREW .VIS	1	#4
47	62Y-14597-00	.WASHER .RONDELLE	1	#4
48	62Y-14573-00	.LEVER .LEVIER	1	#4



62YJA-5080

FIG. 8 OIL PUMP — POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	93102-37M40	OIL SEAL JOINT SPY	1	
2	62Y-12171-00	CAMSHAFT 1 ARBRE A CAMES 1	1	
3	62Y-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
4	93605-14143	PIN, DOWEL AXE	1	
5	90201-10M06	WASHER, PLATE RONDELLE, PLATE	1	
6	95895-10040	BOLT, FLANGE BOULON	1	
7	62Y-46241-00	BELT COURROIE	1	
8	62Y-11590-00	TENSIONER ASSY TENDEUR (ENS.)	1	
9	90508-23M36	SPRING, TORSION RESSORT, TORSION	1	
10	90249-07M29	PIN GOUPILLE	1	
11	95895-08020	BOLT, FLANGE BOULON	1	
12	90109-06M64	BOLT BOULON	1	
13	62Y-11536-00	GEAR, DRIVE PIGNON SECONDAIRE	1	
14	62Y-11557-00	WASHER 1 RONDELLE 1	2	
15	90170-35M32	NUT ECROU	1	
16	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
17	62Y-13300-00	OIL PUMP ASSY POMPE A HUILE COMPLET	1	
18	93210-33MH2	.O-RING .JOINT TORIQUE	1	
19	93210-12MG9	.O-RING .JOINT TORIQUE	1	
20	93210-14515	.O-RING .JOINT TORIQUE	1	
21	97313-06040	BOLT BOULON	4	
22	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	



62YJA-5090

FIG. 9 OIL PAN — VENTILATEUR D'HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-15362-00	PLUG, OIL LEVEL PLOT, NIVEAU D'HUILE	1	
2	62Y-11575-00	RELIEF VALVE ASS'Y SOUPAPE DE RENTREE D'AIR	1	
3	62Y-13475-00	GASKET JOINT	1	
4	97013-06025	BOLT BOULON	3	
5	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
6	62Y-13411-00	STRAINER, OIL FILTRE, HUILE	1	
7	97014-06016	BOLT BOULON	2	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
9	93608-12M05	PIN, DOWEL AXE	2	
10	62Y-15311-00-5B	OIL PAN VENTILATEUR D'HUILE	1	
11	62Y-15312-00	GASKET, OIL PAN JOINT DE VENTILATEUR D'HUILE	1	
12	93606-12019	PIN, DOWEL GOUPILLE	4	
13	62Y-15316-00	DAMPER, ENGINE MOUNT 1 AMORTISSEUR DE SUPPORT	1	
14	62Y-13471-00	PLUG, DRAIN PLOT, VIDANGE	1	
15	93210-14515	O-RING JOINT TORIQUE	1	
16	97075-06025	BOLT BOULON	10	
17	92990-06600	WASHER, PLATE RONDELLE, PLATE	10	

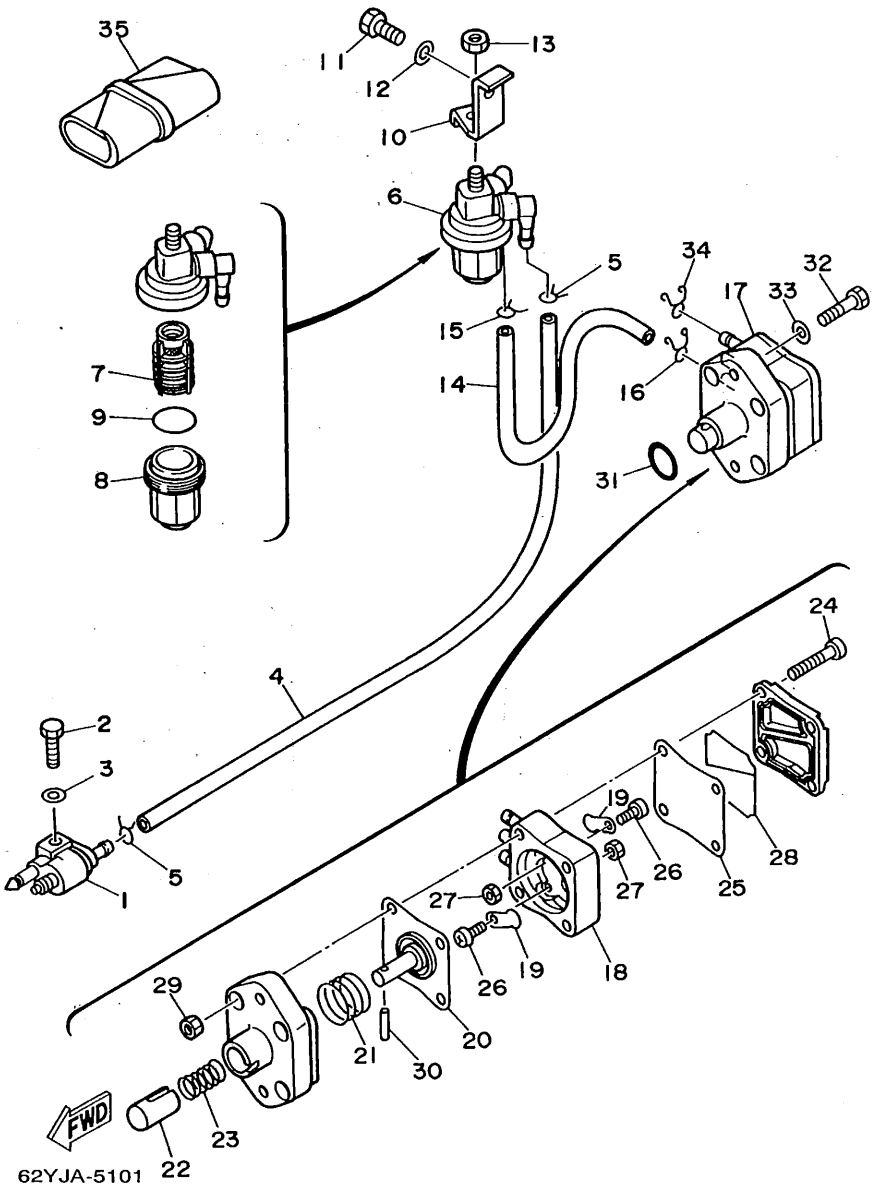


FIG. 10 FUEL — CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	
2	97095-06025	BOLT BOULON	1	
3	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
4	90445-10M34	HOSE DURITE	1	
5	90467-09M03	CLIP JONC	2	
6	61N-24560-00	FILTER ASSY ENS FILTRE	1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENT, FILTRE	1	
8	61N-24521-00	.CUP, FILTER .CUVETTE, FILTRE	1	
9	93210-32738	.O-RING .JOINT TORIQUE	1	
10	62Y-24566-00	BRACKET, FILTER SUPPORT, FILTRE	1	
11	97095-08014	BOLT BOULON	1	
12	92995-08600	WASHER RONDELLE	1	
13	95380-08600	NUT ECROU	1	
14	90445-10M48	HOSE DURITE	1	
15	90467-09M03	CLIP JONC	1	
16	90467-10M04	CLIP JONC	1	
17	62Y-24410-00	FUEL PUMP ASSY POMPE A ESSENCE	1	
18	62Y-24413-00	.BODY 2 .CORPS 2	1	
19	6A0-24421-01	.VALVE, CHECK .SOUPAPE, RETENUE	2	
20	62Y-24411-00	.DIAPHRAGM .DIAPHRAGME	1	
21	62Y-24423-00	.SPRING, DIAPHRAGM .RESSORT, DIAPHRAGME	1	
22	62Y-13131-00	.PLUNGER .PLONGEUR	1	
23	62Y-24454-00	.SPRING .RESSORT	1	
24	62Y-24444-00	.SCREW .VIS	4	
25	62Y-24471-00	.DIAPHRAGM .DIAPHRAGME	1	
26	6A0-14325-00	.SCREW, PAN HEAD .VIS TETE CONIQUE	2	
27	95380-03600	.NUT .ECROU	2	
28	62Y-24452-00	.COVER .COUVERCLE	1	

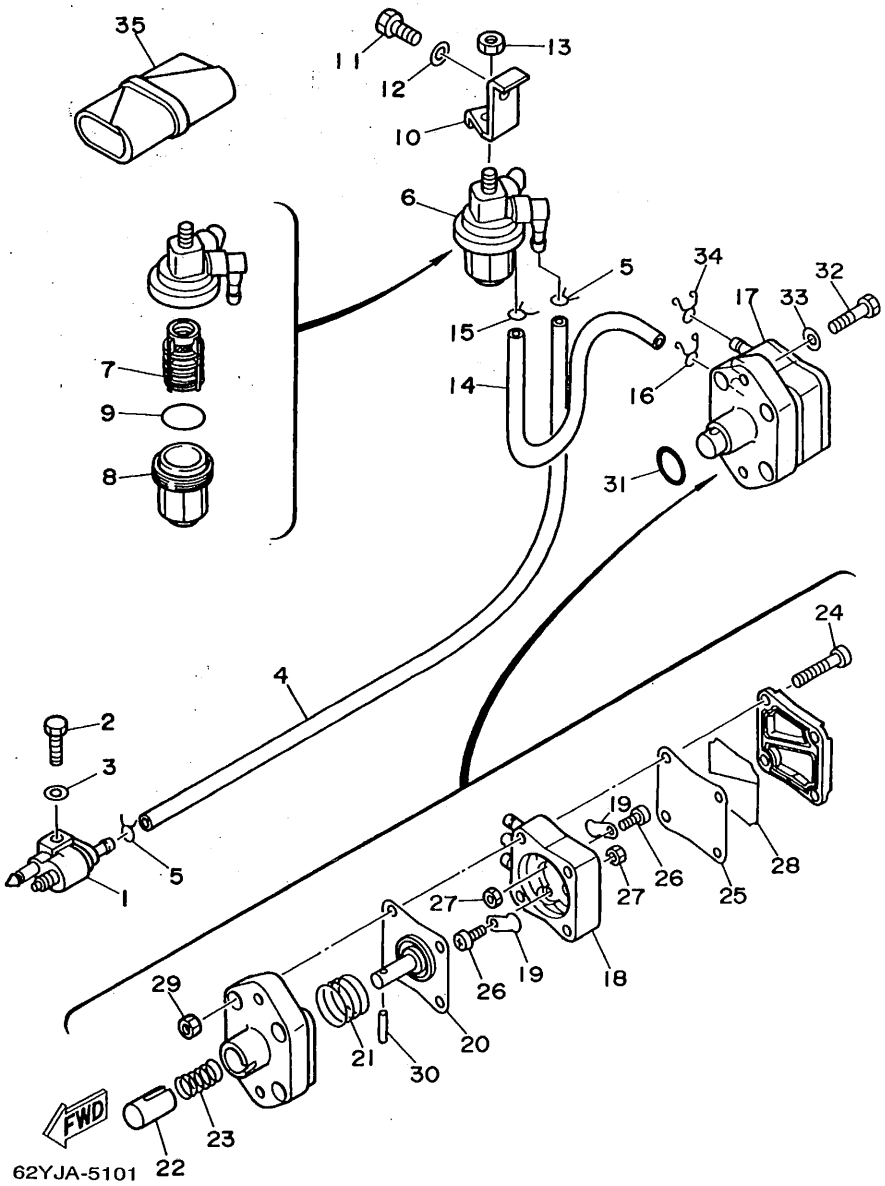
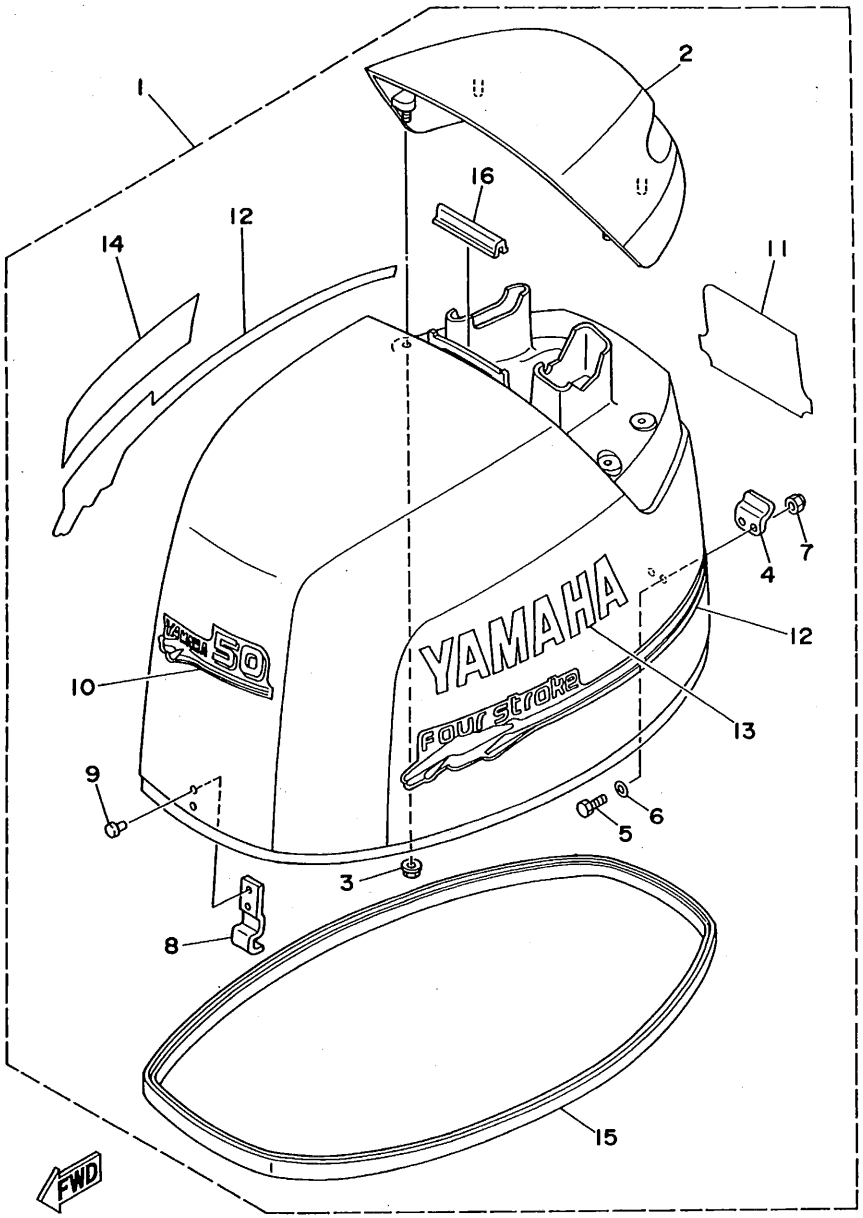


FIG. 10 FUEL — CARBURANT

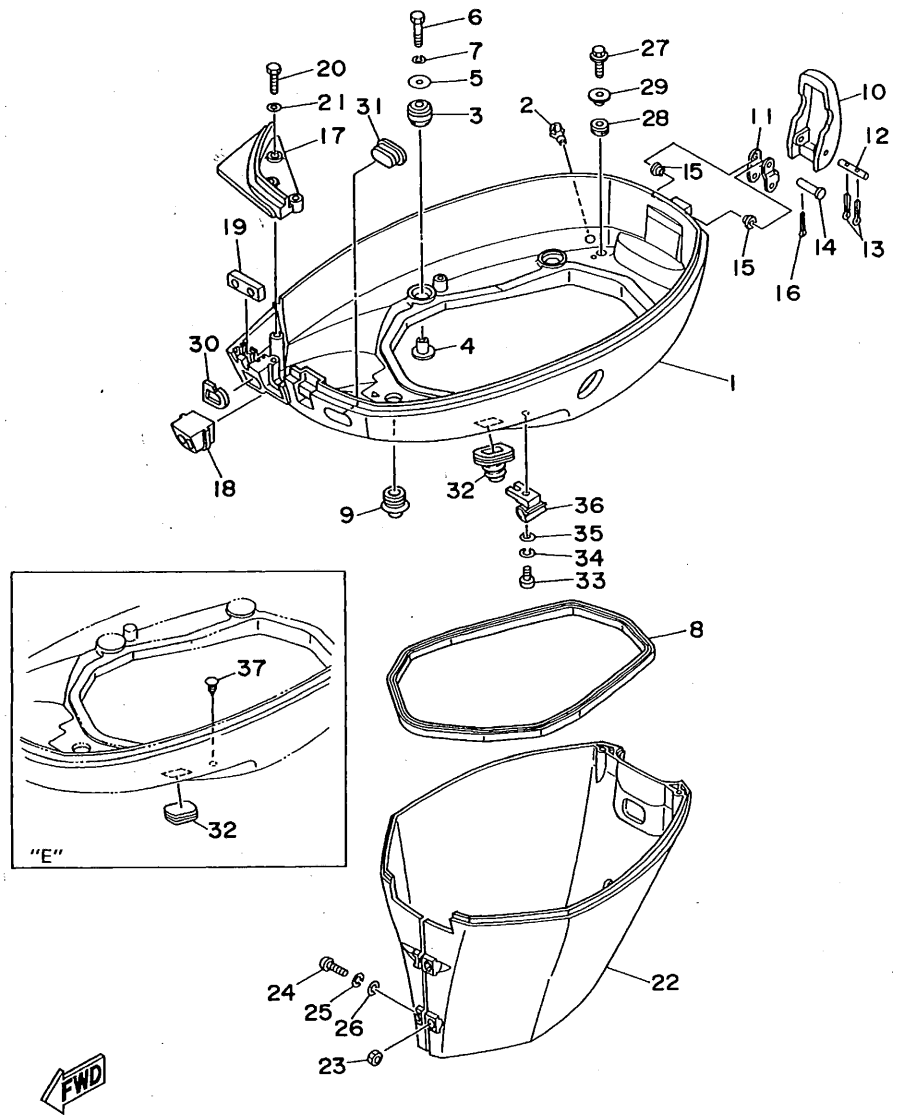
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	95380-05600	.NUT .ECROU	4	
30	62Y-24374-00	.PIN .GOUPILLE	1	
31	93210-24M79	O-RING JOINT TORIQUE	1	
32	97095-06030	BOLT BOULON	2	
33	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
34	90467-10M04	CLIP JONC	1	
35	62Y-28100-00	TOOL KIT TROUSSE A OUTILS	1	



62YJA-5110

FIG. 11 TOP COWLING — CAPOT SUPERIEUR

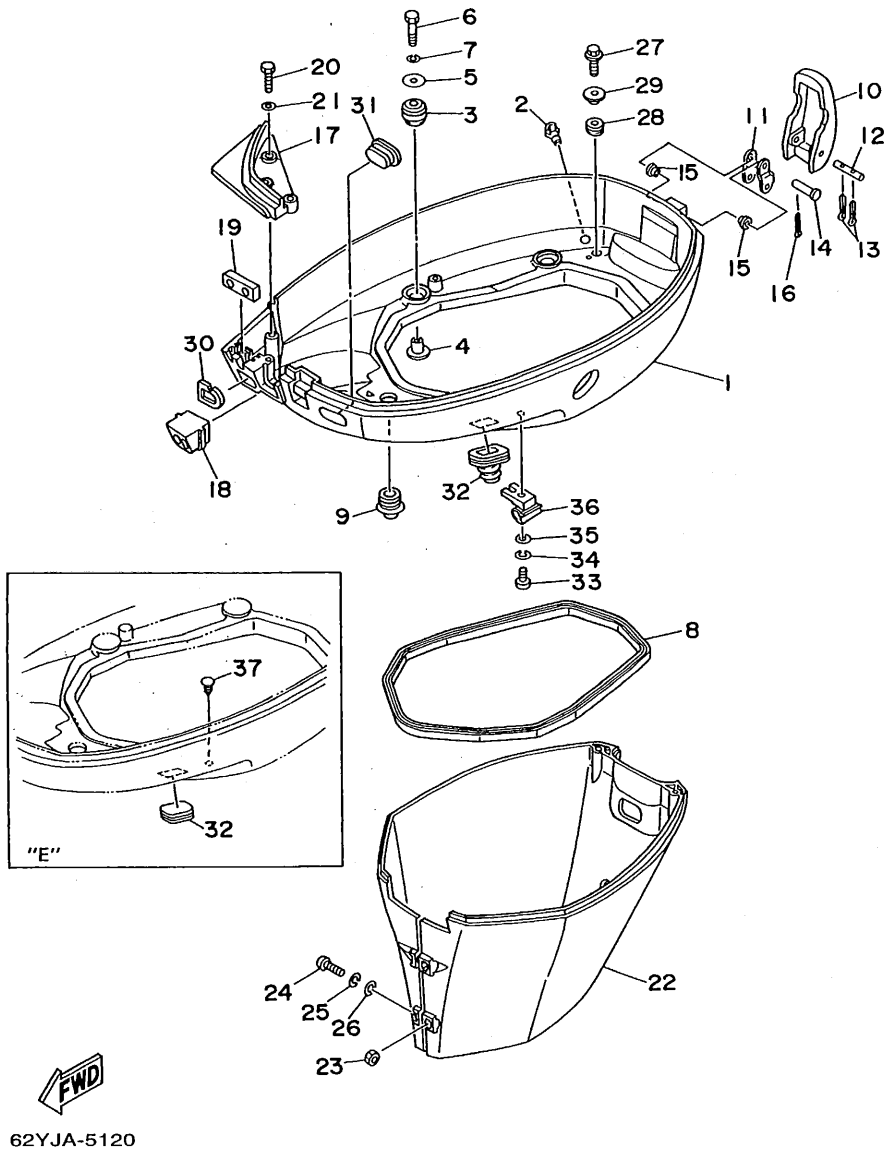
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F50A
	64J-42610-00-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F50B
	62Y-42610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR F45A
2	62Y-42613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	
3	90179-06M24	.NUT .ECROU	4	
4	62Y-42652-00	.HOOK .CROCHET	1	
5	97095-05016	.BOLT .BOULON	2	
6	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	2	
7	95780-05300	.NUT, FLANGE .ECROU	2	
8	62Y-42651-00	.HOOK .CROCHET	1	
9	90266-06M02	.RIVET .RIVET	2	
10	62Y-42677-00	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR
	62Y-42677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	UR F45A
11	62Y-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F50A
	64J-42678-00	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F50B
	62Y-42678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	UR F45A
12	62Y-W0070-00	.GRAPHIC SET .JEU DIEMBLEMES	1	
13	62Y-42681-00	.MARK, COWLING .ADHESIF, CAPOT	1	
14	62Y-42682-00	.MARK, COWLING .ADHESIF, CAPOT	1	
15	62Y-42615-00	.SEAL .JOINT	1	
16	61N-42628-00	.SEAL .JOINT	1	



62YJA-5120

FIG. 12 BOTTOM COWLING CAPOT INFERIEUR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62Y-42711-00-4D	COWLING, BOTTOM CUVETTE	1	UR
	62Y-42711-10-4D	COWLING, BOTTOM CUVETTE	1	UR PTT
2	6H3-44391-01	NIPPLE, HOSE RACCORD D'ESSENCE	1	
3	90480-09M12	GROMMET PASSE-FIL	4	
4	90387-06M69	COLLAR COLLERETTE	4	
5	90201-06416	WASHER, PLATE RONDELLE, PLATE	4	
6	97095-06030	BOLT BOULON	4	
7	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
8	62Y-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
9	6E5-42724-00	GROMMET PASSE-FIL	1	
10	62Y-42828-00-4D	PLATE, CLAMP PLAQUE, PRESSE	1	
11	62Y-42815-00	LEVER, CLAMP LEVIER, PRESSE	1	
12	90249-05M30	PIN GOUPILLE	1	
13	91490-16010	PIN, COTTER GOUPILLE	2	
14	90240-05M19	PIN, CLEVIS BOULON, A GOUPILLE	1	
15	90386-05002	BUSH DOUILLE	2	
16	91490-16010	PIN, COTTER GOUPILLE	1	
17	62Y-42738-00-5B	PLATE, FITTING ETRIER	1	
18	62Y-42725-00	GROMMET PASSE-FIL	1	
19	62Y-42727-00	GROMMET PASSE-FIL	1	
20	97095-06020	BOLT BOULON	3	
21	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
22	62Y-42741-00-4D	APRON CAPOT LATERAL	1	
23	95380-06600	NUT ECROU	2	
24	98580-06025	SCREW, PAN HEAD VIS	2	
25	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
26	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
27	95895-06016	BOLT, FLANGE BOULON	2	



62YJA-5120

FIG. 12 BOTTOM COWLING — CAPOT INFERIEUR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	90480-13M24	GROMMET PASSE-FIL	2	
29	90387-06M40	COLLAR COLLERETTE	2	
30	61N-24329-00	SEAL JOINT	1	
31	6H3-42727-00	GROMMET PASSE-FIL	1	
32	6H4-42726-00	GROMMET PASSE-FIL	1	UR
	688-42726-10	GROMMET PASSE-FIL	1	UR PTT
33	98580-06025	SCREW, PAN HEAD VIS	1	
34	92995-06100	WASHER, SPRING RONDELLE, GROWER	1	
35	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
36	90464-09M43	CLAMP BRIDE	1	
37	90338-05M03	PLUG PLOT	1	

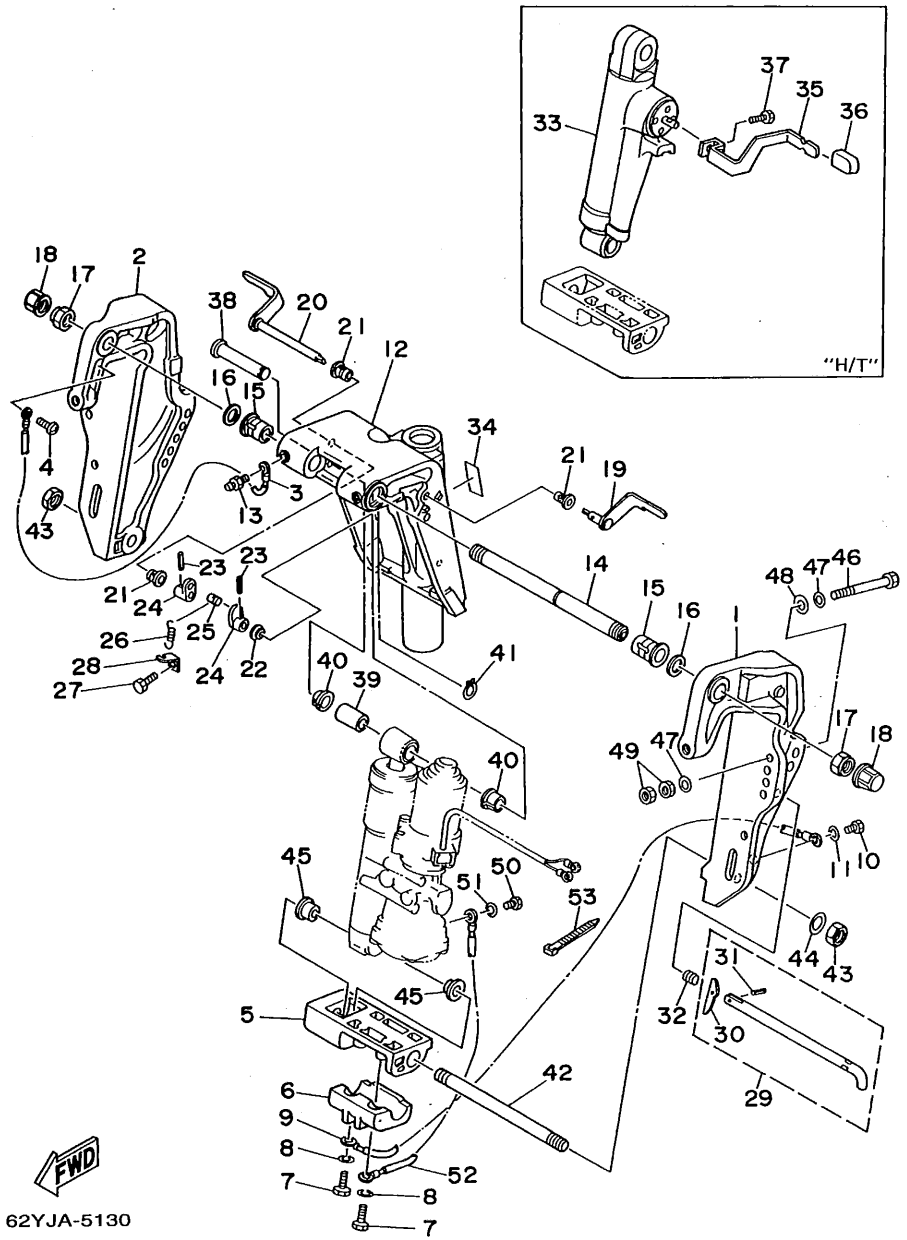


FIG. 13 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-43111-00-4D	BRACKET, CLAMP PRESSE	1	
2	63D-43112-00-4D	BRACKET, CLAMP PRESSE	1	
3	63D-82148-00	WIRE, LEAD 4 FIL 4	1	
4	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	
5	63D-43128-01-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
6	63D-45251-00	ANODE ANODE	1	
7	97095-06025	BOLT BOULON	2	
8	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
9	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	
10	97095-06010	BOLT BOULON	1	
11	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
12	63D-43311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	
13	93700-06M03	NIPPLE, GREASE PION	3	
14	63D-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
15	90386-22M15	BUSH DOUILLE	2	
16	90201-22M03	WASHER, PLATE RONDELLE, PLATE	2	
17	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
18	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
19	6H5-43181-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
20	6H5-43185-03	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
21	90386-10M16	BUSH DOUILLE	3	
22	90386-10025	BUSH DOUILLE	1	
23	91690-30020	PIN, SPRING AGRAFFE	2	
24	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
25	90249-06M19	PIN GOUPILLE	1	
26	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
27	97095-06010	BOLT BOULON	1	
28	6G5-43144-00	HOOK, SPRING CROCHET	1	

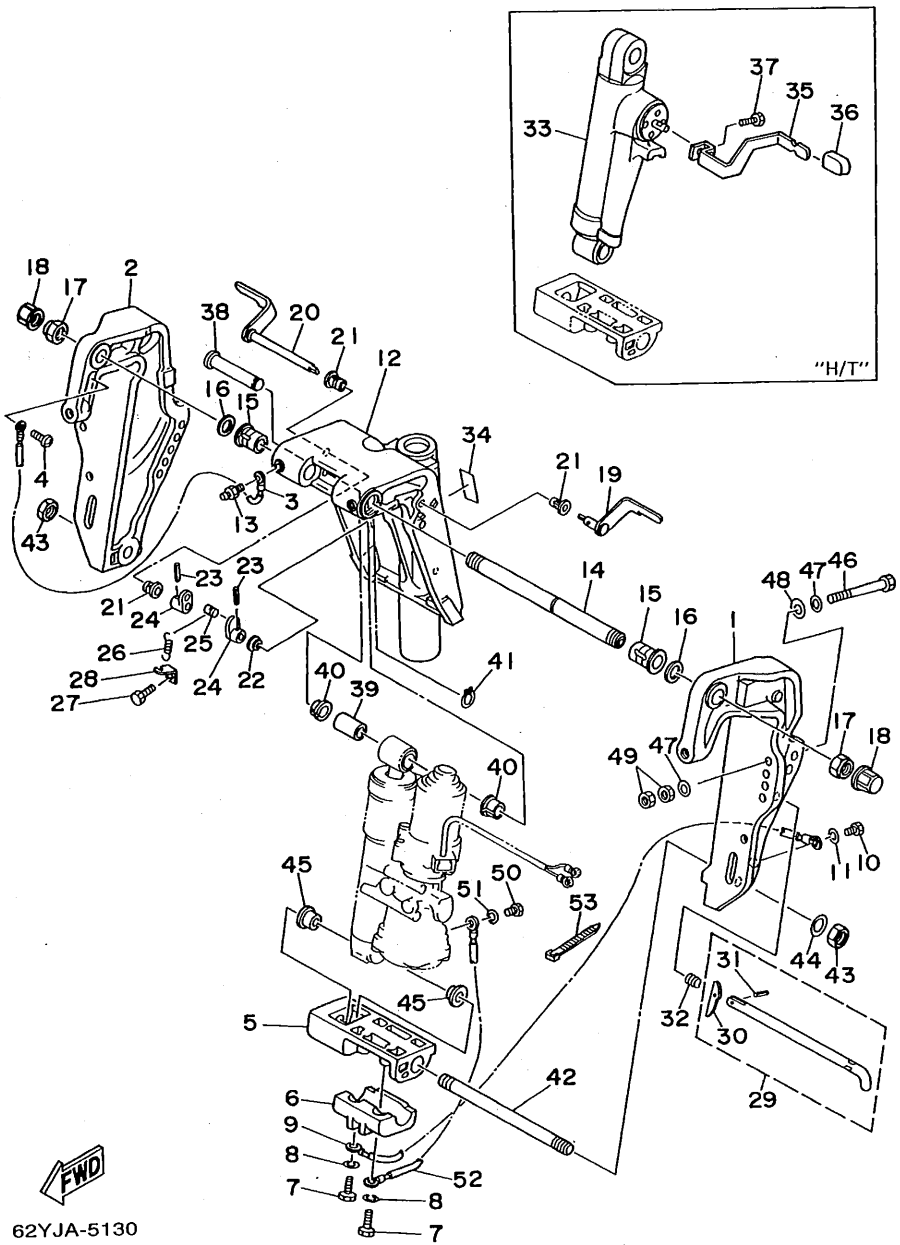


FIG. 13 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-43160-01	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
30	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
31	91690-30012	.PIN, SPRING .AGRAFFE	1	
32	90502-16M02	SPRING, CONICAL RESSORT, CONIQUE	1	
33	62Y-43170-00-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	H/T
34	63D-43691-00	INDICATOR, TILT ETIQUETTE, RELEVAGE	1	H/T
35	63D-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	H/T
36	682-43318-01	COVER CAPUCHON	1	H/T
37	97095-06010	BOLT BOULON	1	H/T
38	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
39	90386-18M92	BUSH DOUILLE	1	
40	90386-18M35	BUSH DOUILLE	2	
41	93410-18M02	CIRCLIP CLIPS	1	
42	90116-18M52	BOLT, STUD GOUJON	1	
43	90170-18M10	NUT ECROU	2	
44	92995-18600	WASHER RONDELLE, PLATE	1	
45	90386-18M44	BUSH DOUILLE	2	
46	90101-12M65	BOLT BOULON	4	AP
47	92995-12200	WASHER RONDELLE	8	AP
48	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	AP
49	95380-12600	NUT ECROU	8	AP
50	97095-06010	BOLT BOULON	1	PTT
51	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	PTT
52	6H1-82148-00	WIRE, LEAD 4 FIL 4	1	PTT
53	90465-11M10	CLAMP BRIDE	4	PTT

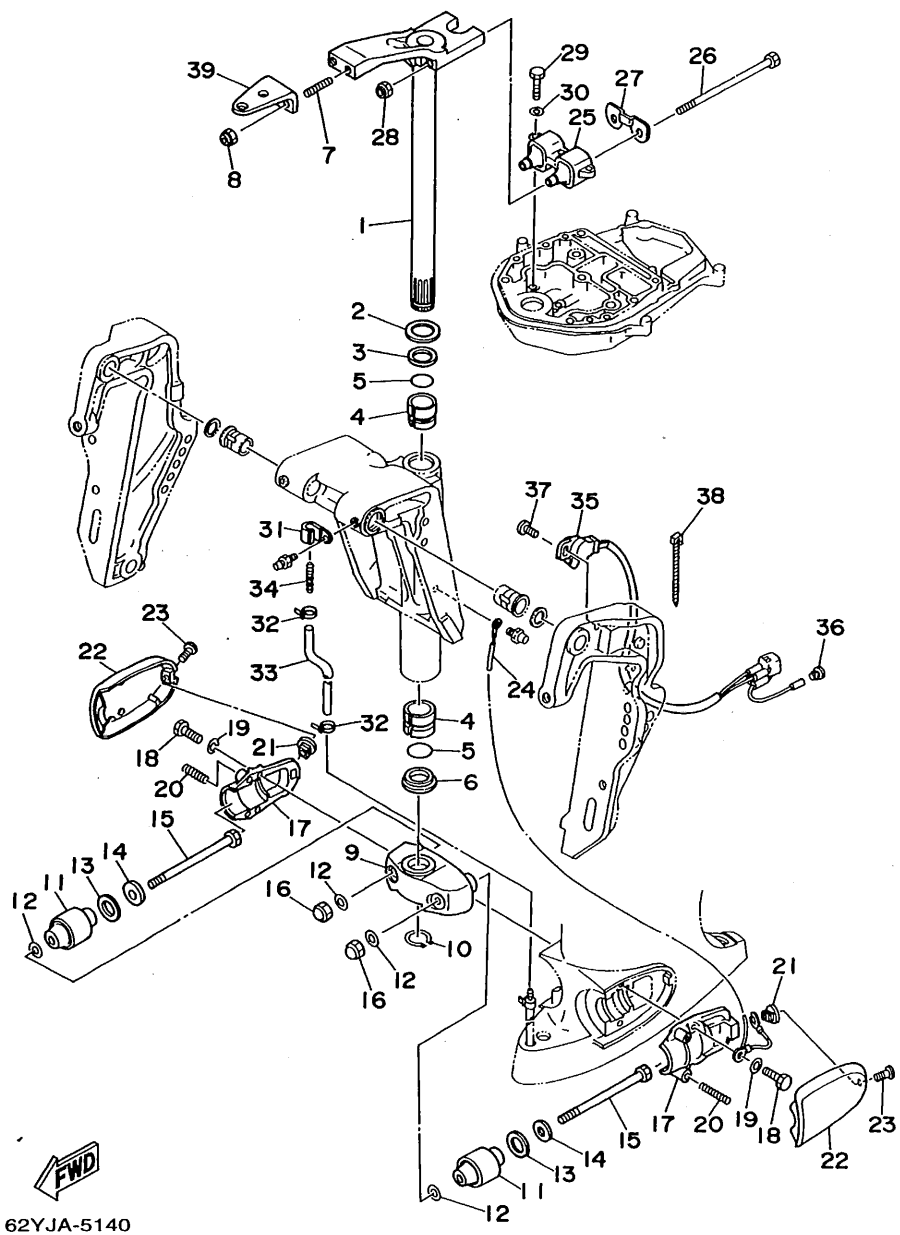


FIG. 14 BRACKET 2 SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-42510-10-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	
2	90201-30M00	WASHER, PLATE RONDELLE, PLATE	1	
3	90386-30M78	BUSH DOUILLE	1	
4	90386-30M77	BUSH DOUILLE	2	
5	93210-29M94	O-RING JOINT TORIQUE	2	
6	90386-30M60	BUSH DOUILLE	1	
7	90116-10175	BOLT, STUD GOUJON	2	
8	90185-10051	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
9	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
10	93410-28M06	CIRCLIP CLIPS	1	
11	679-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	
12	90201-12M16	WASHER, PLATE RONDELLE, PLATE	4	
13	90202-21100	WASHER, PLATE RONDELLE, PLATE	2	
14	90201-13M19	WASHER, PLATE RONDELLE, PLATE	2	
15	90109-12261	BOLT BOULON	2	
16	95380-12800	NUT, CROWN ECROU, BORGNE	2	
17	663-44552-00-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	
18	97075-08025	BOLT BOULON	4	
19	92995-08100	WASHER RONDELLE	4	
20	90501-14M08	SPRING, COMPRESSION RESSORT, COMPRESSION	4	
21	90179-06066	NUT ECROU	2	
22	62Y-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEU	2	
23	97885-06016	SCREW, PAN HEAD VIS	2	
24	697-82127-01	WIRE, LEAD 2 FIL 2	1	
25	62Y-44514-00-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	UR
	62Y-44514-20-4D	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	1	UR F50B
26	90101-08M15	BOLT BOULON	2	
27	63D-44526-00	PLATE PLAQUE	1	

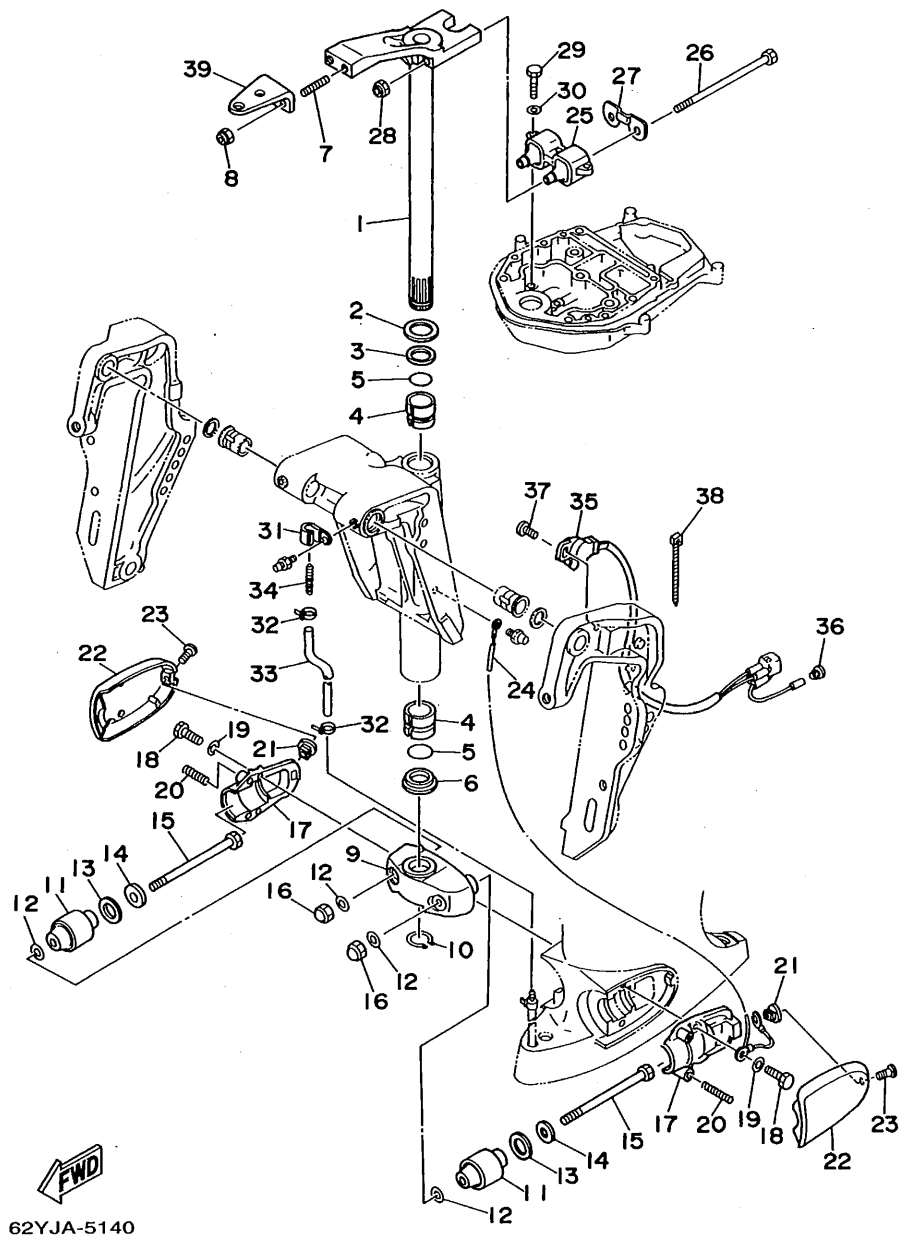


FIG. 14 BRACKET 2 SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90185-08045	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
29	97395-08030	BOLT BOULON	3	
30	92995-08100	WASHER RONDELLE	3	
31	90465-08028	CLAMP BRIDE	1	
32	90465-11M10	CLAMP BRIDE	2	
33	90445-07MF1	HOSE DURITE	1	
34	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
35	63D-83672-00	TRIM SENDER INCLINER RACCORD	1	UR PTT
36	703-82119-00	COVER, LEAD WIRE GARNITURE, FIL	1	UR PTT
37	98580-06016	SCREW, PAN HEAD VIS	2	UR PTT
38	90465-13M11	CLAMP BRIDE	1	UR PTT
39	63D-48511-00-4D	HOOK, STEERING ATTACHE, DIRECTION	1	

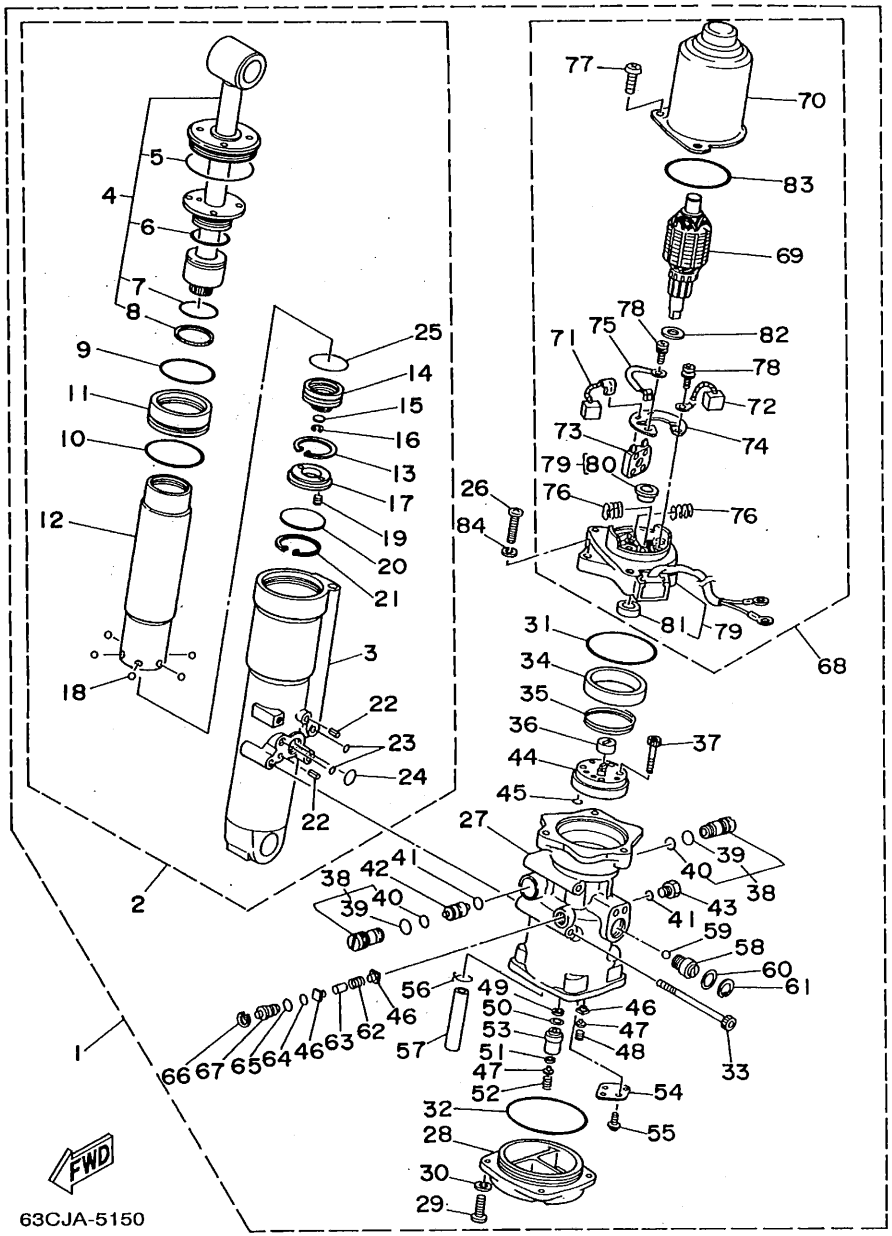


FIG. 15 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62X-43800-00-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	62X-43840-00	.POWER TILT ASSY .PUISSANCE INCLINER (ENS.)	1	
3	62X-4380K-00	..CYLINDER, TILT SUB ASSY ..CYLINDRE	1	
4	62X-43810-00	..PISTON SUB ASSY ..PISTON AUXILIAIRE (ENS.)	1	
5	62X-43861-00	...O-RING ...JOINT TORIQUE	1	
6	62X-43862-00	...O-RING ...JOINT TORIQUE	1	
7	93210-29375	...O-RING ...JOINT TORIQUE	1	
8	62X-43871-00	...RING, BACK UP ...SEGMENT	1	
9	93210-44383	..O-RING ..JOINT TORIQUE	1	
10	93210-48214	..O-RING ..JOINT TORIQUE	1	
11	62X-4388A-00	..PISTON, TRIM ..PISTON	1	
12	62X-22471-00	..CYLINDER, SHOCK ABSORBER ..CYLINDRE, AMORTISSEUR	1	
13	99009-35500	..CIRCLIP ..CIRCLIP	1	
14	62X-43814-00	..PISTON, FREE ..PISTON	1	
15	6H1-4384G-11	..SEAL, RELIEF VALVE ..JOINT	1	
16	61A-43875-00	..RING, SNAP ..RESSORT	1	
17	62X-43899-00	..PLATE STOPPER ..PLAQUETTE	1	
18	93503-16010	..BALL ..BILLE	6	
19	62X-4384H-00	..SPRING ..RESSORT	2	
20	1UF-22434-00	..PLATE, VALVE 1 ..PLATEAU, SOUPAPE 1	1	
21	62X-43875-00	..RING, SNAP ..RESSORT	1	
22	91690-40010	..PIN, SPRING ..AGRAFFE	2	
23	93210-06519	..O-RING ..JOINT TORIQUE	2	
24	62X-43864-00	..O-RING ..JOINT TORIQUE	1	
25	93210-29375	..O-RING ..JOINT TORIQUE	1	
26	97885-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	3	
27	62X-4380L-00	.HOUSING, TRIM & TILT SUB ASSY .CARTER	1	
28	62X-4385M-00	.PLATE, RESERVOIR .PLAQUETTE	1	

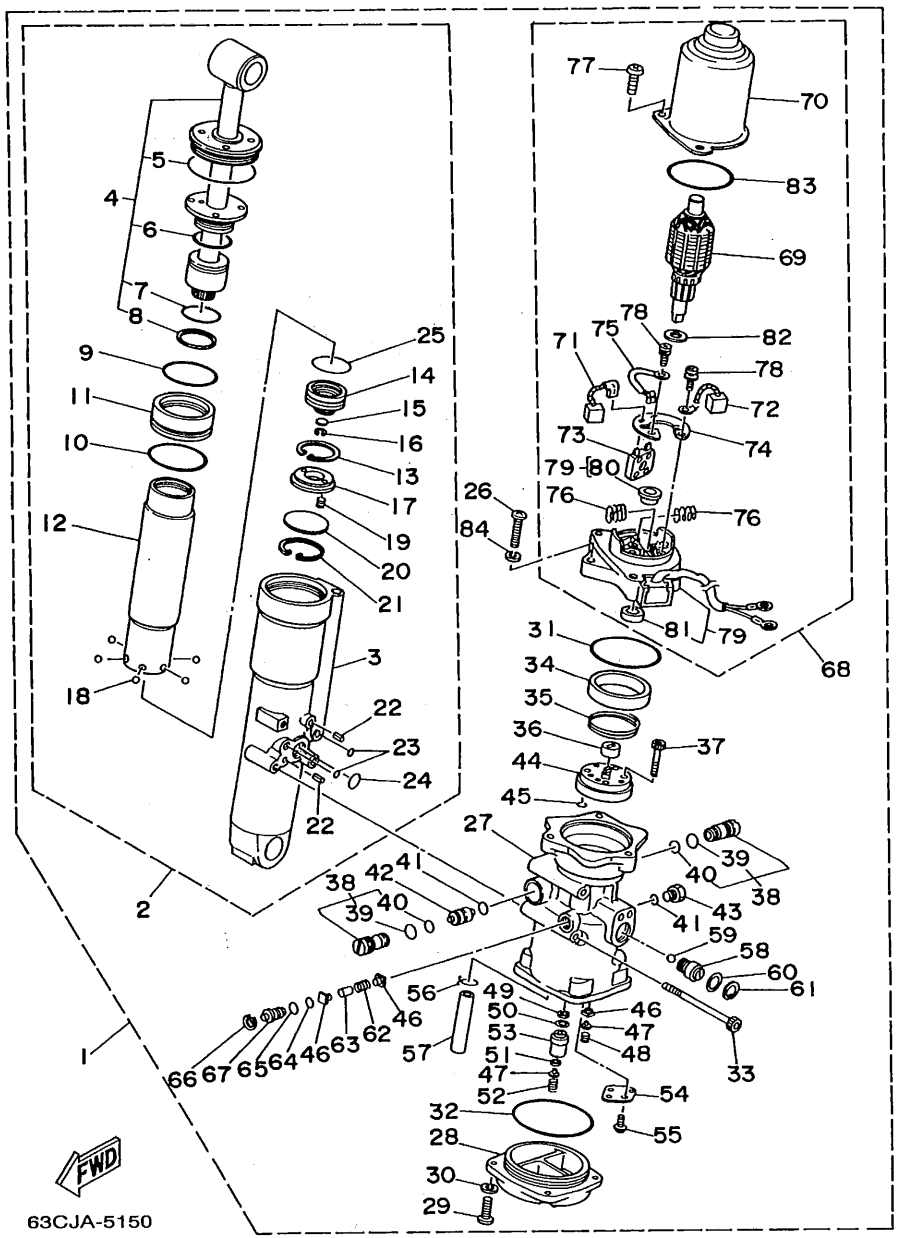


FIG. 15 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-06016	.BOLT .BOULON	4	
30	92995-06100	.WASHER, SPRING .RONDELLE, GROWER	4	
31	62X-43865-00	.O-RING .JOINT TORIQUE	1	
32	62X-43866-00	.O-RING .JOINT TORIQUE	1	
33	62X-43878-00	.BOLT, SOCKET .BOULON	3	
34	6H1-43817-01	.FILTER 2 .FILTRE 2	1	
35	6H1-4385H-00	.SPRING, SEAL .RESSORT	1	
36	6H1-43831-10	.CONNECTOR, SHAFT .RACCORD	1	
37	91318-04025	.BOLT .BOULON	4	
38	6T4-43802-01	.VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
39	6H1-43866-00	..O-RING ..JOINT TORIQUE	1	
40	6H1-43867-00	..O-RING ..JOINT TORIQUE	1	
41	93210-09350	.O-RING .JOINT TORIQUE	2	
42	62X-43841-00	.PISTON, SHUTTLE .PISTON	1	
43	6H1-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
44	62X-43830-00	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
45	93210-06519	.O-RING .JOINT TORIQUE	2	
46	6H1-4384F-10	.SEAL, MAIN VALVE .JOINT	3	
47	6H1-43844-10	.PIN, VALVE SUPPORT .GOUPILLE	2	
48	6H1-43856-10	.SPRING, DOWN RELIEF .RESSORT	1	
49	6H1-43816-00	.FILTER 1 .FILTRE 1	1	
50	6H1-43896-00	.O-RING .JOINT TORIQUE	1	
51	6H1-4384G-11	.SEAL, RELIEF VALVE .JOINT	1	
52	6H1-43855-11	.SPRING, UP RELIEF .RESSORT	1	
53	6H1-43895-11	.SEAT, RELIEF VALVE .SIEGE	1	
54	62X-4382L-00	.CAP, RELIEF VALVE .CAPUCHON	1	
55	97607-05210	.SCREW, PAN HEAD WITH WASHER .VIS HEXAGONAL	2	
56	90647-11032	.CLIP .JONC	1	

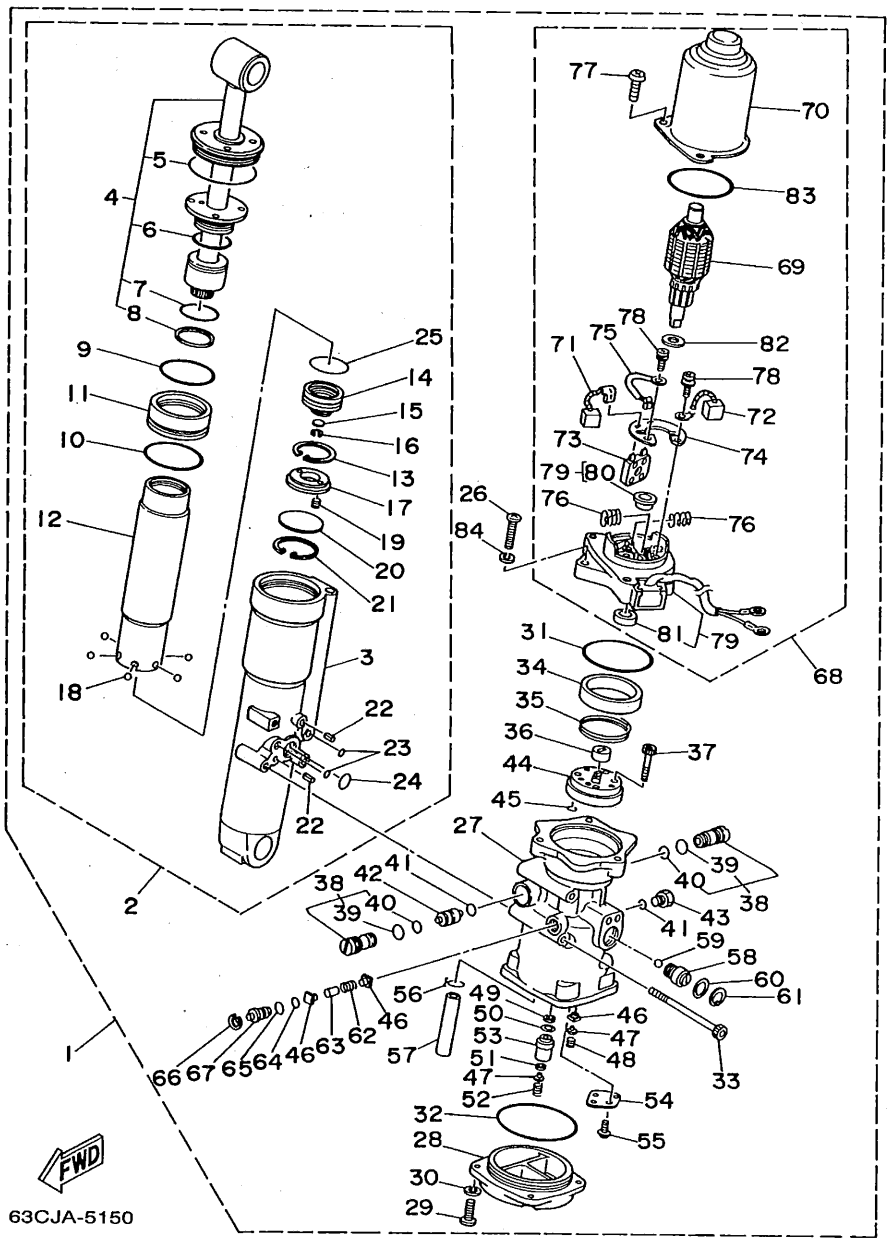
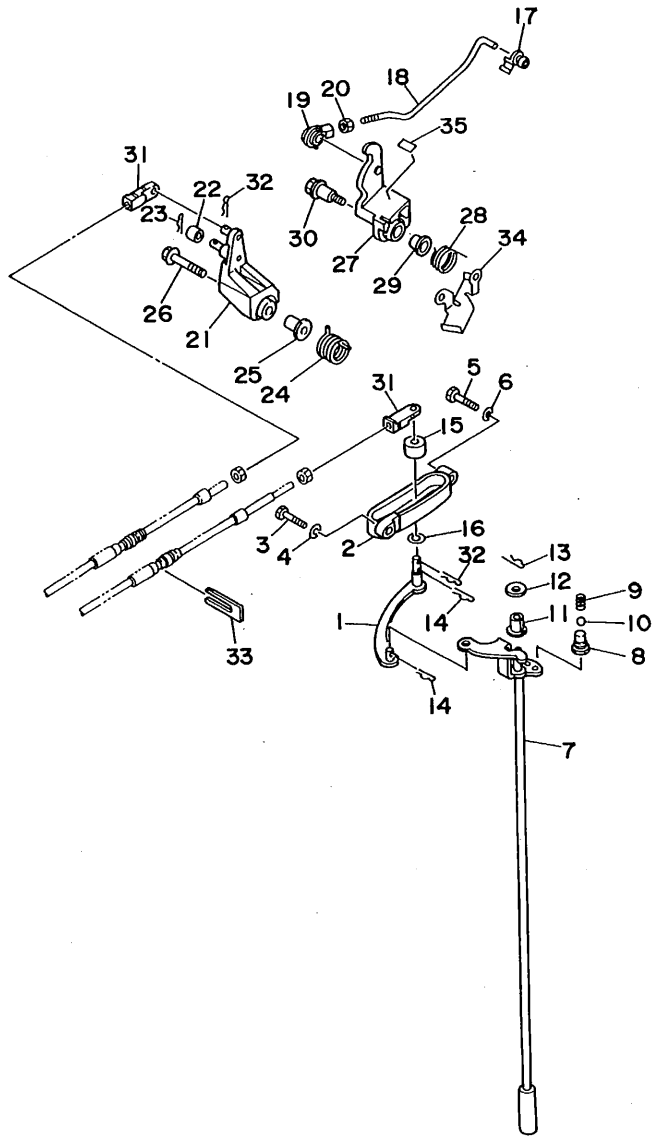


FIG. 15 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

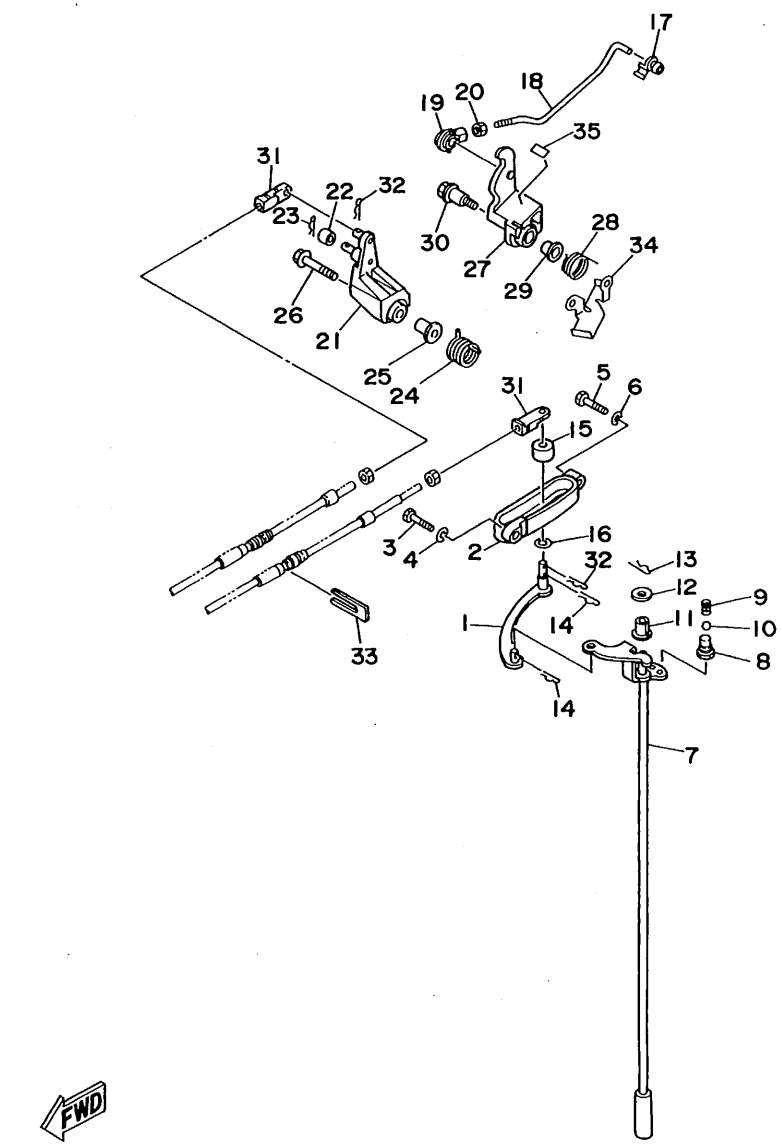
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	62X-4383A-00	.HOSE .DURITE	1	
58	62X-43860-00	.MANUAL VALVE SUB-ASSY .SOUPAPE, MANUEL (ENS.)	1	
59	93505-32038	.BALL .BILLE ROULEMENT	1	
60	93210-18397	.O-RING .JOINT TORIQUE	1	
61	6H1-43875-00	.RING, SNAP .RESSORT	1	
62	61A-4385H-00	.SPRING, SEAL .RESSORT	1	
63	93605-10108	.PIN, DOWEL .AXE	1	
64	93210-06632	.O-RING .JOINT TORIQUE	1	
65	93210-07540	.O-RING .JOINT TORIQUE	1	
66	6T4-43876-00	.RING, SNAP .RESSORT	1	
67	6T4-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
68	62X-43880-00	.MOTOR ASSY .MOTEUR (ENS.)	1	
69	62X-43805-00	..ARMATURE ASSY ..INDUIT (ENS.)	1	
70	62X-43804-00	..STATOR ASSY ..STATOR (ENS.)	1	
71	62X-43891-00	..BRUSH 1 ..BALAI 1	1	
72	62X-43892-00	..BRUSH 2 ..BALAI 2	1	
73	62X-82181-00	..CIRCUIT BREAKER COMP. ..RUPTEUR COMPLET	1	
74	62X-4380F-00	..PLATE, BRUSH HOLDER ..PLAQUE	1	
75	62X-43807-00	..WIRE SUB ASSY ..AUXILIAIRE CABLE (ENS.)	1	
76	62X-4386K-00	..SPRING, BRUSH ..RESSORT, BALAI	2	
77	97880-05020	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	3	
78	97607-04112	..SCREW, PAN HEAD WITH WASHER ..VIS HEXAGONAL	2	
79	62X-43881-00	..FRAME, END ..BATI	1	
80	62X-4380H-00	...METAL ...METAL	1	
81	93102-08414	...OIL SEAL ...JOINT SPY	1	
82	90201-083J8	..WASHER, PLATE ..RONDELLE, PLATE	1	
83	93210-52449	..O-RING ..JOINT TORIQUE	1	
84	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	3	



62YJA-5171

FIG. 16 CONTROL — COMMANDE

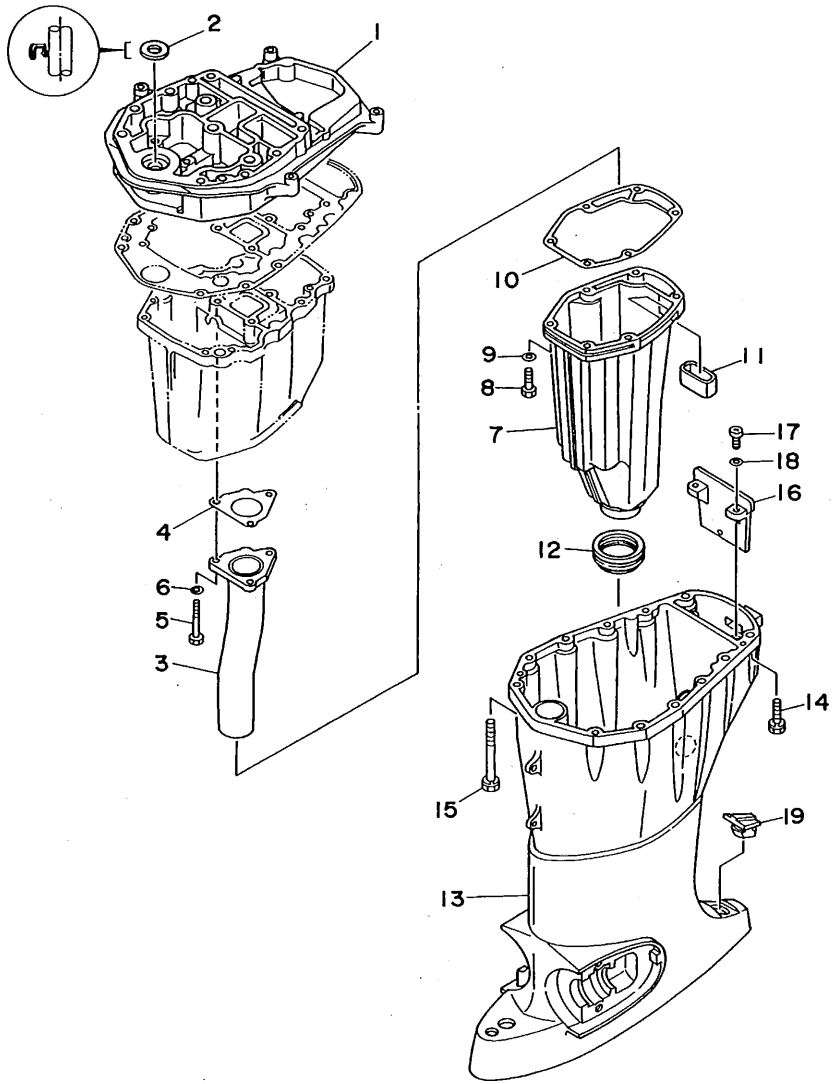
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44121-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
2	62Y-44117-00-4D	BRACKET SUPPORT	1	
3	97095-06020	BOLT BOULON	1	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
5	97095-06025	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	62Y-44120-00	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	
8	62Y-42715-00	BUSHING COUSSINET	1	
9	90501-12M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
10	93505-16024	BALL BILLE ROULEMENT	1	
11	90386-07M58	BUSH DOUILLE	1	
12	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
13	90468-07M06	CLIP JONC	1	
14	90468-18008	CLIP JONC	2	
15	688-44122-00	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
16	90202-07M07	WASHER, PLATE RONDELLE, PLATE	1	
17	6F5-41237-00	JOINT, LINK RACCORD	1	
18	62Y-41241-00	ROD, LINK BIELLETTE	1	UR
	62Y-41241-10	ROD, LINK BIELLETTE	1	UR F45A
19	6H1-41237-00	JOINT, LINK RACCORD	1	UR
	6H4-41237-00	JOINT, LINK RACCORD	1	UR F45A
20	95380-05700	NUT ECROU	1	
21	62Y-42154-00	LEVER, THROTTLE CONTROL LEVIER DE COMMANDE D'AVANCE	1	
22	62Y-42171-00	BUSHING COUSSINET	1	
23	91490-16010	PIN, COTTER GOUPILLE	1	
24	62Y-44135-00	SPRING RESSORT	1	
25	90387-06M45	COLLAR COLLERETTE	1	
26	95895-06030	BOLT, FLANGE BOULON	1	



62YJA-5171

FIG. 16 CONTROL COMMANDE

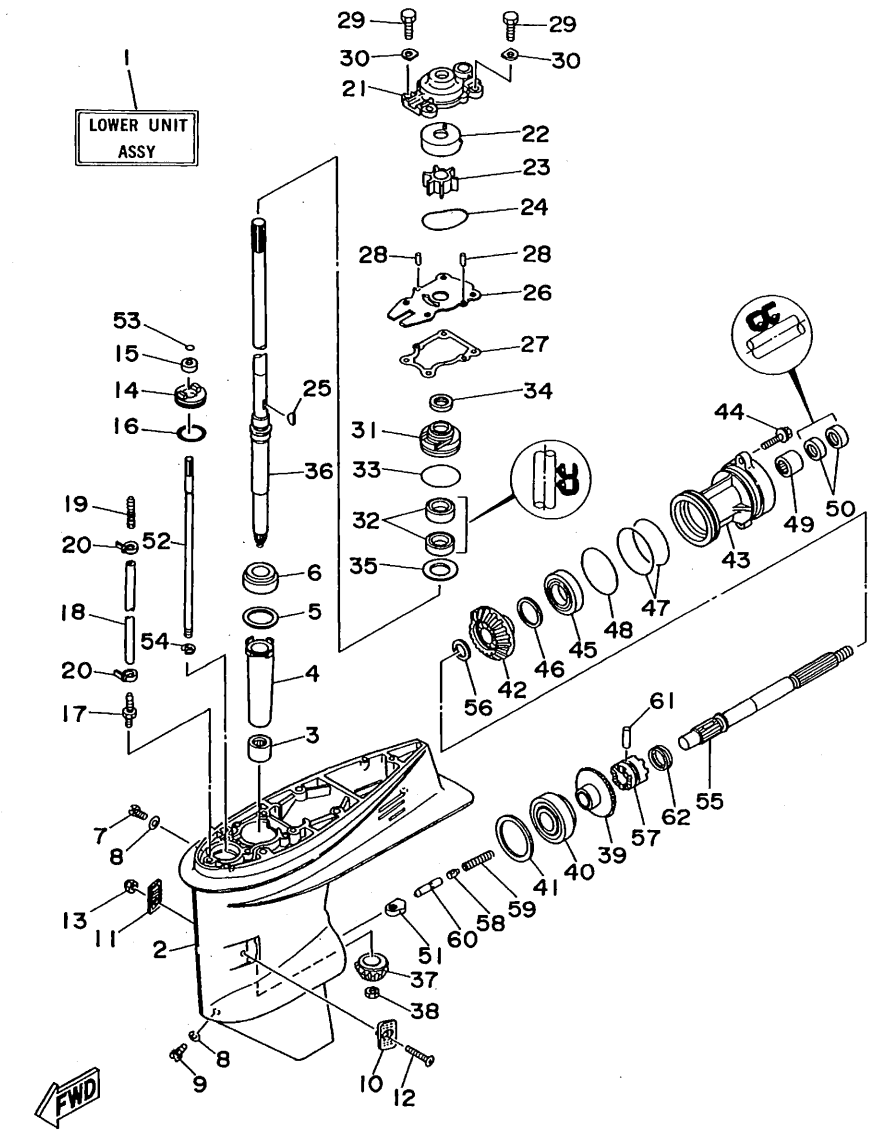
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	62Y-42335-00	LEVER, ACCEL. CONTROL LEVIER, ACCELERATION	1	UR
	62Y-42335-10	LEVER, ACCEL. CONTROL LEVIER, ACCELERATION	1	UR F45A
28	62Y-44116-01	SPRING RESSORT	1	
29	90386-10009	BUSH DOUILLE	1	
30	90109-06M30	BOLT BOULON	1	
31	6G8-26363-00	END, CABLE EMBOUT DE CABLE	2	
32	90468-18008	CLIP JONC	2	
33	6H3-48538-00	CLAMP, CABLE 1 COLLIER	1	
34	62Y-42159-00	STAY SUPPORT	1	
35	6E5-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	FOR JAPAN



62YJA-5180

FIG. 17 UPPER CASING **FOURREAU**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
2	93101-16M36	OIL SEAL JOINT SPY	1	
3	62Y-41131-00	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
4	62Y-41133-00	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	
5	97075-06045	BOLT BOULON	3	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
7	62Y-14711-00-5B	MUFFLER 1 POT D'ECHAPPEMENT 1	1	
8	97075-06025	BOLT BOULON	6	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
10	62Y-41134-00	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
11	62Y-45127-00	SEAL JOINT	1	
12	663-45123-00	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
13	62Y-45111-00-4D	CASING, UPPER FOURREAU	1	
14	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	4	
15	90119-08M82	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
16	62Y-45151-00	COVER, UPPER CASING CAPUCHON, FOURREAU	1	
17	98580-05016	SCREW, PAN HEAD VIS	2	
18	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
19	6H3-45155-00	CAP CAPUCHON	1	



63CJA-5191

FIG. 18 LOWER CASING. DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.)	1	(REF.NO. 2 ~ 62)
2	63D-45301-01-4D	CASING, LOWER BEQUILLE	1	
3	93315-32224	BEARING, CYLINDRICAL ROULEMENT	1	
4	6H4-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	663-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-00079	BEARING ROULEMENT	1	
7	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
8	90430-08020	GASKET JOINT	2	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	63D-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
11	63D-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
12	90142-05M06	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
13	95380-05600	NUT ECROU	1	
14	63D-45321-00	PLATE PLAQUETTE	1	
15	93106-09014	OIL SEAL JOINT SPY	1	
16	93210-33MG4	O-RING JOINT TORIQUE	1	
17	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
18	90445-07M31	HOSE DURITE	1	
19	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
20	90465-11M10	CLAMP BRIDE	2	
21	63D-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
22	63D-44322-00	INSERT, CARTRIDGE CUVETTE	1	

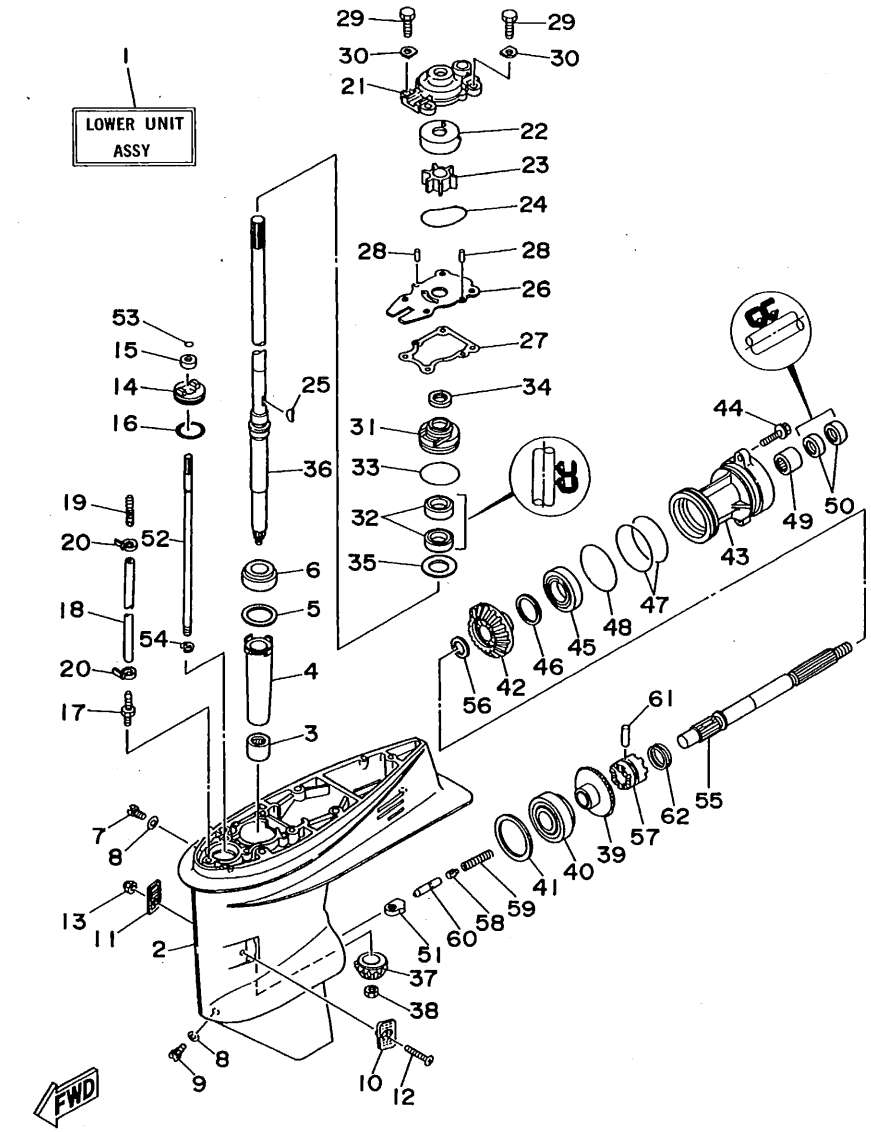


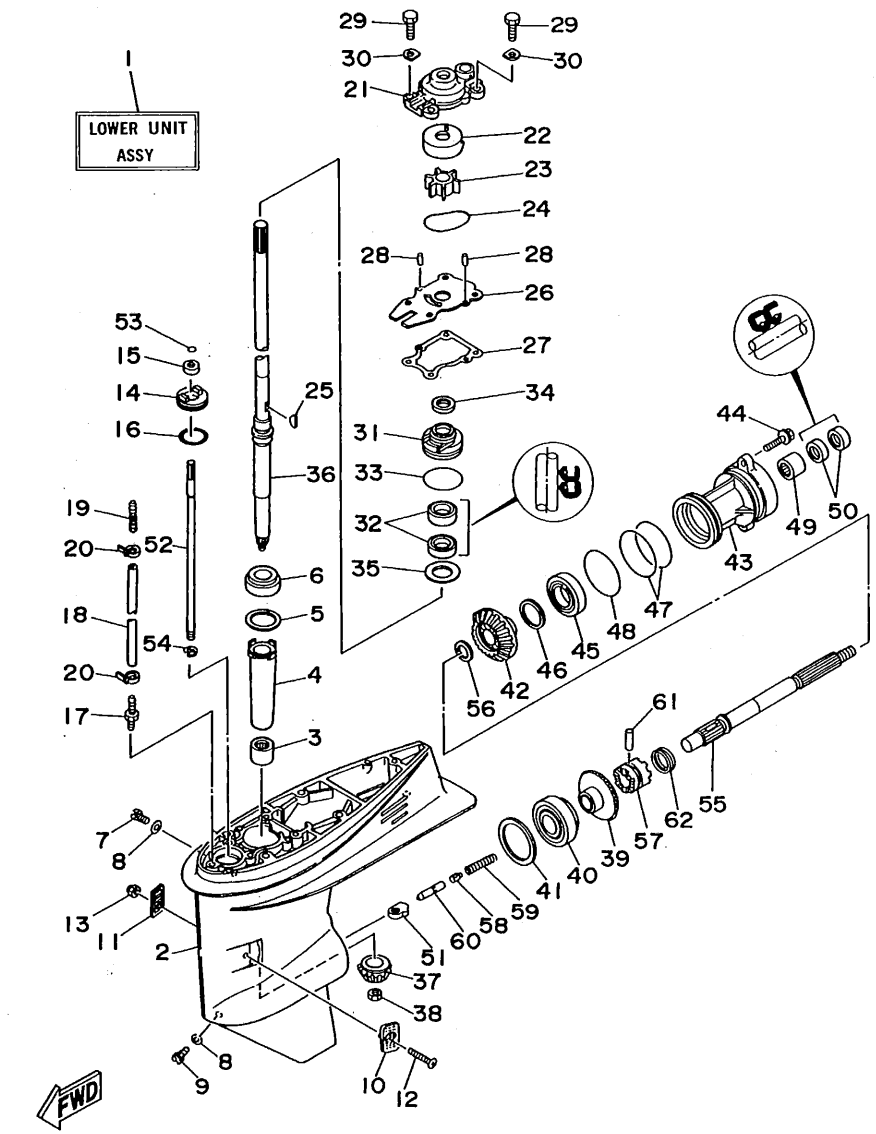
FIG. 18 LOWER CASING. DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
23	6H3-44352-00	IMPELLER TURBINE	1	
24	93210-59MG7	O-RING JOINT TORIQUE	1	
25	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
26	63D-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
27	63D-44316-00	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	93604-08062	PIN, DOWEL CLAVETTE	2	
29	97395-08030	BOLT BOULON	4	
30	90209-08M02	WASHER RONDELLE	4	
31	63D-44341-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
32	93101-25M57	OIL SEAL JOINT SPY	2	
33	93210-48MG8	O-RING JOINT TORIQUE	1	
34	63D-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE	1	
35	90201-27M00	WASHER, PLATE RONDELLE, PLATE	1	
36	62Y-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
37	6H4-45551-01	PINION PIGNON D'ATTAQUE	1	
38	90170-12138	NUT ECROU	1	
39	6H4-45560-01	GEAR PIGNON	1	
40	93332-00003	BEARING ROULEMENT	1	
41	663-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	663-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	663-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	663-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	663-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	663-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	663-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
42	6H4-45571-01	GEAR PIGNON	1	
43	63D-45361-01-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	
44	90105-08M61	BOLT, WASHER BASED BOULON, AVEC RONDELLE	2	

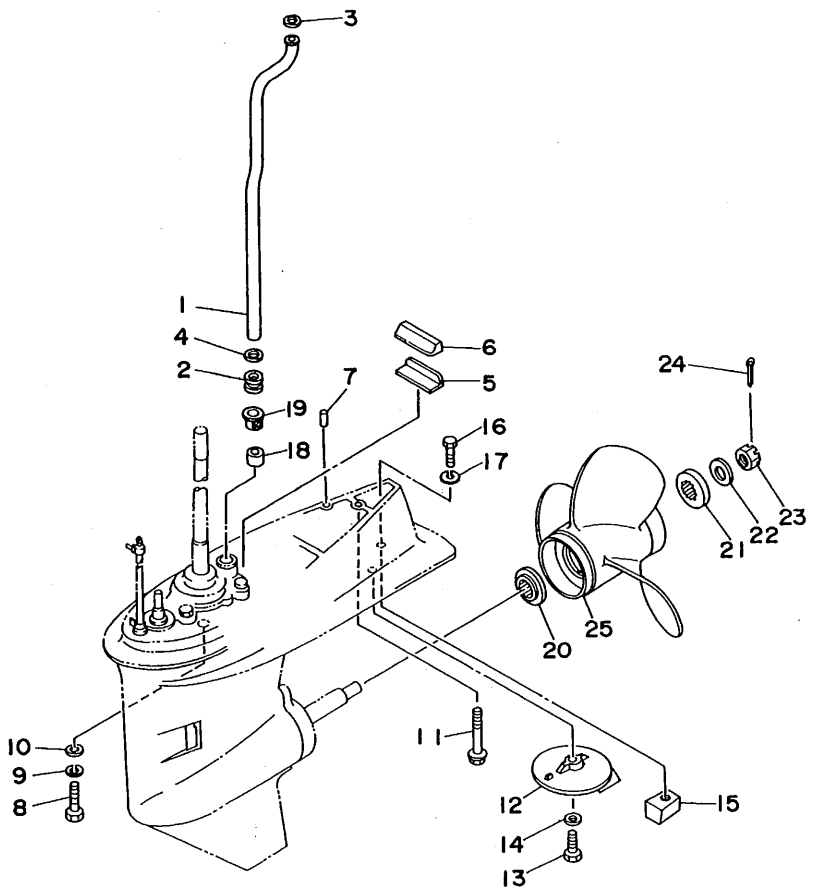
E7

FIG. 18 LOWER CASING. DRIVE 1 (F50A/F45A)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 1 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
45	93306-001U1	BEARING ROULEMENT	1	
46	63D-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	63D-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	63D-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	63D-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	63D-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	63D-45577-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	63D-45577-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
47	93210-74MG5	O-RING JOINT TORIQUE	2	
48	93210-69MG6	O-RING JOINT TORIQUE	1	
49	93317-22204	BEARING, CYLINDRICAL PIECE	1	
50	93101-22067	OIL SEAL JOINT SPY	2	
51	663-44151-00	CAM, SHIFT CAME, INVERSION	1	
52	63D-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
53	93210-07540	O-RING JOINT TORIQUE	1	
54	99001-08600	CIRCLIP CIRCLIP	1	
55	63D-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
56	90201-22429	WASHER, PLATE RONDELLE, PLATE	1	
57	63D-45631-00	CLUTCH, DOG CRABOT	1	
58	663-45634-00	SLIDE, SHIFT CONTRE-POUSSOIR	1	
59	90501-16M01	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
60	63D-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
61	90250-06023	PIN, STRAIGHT GOUPILLE, DROITE	1	
62	663-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	



63CJA-5191



62YUS-5200

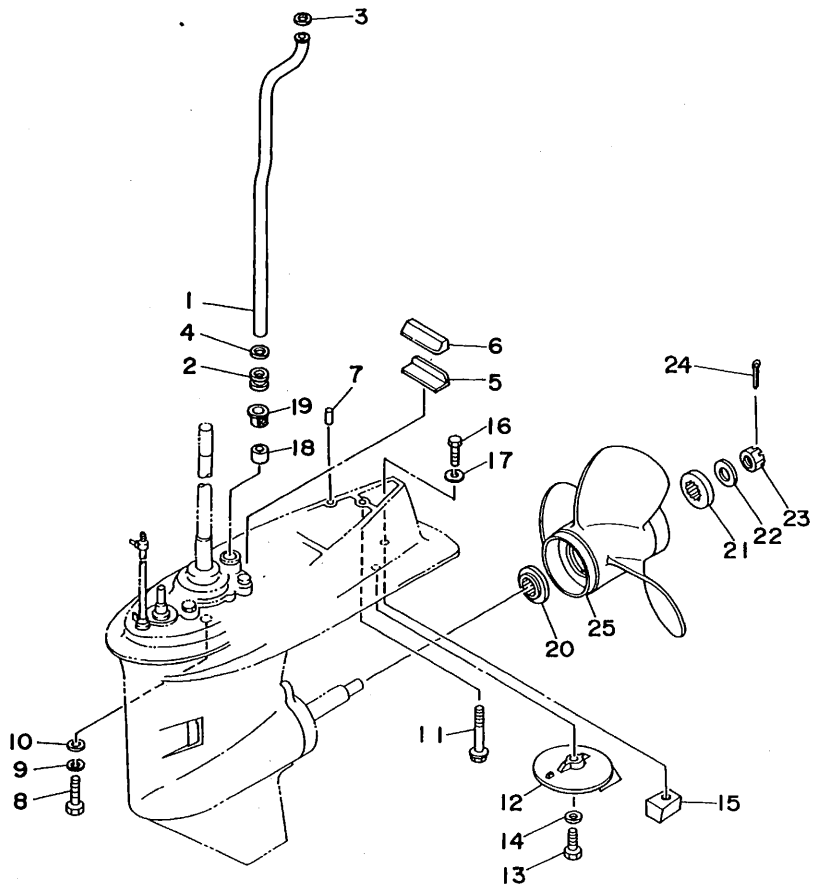
FIG. 19 LOWER CASING. DRIVE 2 (F50A/F45A)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 2 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU	1	
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
4	90430-12072	GASKET JOINT	1	
5	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
6	63D-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
7	93606-12019	PIN, DOWEL GOUPILLE	2	
8	97395-10040	BOLT BOULON	4	
9	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
10	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
11	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
12	664-45371-01	TAB-TRIM ANODE DERIVE	1	
13	97395-08025	BOLT BOULON	1	
14	92995-08100	WASHER RONDELLE	1	
15	63D-45251-10	ANODE ANODE	1	
16	97395-08020	BOLT BOULON	1	
17	92995-08100	WASHER RONDELLE	1	
18	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
19	63D-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
20	663-45987-02	SPACER ENTRETOISE	1	
21	670-45997-02	SPACER ENTRETOISE	1	
22	92990-16200	WASHER, PLAIN RONDELLE, PLATE	1	
23	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
24	91490-30030	PIN, COTTER GOUPILLE	1	
25	663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G) HELICE (3X11-1/8"X13"-G)	1	UR
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G) HELICE (3X10-3/4"X17"-G)	1	UR
	663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G) HELICE (3X11-5/8"X11"-G)	1	UR
	663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G) HELICE (3X10-3/4"X16"-G)	1	UR

F2

FIG. 19 LOWER CASING. DRIVE 2 (F50A/F45A)
FIG. 19 BOITIER D'HELICE, TRANSMISSION 2 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G) HELICE (3X11-3/8"X12"-G)	1 UR	
	663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G) HELICE (3X12-1/4"X9"-G)	1 UR	
	663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) HELICE (3X10-5/8"X12"-G)	1 UR	
	6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) HELICE (3X10-3/8"X13"-G)	1 UR	
	6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	6H5-45943-00-EL	PROPELLER (3X10"X15"-G) HELICE (3X10"X15"-G)	1 UR	
		STAINLESS STEEL PROPELLER **ACIER INOXYDABLE HELICE**		
	663-45970-60-98	PROPELLER (3X11-3/4"X12"-G) HELICE (3X11-3/4"X12"-G)	1 UR	
	663-45972-60-98	PROPELLER (3X12"X11"-G) HELICE (3X12"X11"-G)	1 UR	
	663-45974-60-98	PROPELLER (3X11-1/2"X13"-G) HELICE (3X11-1/2"X13"-G)	1 UR	
	697-45970-00-98	PROPELLER (3X11-1/4"X14"-G) HELICE (3X11-1/4"X14"-G)	1 UR	
	663-45976-00-98	PROPELLER (3X10-1/4"X15"-G) HELICE (3X10-1/4"X15"-G)	1 UR	
	663-45978-00-98	PROPELLER (3X10-1/4"X16"-G) HELICE (3X10-1/4"X16"-G)	1 UR	
	663-45930-00-98	PROPELLER (3X10-1/4"X14"-G) HELICE (3X10-1/4"X14"-G)	1 UR	
	663-45974-02-98	PROPELLER (3X10-5/8"X13"-G) HELICE (3X10-5/8"X13"-G)	1 UR	



62YUS-5200

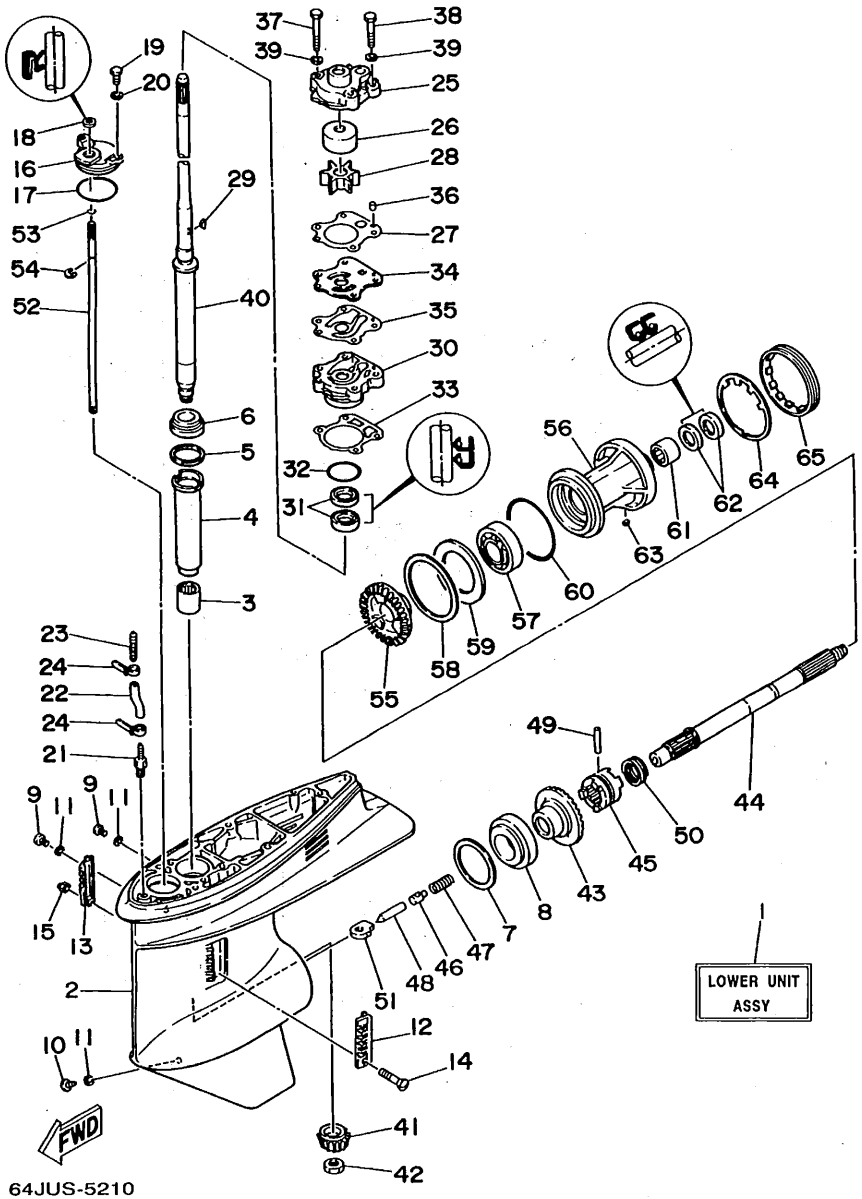


FIG. 20 LOWER CASING. DRIVE 3 (F50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64J-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 65)	1	
2	6H1-45301-11-4D	CASING, LOWER BEQUILLE	1	
3	93315-325V1	BEARING, CYLINDRICAL ROULEMENT	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
5	688-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	93332-000U3	BEARING ROULEMENT	1	
7	688-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	93332-000W7	BEARING ROULEMENT	1	
9	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	2	
10	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
11	90430-08020	GASKET JOINT	3	
12	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
13	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
14	98780-05545	SCREW, FLAT HEAD VIS A TETE FRAISEE	1	
15	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	

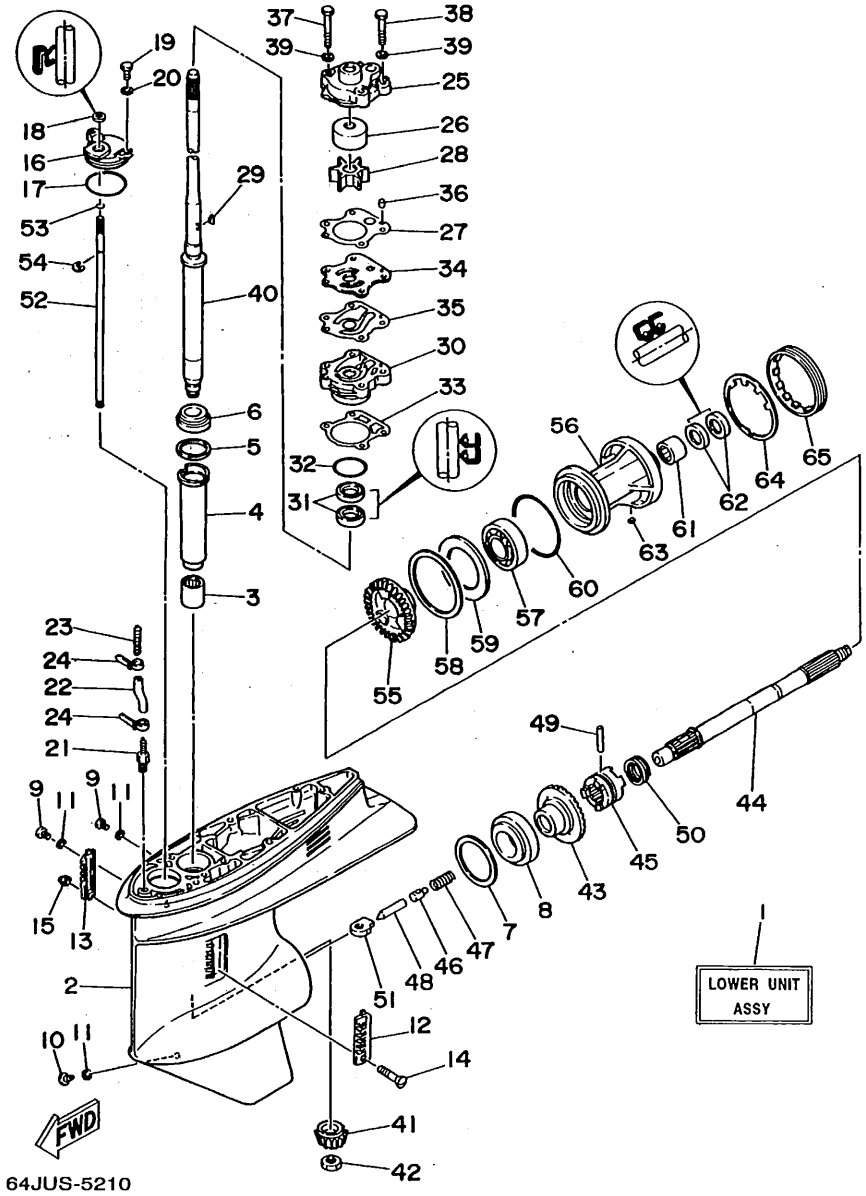


FIG. 20 LOWER CASING. DRIVE 3 (F50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
16	688-45321-00	PLATE PLAQUETTE	1	
17	93210-49046	O-RING JOINT TORIQUE	1	
18	93106-09014	OIL SEAL JOINT SPY	1	
19	97095-06016	BOLT BOULON	2	
20	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
21	6E5-45378-00	NIPPLE, HOSE RACCORD, TUYAU	1	
22	90445-07M31	HOSE DURITE	1	
23	6E5-83558-10	END, NIPPLE RACCORD DE NIPPLE	1	
24	90465-11M10	CLAMP BRIDE	2	
25	6H3-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
26	663-44322-00	INSERT, CARTRIDGE CUVETTE	1	
27	6H3-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
28	6H3-44352-00	IMPELLER TURBINE	1	
29	90280-03M03	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
30	6H3-44341-00-94	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
31	93101-23070	OIL SEAL JOINT SPY	2	
32	93210-46044	O-RING JOINT TORIQUE	1	
33	688-44316-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
34	6H3-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
35	6H3-44324-A0	GASKET, CARTRIDGE JOINT	1	
36	93604-10M03	PIN, DOWEL CLAVETTE	2	
37	97095-08055	BOLT BOULON	2	
38	97095-08045	BOLT BOULON	2	
39	90209-08M02	WASHER RONDELLE	4	
40	64J-45501-10	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	
41	6K5-45551-00	PINION (12T) PIGNON D'ATTAQUE (12D)	1	
42	90170-16M01	NUT ECROU	1	
43	6K5-45560-00	GEAR (28T) PIGNON (28D)	1	

F5

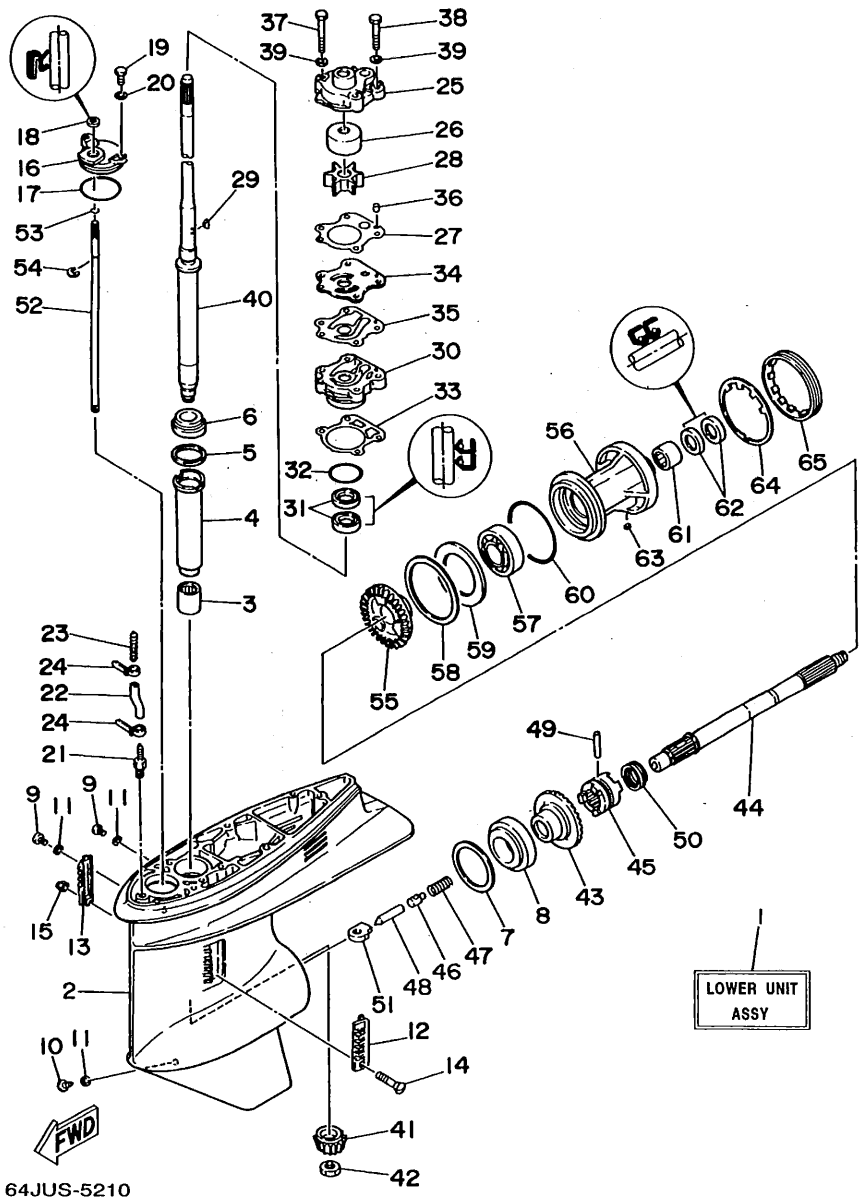
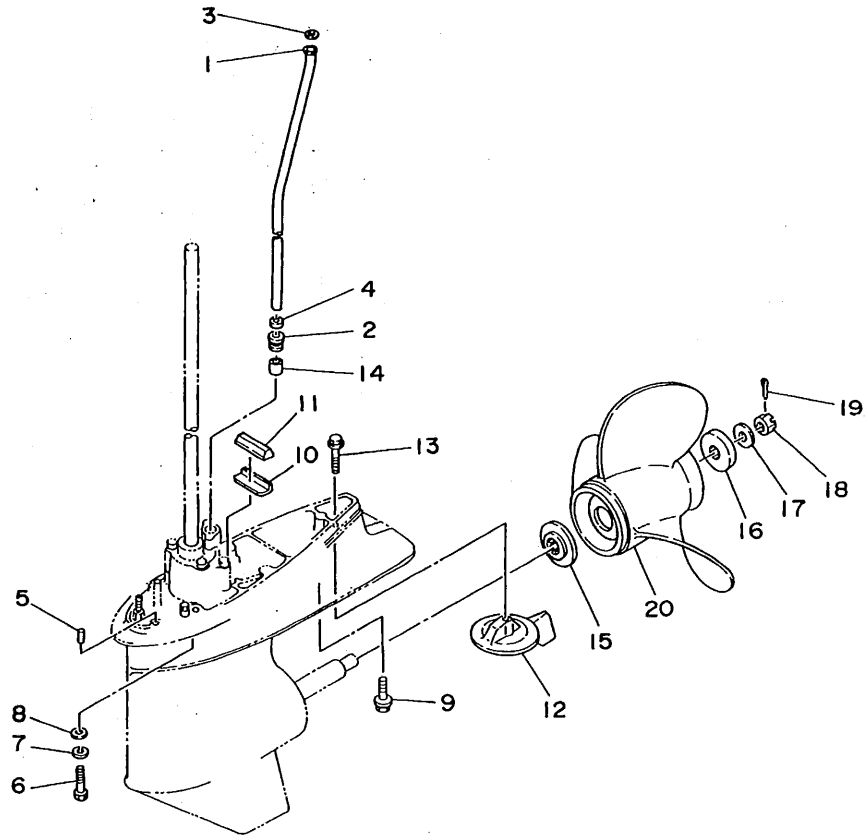


FIG. 20 LOWER CASING. DRIVE 3 (F50B)
FIG. 20 BOITIER D'HELICE, TRANSMISSION 3 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	688-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
45	688-45631-01	CLUTCH, DOG CRABOT	1	
46	688-45634-00	SLIDE, SHIFT CONTRE-POUSSOIR	1	
47	90501-16233	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
48	688-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	
49	90250-07M02	PIN, STRAIGHT GOUPILLE, DROITE	1	
50	688-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
51	663-44151-00	CAM, SHIFT CAME, INVERSION	1	
52	6K5-44144-00	ROD, SHIFT TIGE D'EMBRAYAGE	1	
53	93210-07540	O-RING JOINT TORIQUE	1	
54	99001-08600	CIRCLIP CIRCLIP	1	
55	6K5-45571-00	GEAR (28T) PIGNON (28D)	1	
56	688-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
57	93306-207U0	BEARING ROULEMENT	1	
58	688-45577-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	688-45577-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	688-45577-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	688-45577-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	688-45577-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	688-45577-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	688-45577-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
59	688-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
60	93210-85M97	O-RING JOINT TORIQUE	1	
61	93317-325U0	BEARING, CYLINDRICAL PIECE	1	
62	93101-25M03	OIL SEAL JOINT SPY	2	
63	90282-04010	KEY, STRAIGHT CLAVETTE, DROITE	1	
64	688-45383-02	WASHER, CLAW FREIN D'ECROU	1	
65	688-45384-00	NUT ECROU	1	

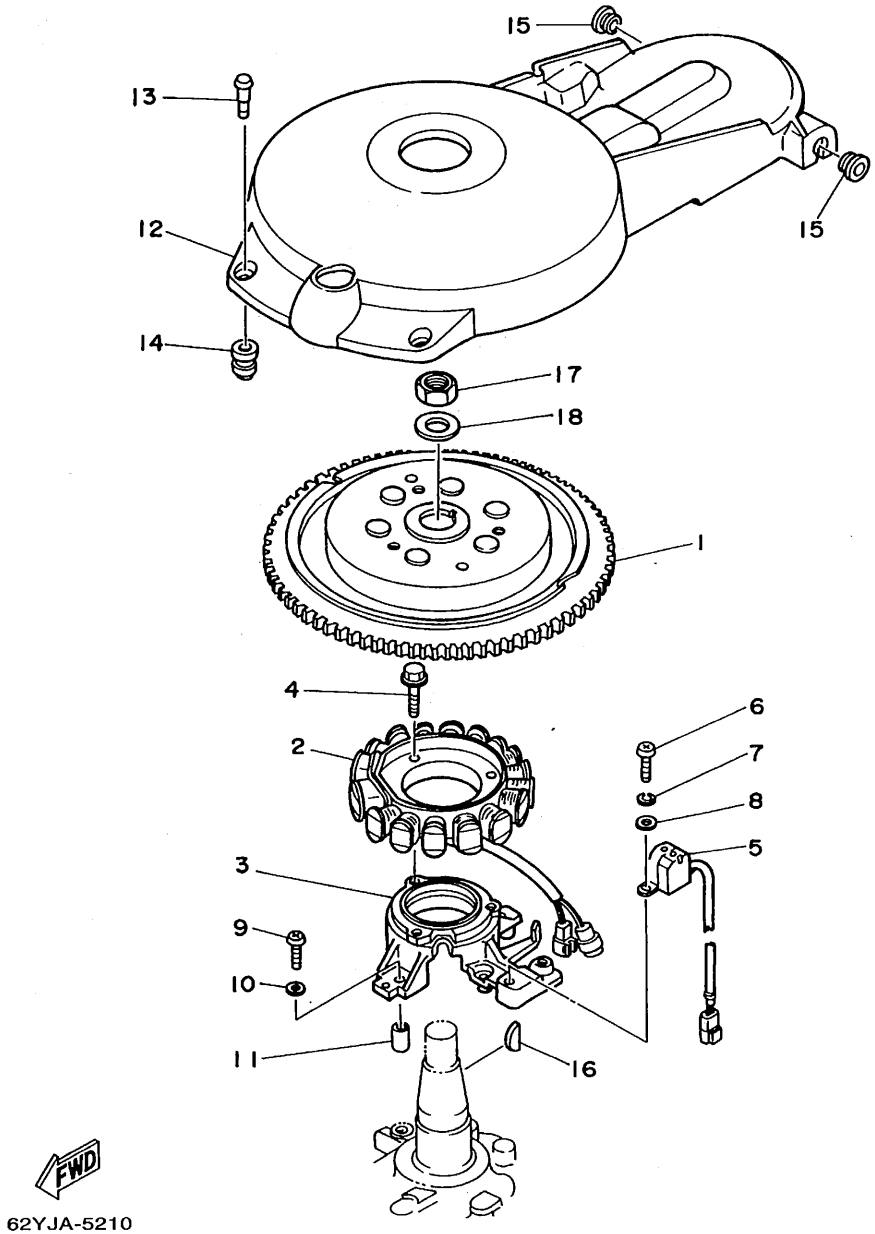
F6



64JUS-5220

FIG. 21 LOWER CASING. DRIVE 4 (F50B)
FIG. 21 BOITIER D'HELICE, TRANSMISSION 4 (F50B)

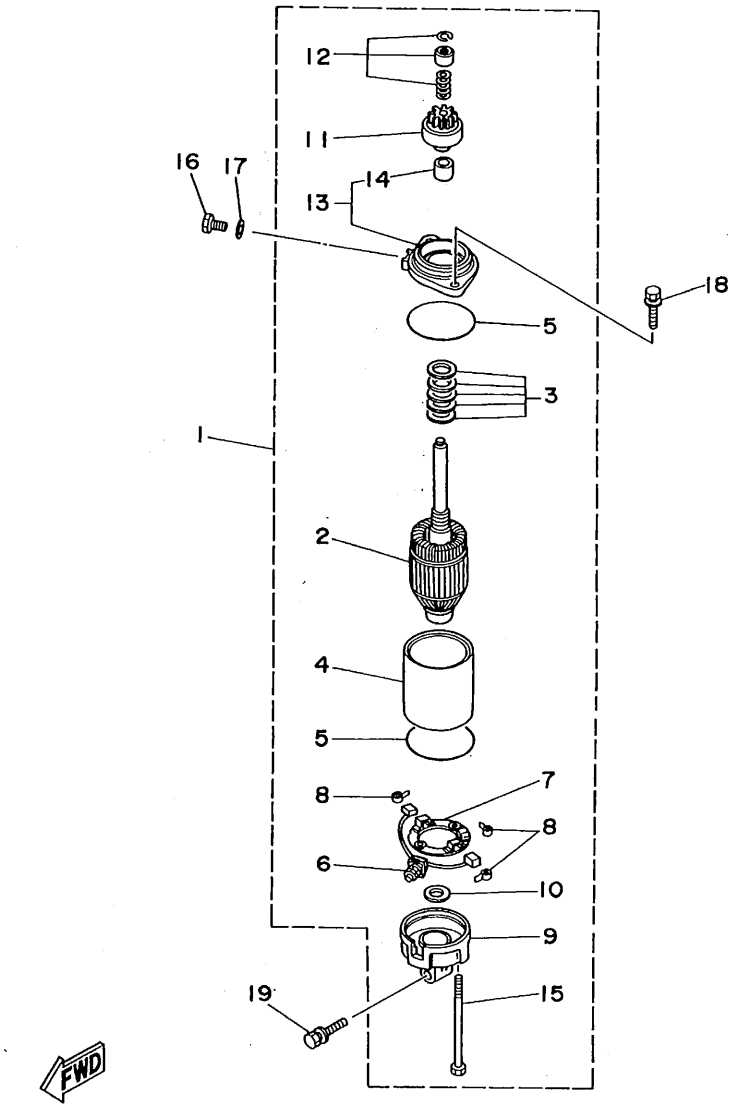
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-44361-00	TUBE, WATER TUBE D'EAU	1	
2	663-44367-00	DAMPER, WATER SEAL JOINT TUBE D'EAU	1	
3	90202-12060	WASHER, PLATE RONDELLE, PLATE	1	
4	90430-12072	GASKET JOINT	1	
5	93606-12019	PIN, DOWEL GOUPILLE	2	
6	97075-10040	BOLT BOULON	4	
7	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
8	92990-10600	WASHER, PLATE RONDELLE, PLATE	4	
9	90119-08M84	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
10	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
11	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
12	688-45371-02	TAB-TRIM ANODE DERIVE	1	
13	90105-10M67	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
14	663-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
15	688-45987-02	SPACER ENTRETOISE	1	
16	688-45997-01	SPACER ENTRETOISE	1	
17	90201-17M00	WASHER, PLATE RONDELLE, PLATE	1	
18	90171-16011	NUT, CASTLE ECROU, CRENELE	1	
19	91490-40030	PIN, COTTER GOUPILLE	1	
20	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1	UR
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1	UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1	UR
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1	UR



62YJA-5210

FIG. 22 GENERATOR — GENERATRICE

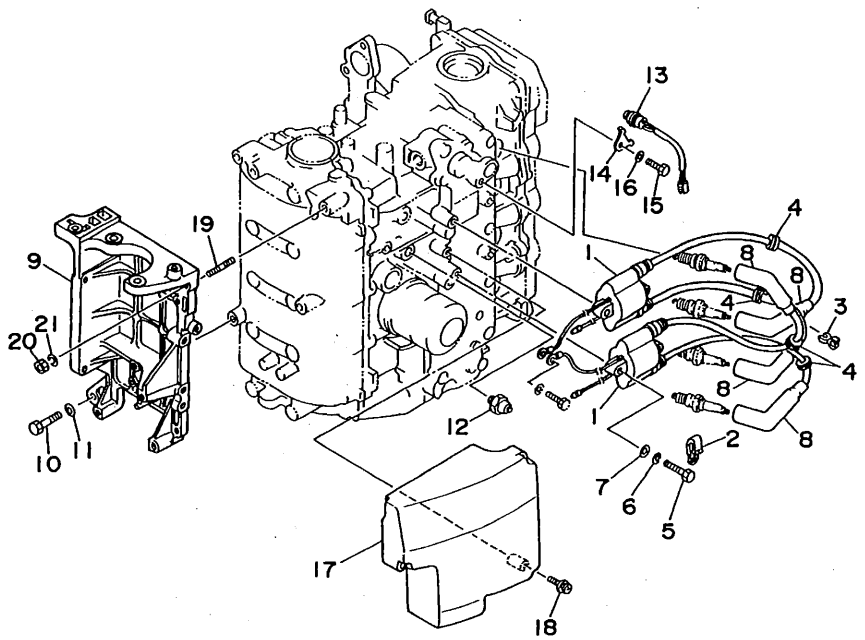
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85550-01	ROTOR ASSY ROTOR CPLT	1	UR
	62Y-85550-10	ROTOR ASSY ROTOR CPLT	1	UR F45A
2	62Y-85510-00	STATOR ASSY STATOR CPLT	1	
3	62Y-85561-00-94	BASE, MAGNETO BASE, MAGNETO	1	
4	95024-06025	BOLT BOULON, A COLLERETTE	3	
5	62Y-85580-00	COIL, PULSER BOBINE, PULSEUR	1	
6	98580-05012	SCREW, PAN HEAD VIS	2	
7	92990-05100	WASHER, SPRING RONDELLE, GROWER	2	
8	92990-05600	WASHER, PLATE RONDELLE, PLATE	2	
9	98580-06025	SCREW, PAN HEAD VIS	4	
10	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
11	99530-08012	PIN, DOWEL GOUJON, D'ASSEMBLAGE	2	
12	62Y-81337-00	COVER, FLYWHEEL COUVERCLE, VOLANT	1	
13	6K7-81338-01	CLAMP, LEAD COLLIER, FIL	2	
14	663-82317-01	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
15	90480-12072	GROMMET PASSE-FIL	2	
16	90280-05049	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
17	90170-20137	NUT ECROU	1	
18	90201-21M18	WASHER, PLATE RONDELLE, PLATE	1	



62YJA-5220

FIG 23 STARTING MOTOR DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6E5-81850-11	.ARMATURE ASSY .INDUIT	1	
3	6E5-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6E5-81810-10	.STATOR ASSY .STATOR COMPLET	1	
5	6E5-81847-10	.O-RING .JOINT TORIQUE	2	
6	6E5-81801-10	.BRUSH SET .CHARBON	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	6E5-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	3	
9	6E5-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
10	6E5-81824-00	.WASHER 2 .RONDELLE 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	61H-81857-00	.RETAINER .ARRETOIR	1	
13	6E5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	688-81831-00	..METAL, FRONT ..METAL, AVANT	1	
15	6E5-81826-10	.BOLT .BOULON	2	
16	97395-08016	BOLT BOULON	1	
17	92995-08600	WASHER RONDELLE	1	
18	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
19	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	



FWD

62YJA-5230

FIG 24 ELECTRICAL 1 PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85570-00	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	2	
2	90465-06M28	CLAMP BRIDE	1	
3	90464-07M41	CLAMP BRIDE	1	
4	90480-25161	GROMMET PASSE-FIL	4	
5	97095-06030	BOLT BOULON	4	
6	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
8	6G8-82370-20	PLUG CAP ASSY ANTIPARASITE	4	
9	62Y-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
10	97095-08035	BOLT BOULON	3	
11	92995-08600	WASHER RONDELLE	3	
12	62Y-82504-00	OIL PRESSURE SWITCH ASSY CONTACTEUR DE PRESSION D'HUILE	1	
13	62Y-82560-00	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	1	
14	6E9-82588-00	PLATE PLAQUE	1	
15	97095-06012	BOLT BOULON	1	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
17	62Y-85599-00	COVER COUVERCLE	1	
18	90159-06M08	SCREW, WITH WASHER VIS, AVEC RONDELLE	3	
19	90116-08M14	BOLT, STUD GOUJON	1	
20	95380-08600	NUT ECROU	1	
21	92990-08100	WASHER, SPRING RONDELLE, GROWER	1	

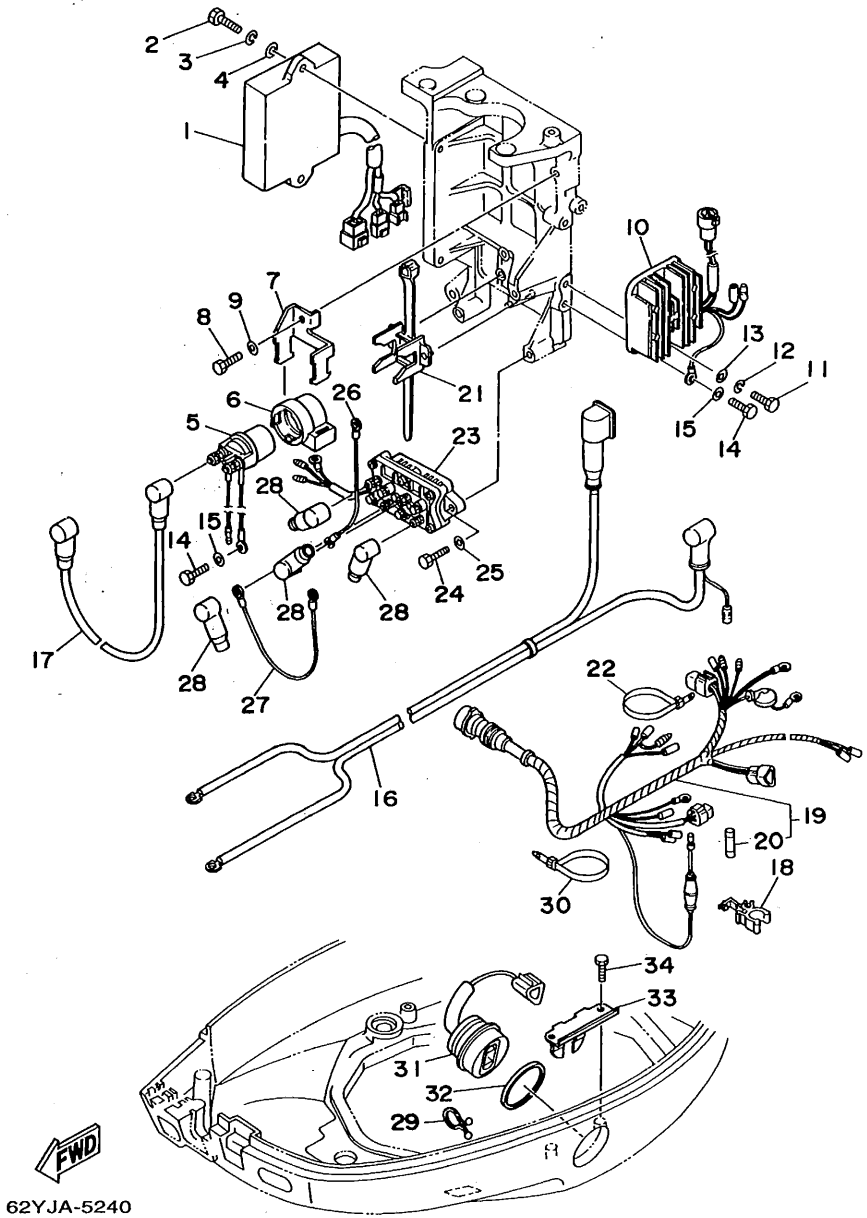
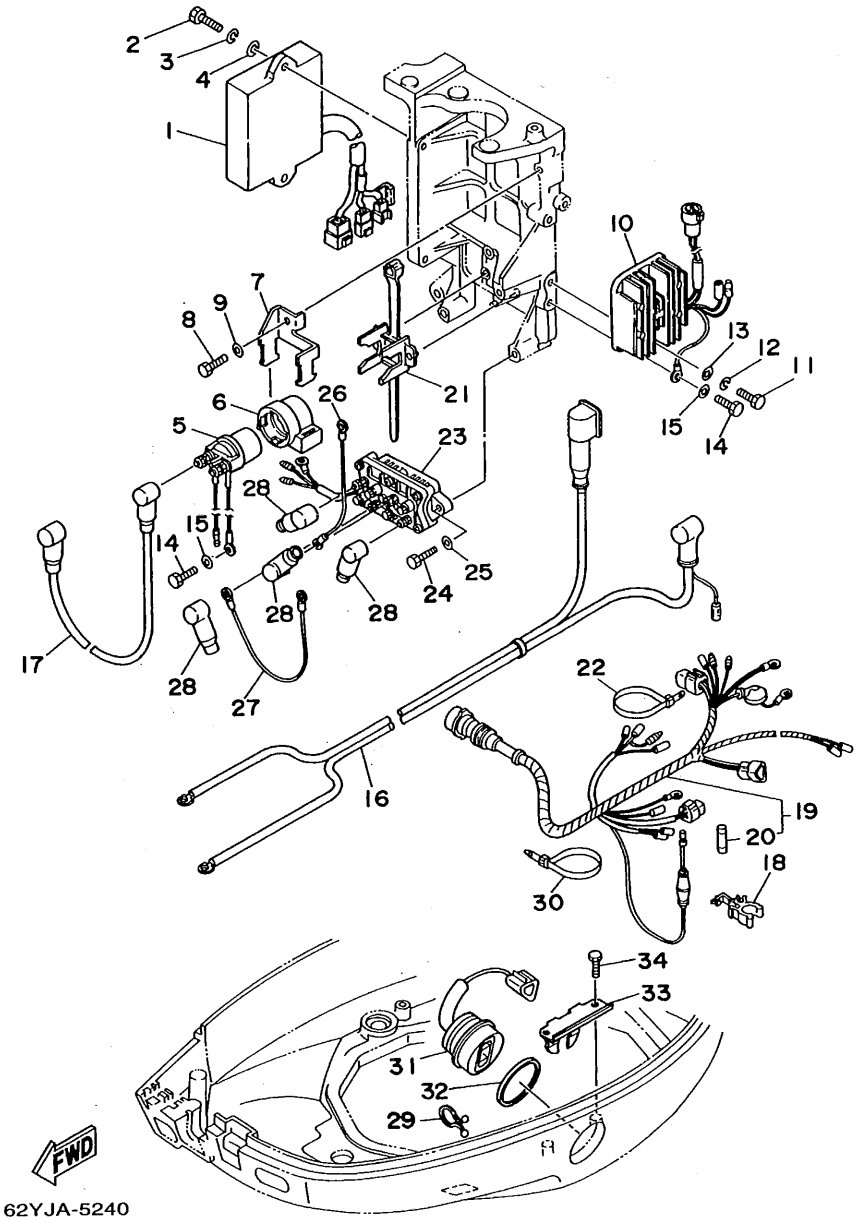


FIG. 25 ELECTRICAL 2 PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	UR
	62Y-85540-10	C.D.I. UNIT ASSY BLOC C.D.I.	1	UR F45A
2	97095-06020	BOLT BOULON	2	
3	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
4	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
5	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
6	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1	
7	6L2-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1	
8	97395-06014	BOLT BOULON	1	
9	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
10	62Y-81960-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
11	97095-06025	BOLT BOULON	2	
12	92995-06100	WASHER, SPRING RONDELLE, GROWER	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	97095-06012	BOLT BOULON	4	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
16	62Y-82105-00	WIRE HARNESS FAISCEAU DE FILS	1	
17	6E5-82117-00	WIRE, LEAD FIL	1	
18	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	1	
19	62Y-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR
	62Y-82590-10	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	UR PTT
20	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
21	688-82594-00	CLAMP BRIDE	1	
22	437-83936-11	BAND, SWITCH CORD COLLIER, CORDON DE COMMUTATEUR	1	
23	6H1-81950-00	RELAY ASSY RELAIS COMPLET	1	PTT
24	97095-06025	BOLT BOULON	2	PTT
25	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	PTT
26	6H2-81949-01	WIRE, LEAD FIL	1	PTT

B2



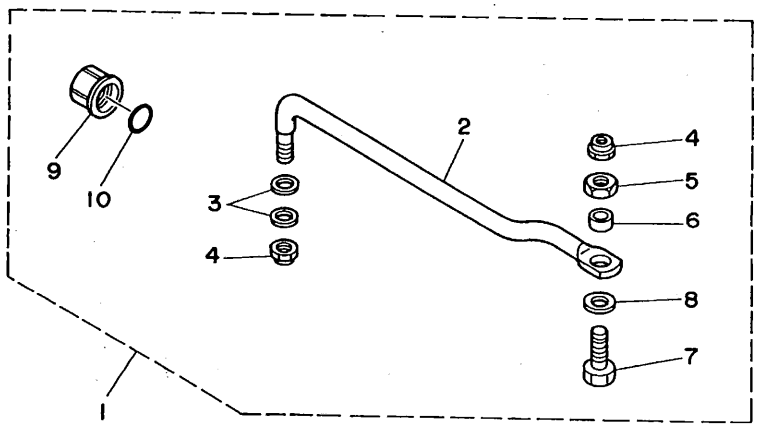
62YJA-5240

FIG. 25 ELECTRICAL 2 PARTIE ELECTRIQUE 2

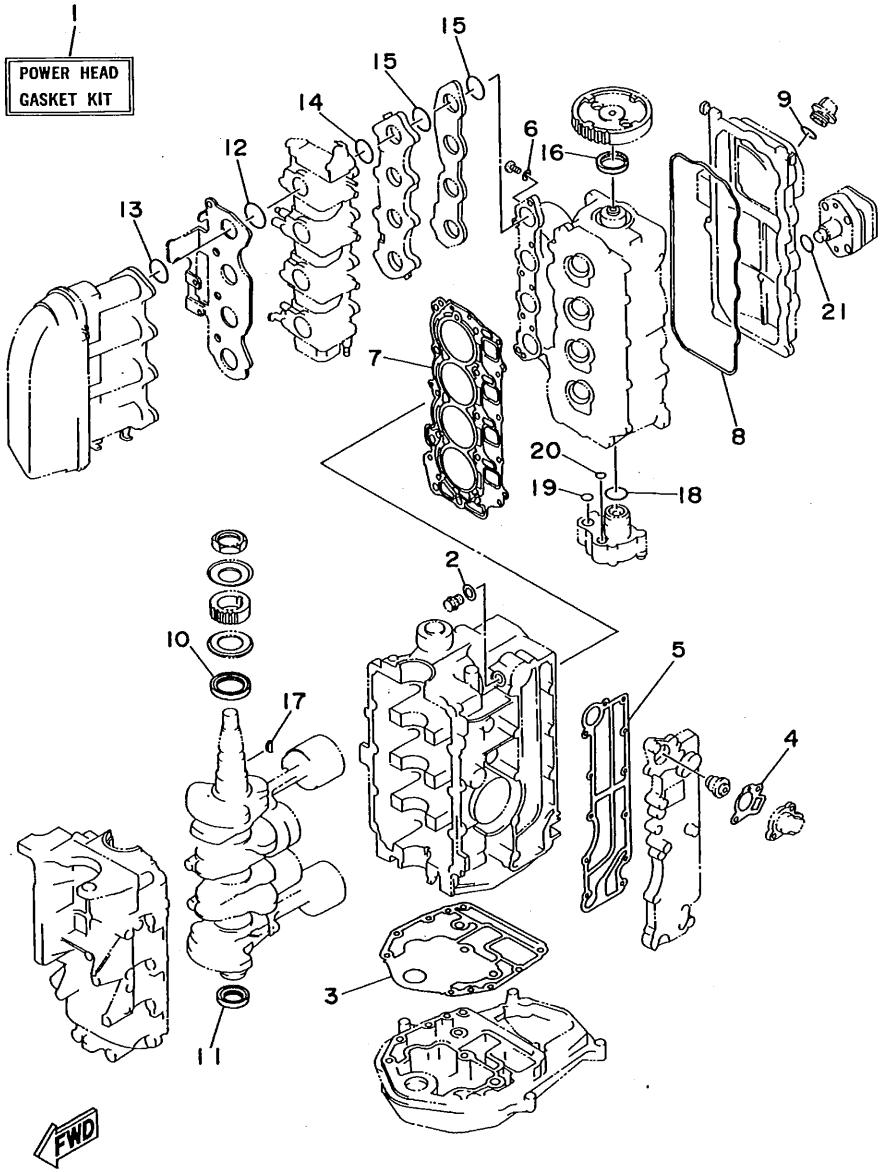
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
27	61A-81949-00	WIRE, LEAD FIL	1	PTT
28	682-82119-01	COVER, LEAD WIRE GARNITURE, FIL	4	PTT
29	90464-16039	CLAMP BRIDE	1	
30	437-83936-11	BAND, SWITCH CORD COLLIER, CORDON DE COMMUTATEUR	1	
31	63D-82563-10	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	PTT
32	6E5-82587-00	GASKET JOINT	1	PTT
33	62Y-83614-00	BRACKET SUPPORT	1	PTT
34	97095-06012	BOLT BOULON	2	PTT

FIG. 26 ALTERNATE 1 (STEERING GUIDE ATTACHMENT)
FIG. 26 OPTIONNELLES 1 (FIXATIONS DE DIRECTION)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	63D-61350-00	STEERING GUIDE ATTACHMENT KIT FIXATIONS DE DIRECTION	1	
2	63D-61351-00	.ROD, STEERING LINK .RENVOI DE DIRECTION	1	
3	90201-10M20	.WASHER, PLATE .RONDELLE, PLATE	2	
4	90185-09M01	.NUT, SELF-LOCKING .ECROU, AUTO-BLOCANT	2	
5	90170-09M03	.NUT .ECROU	1	
6	90387-10M42	.COLLAR .COLLERETTE	1	
7	90101-09M01	.BOLT .BOULON	1	
8	90201-10M63	.WASHER, PLATE .RONDELLE, PLATE	1	
9	6E5-43145-00	.CAP, CLAMP BRACKET .CAPUCHON, PRESSE	1	
10	93210-16275	.O-RING .JOINT TORIQUE	1	



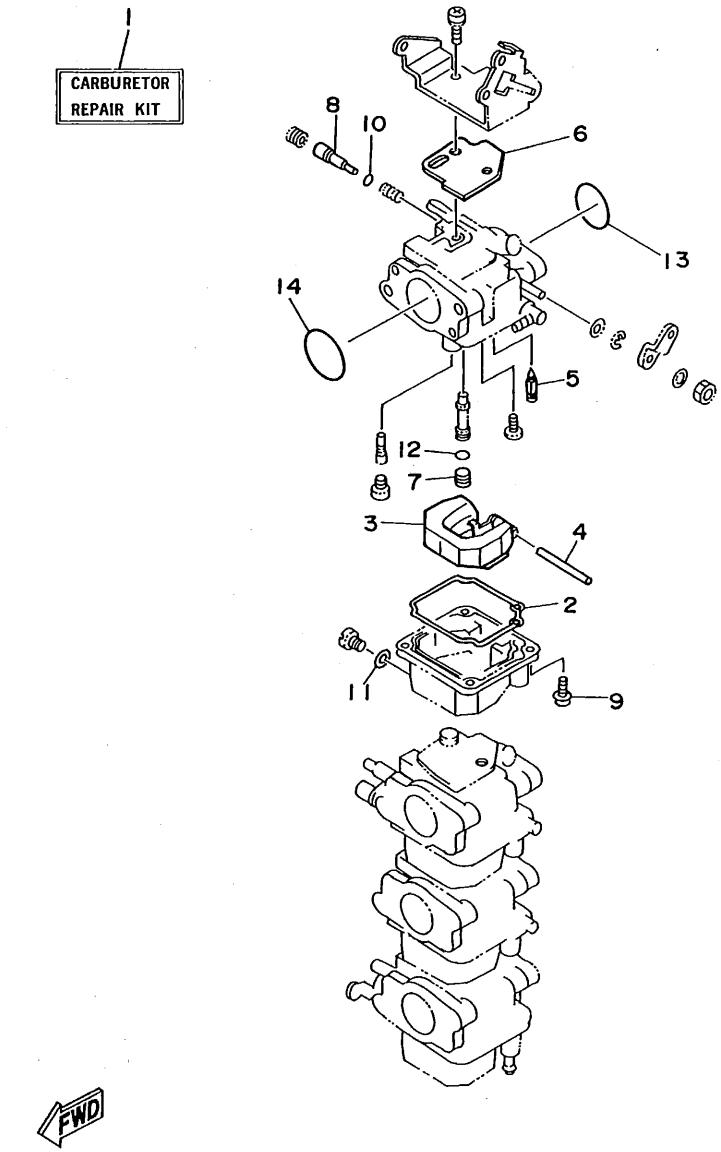
63CJA-5260



62YJA-5270

FIG. 27 REPAIR KIT 1 KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0001-00	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	
2	90430-14115	.GASKET .JOINT	1	
3	62Y-11351-00	.GASKET, CYLINDER .JOINT, D'EMBASE	1	
4	62Y-12414-00	.GASKET, COVER .JOINT, COUVERCLE	1	
5	62Y-41114-00	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	
6	90430-06014	.GASKET .JOINT	1	
7	62Y-11181-00	.GASKET, CYLINDER HEAD 1 .JOINT, DE CULASSE 1	1	
8	62Y-11356-00	.SEAL, CYLINDER 2 .JOINT, SPY CYLINDRE	1	
9	93210-24M79	.O-RING .JOINT TORIQUE	1	
10	93102-43M42	.OIL SEAL .JOINT SPY	1	
11	93102-35M41	.OIL SEAL .JOINT SPY	1	
12	93210-35M86	.O-RING .JOINT TORIQUE	4	
13	93210-38MH3	.O-RING .JOINT TORIQUE	4	
14	93210-30MH4	.O-RING .JOINT TORIQUE	4	
15	93210-35M86	.O-RING .JOINT TORIQUE	8	
16	93102-37M40	.OIL SEAL .JOINT SPY	1	
17	90280-04M06	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
18	93210-33MH2	.O-RING .JOINT TORIQUE	1	
19	93210-12MG9	.O-RING .JOINT TORIQUE	1	
20	93210-14515	.O-RING .JOINT TORIQUE	1	
21	93210-24M79	.O-RING .JOINT TORIQUE	1	



62YJA-5280

FIG. 28 REPAIR KIT 2 KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
2	6L2-14384-00	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
3	6L2-14385-00	.FLOAT .FLOTTEUR	1	
4	6E5-14386-01	.PIN, FLOAT .AXE, FLOTTEUR	1	
5	6L2-14392-00	.VALVE, NEEDLE .POINTEAU	1	
6	62Y-14399-00	.VALVE, BIMETAL .CLAPET, BILAME	1	
7	62Y-14355-00	.NOZZLE, MAIN 2 .PUITS D'AIGUILLE	1	
8	12V-14105-00	.PILOT SCREW SET .JEU DE VIS DE RICHESSE	1	
9	97980-04112	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	
10	5H0-14397-00	.O-RING .	1	
11	62Y-14398-00	.GASKET .JOINT	1	
12	6F5-14397-00	.O-RING .JOINT TORIQUE	1	
13	93210-30MH4	.O-RING .JOINT TORIQUE	4	
14	93210-35M86	.O-RING .JOINT TORIQUE	4	

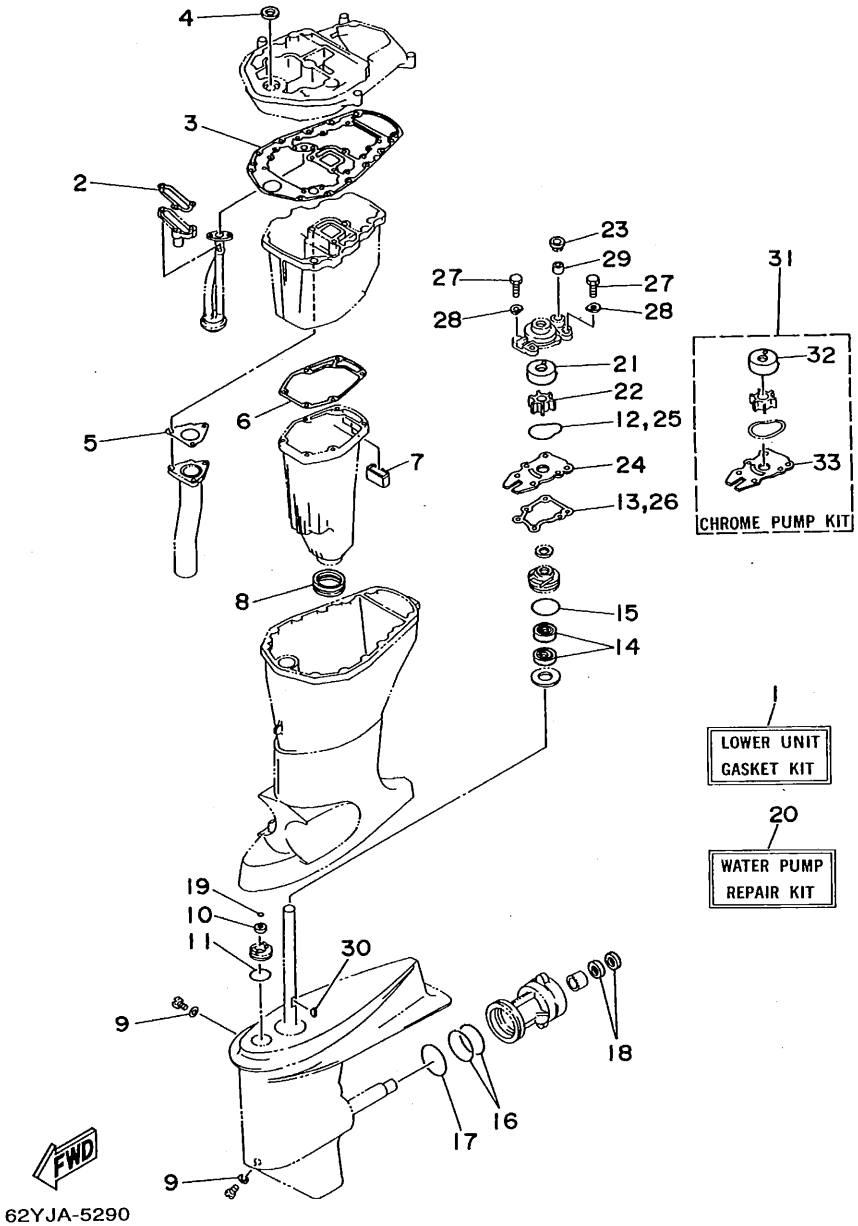


FIG. 29 REPAIR KIT 3 (F50A/F45A)
FIG. 29 KITS DE REPARATION 3 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	62Y-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	62Y-13475-00	.GASKET .JOINT	1	
3	62Y-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
4	93101-16M36	.OIL SEAL .JOINT SPY	1	
5	62Y-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	62Y-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
7	62Y-45127-00	.SEAL .JOINT	1	
8	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
9	90430-08020	.GASKET .JOINT	3	
10	93106-09014	.OIL SEAL .JOINT SPY	1	
11	93210-33MG4	.O-RING .JOINT TORIQUE	1	
12	93210-59MG7	.O-RING .JOINT TORIQUE	1	
13	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
14	93101-25M57	.OIL SEAL .JOINT SPY	2	
15	93210-48MG8	.O-RING .JOINT TORIQUE	1	
16	93210-74MG5	.O-RING .JOINT TORIQUE	2	
17	93210-69MG6	.O-RING .JOINT TORIQUE	1	
18	93101-22067	.OIL SEAL .JOINT SPY	2	
19	93210-07540	.O-RING .JOINT TORIQUE	1	
20	63D-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE A EAU	1	
21	63D-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
22	6H3-44352-00	.IMPELLER .TURBINE	1	
23	63D-44312-00	.COVER, WATER PUMP HOUSING .COUVERCLE	1	
24	63D-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
25	93210-59MG7	.O-RING .JOINT TORIQUE	1	
26	63D-44316-00	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
27	97395-08030	.BOLT .BOULON	4	
28	90209-08M02	.WASHER .RONDELLE	4	

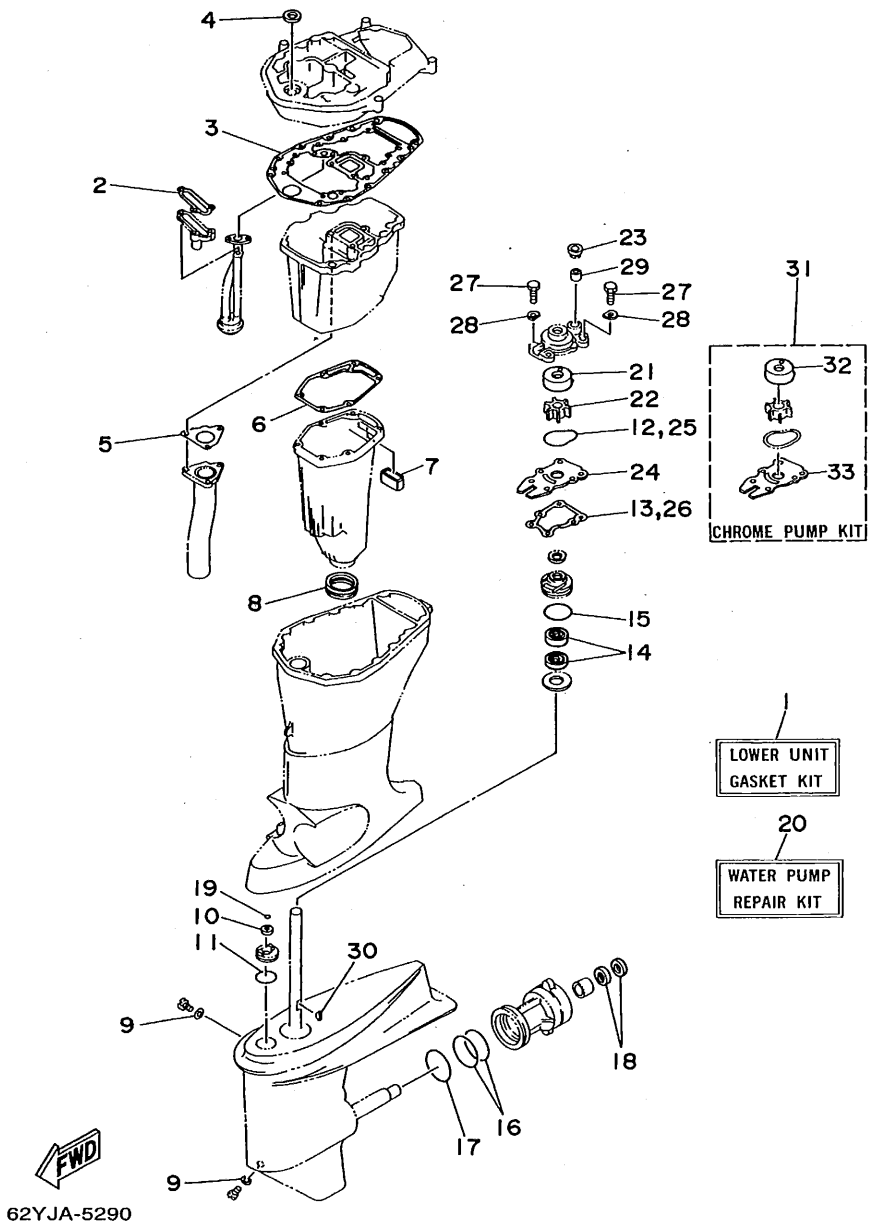


FIG. 29 REPAIR KIT 3 (F50A/F45A)
FIG. 29 KITS DE REPARATION 3 (F50A/F45A)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
30	90280-03024	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
31	63D-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
32	63D-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
33	63D-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

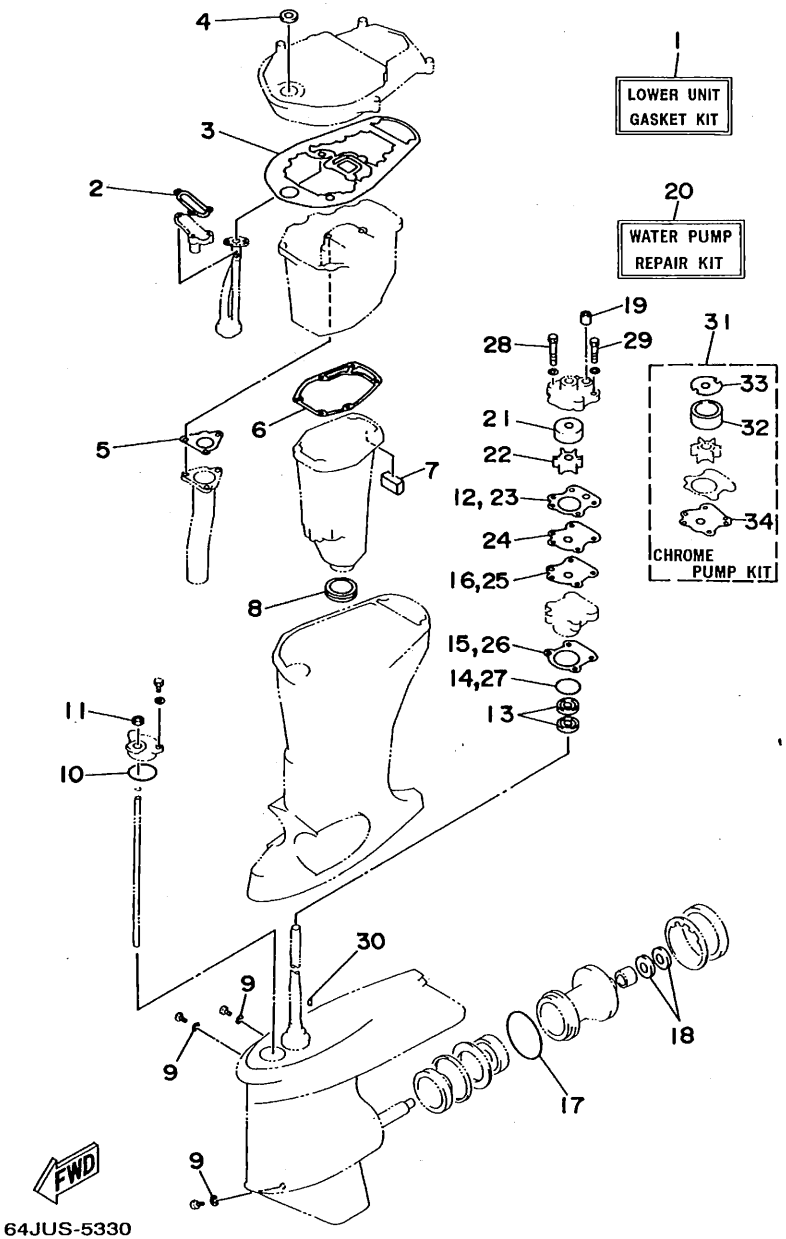
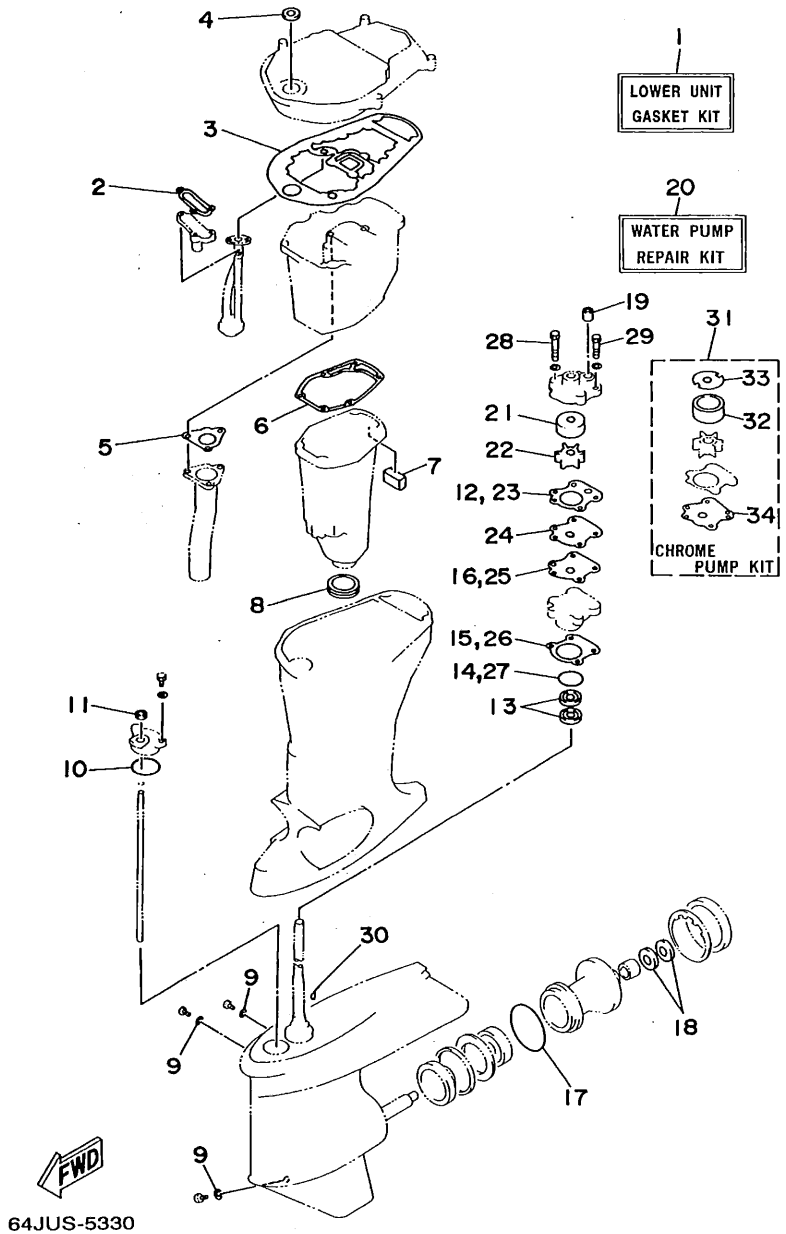


FIG. 30 REPAIR KIT 4 (F50B) KITS DE PEPARATION 4 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	64J-W0001-20	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	
2	62Y-13475-00	.GASKET .JOINT	1	
3	62Y-15312-00	.GASKET, OIL PAN .JOINT DE VENTILATEUR D'HUILE	1	
4	93101-16M36	.OIL SEAL .JOINT SPY	1	
5	62Y-41133-00	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	
6	62Y-41134-00	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
7	62Y-45127-00	.SEAL .JOINT	1	
8	663-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
9	90430-08020	.GASKET .JOINT	3	
10	93210-49046	.O-RING .JOINT TORIQUE	1	
11	93106-09014	.OIL SEAL .JOINT SPY	1	
12	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
13	93101-23070	.OIL SEAL .JOINT SPY	2	
14	93210-46044	.O-RING .JOINT TORIQUE	1	
15	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
16	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
17	93210-85M97	.O-RING .JOINT TORIQUE	1	
18	93101-25M03	.OIL SEAL .JOINT SPY	2	
19	663-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
20	6H3-W0078-01	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
21	663-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
22	6H3-44352-00	.IMPELLER .TURBINE	1	
23	6H3-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
24	6H3-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
25	6H3-44324-A0	.GASKET, CARTRIDGE .JOINT	1	
26	688-44316-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
27	93210-46044	.O-RING .JOINT TORIQUE	1	
28	97095-08045	.BOLT .BOULON	2	



64JUS-5330

FIG. 30 REPAIR KIT 4 (F50B) KITS DE PEPARATION 4 (F50B)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	97095-08055	.BOLT .BOULON	2	
30	90280-03M03	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
31	6H3-W0078-0A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1	
32	670-44322-01	.INSERT, CARTRIDGE .CUVETTE	1	
33	670-44321-00	.INNER PLATE, CARTRIDGE .CUVETTE	1	
34	6H3-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
62Y-W0001-00	27- 1
62Y-W0001-20	29- 1
64J-W0001-20	30- 1
62Y-W0070-00	11-12
6H3-W0078-0A	30-31
6H3-W0078-01	30-20
63D-W0078-0A	29-31
63D-W0078-00	29-20
62Y-W009A-00-4D	2- 1
62Y-W009A-10-4D	2- 1
62Y-W009B-00-4D	1- 1
62Y-W0093-00	28- 1
62Y-11111-00-94	2- 2
62Y-11111-10-94	2- 2
62Y-11119-00	2-27
62Y-11133-10	2- 3
62Y-11168-00	2-21
62Y-11181-00	2-14
	27- 7
62Y-11191-00-9M	2-19
6J8-11325-00	2- 5
6H3-11327-00-94	2- 7
62Y-11328-00	2- 6
62Y-11351-00	1-10
	27- 3
62Y-11356-00	2-24
	27- 8
62Y-11411-00	3- 3
62Y-11416-00	3- 4
62Y-11416-10	3- 4
62Y-11416-20	3- 4
62Y-11536-00	8-13
62Y-11537-00	8- 3
62Y-11557-00	8-14
62Y-11575-00	9- 2
62Y-11590-00	8- 8
62Y-11603-00	3- 9
62Y-11604-00	3- 9
62Y-11605-00	3- 9
62Y-11631-00-96	3- 8
62Y-11633-00	3-10
62Y-11635-00	3- 8
62Y-11636-00	3- 8
62Y-11650-00	3- 5
62Y-11654-00	3- 6
62Y-11656-00	3- 7
62Y-11656-10	3- 7
62Y-11656-20	3- 7
62Y-12111-00	4- 1
51Y-12114-00	4- 4
62Y-12116-00	4- 3
30X-12117-00	4- 5
30X-12118-00	4- 6
51Y-12119-00	4- 7
62Y-1212A-00	6-28
62Y-12121-00	4- 2
62Y-12146-00	4- 8
62Y-12151-00	4- 9
62Y-12158-00	4-11
62Y-12159-00	4-10
62Y-12171-00	8- 2
62Y-12216-00	4-14
62Y-12238-00	4-12
62Y-12279-00	4-13
6G8-12411-02	1-11
6H3-12413-00-9M	1-12
62Y-12414-00	1-13
	27- 4
62Y-12481-00	1-18
62Y-13131-00	10-22
62Y-13300-00	8-17
62Y-13411-00	9- 6
3FV-13440-00	1-15
62Y-13471-00	9-14
62Y-13475-00	9- 3
	29- 2
	30- 2
62Y-13586-00-94	5- 1
12V-14105-00	7-17
	28- 8
6L2-14157-00	7-34
	7-37
	7-39
62Y-14157-00	7-11
62Y-14159-00	7-35
62Y-14175-00	6-11
62Y-14175-10	6-12
646-14212-01	7-30
	7-41
62Y-14255-00	6-23
62Y-14258-00	6-27
62Y-14267-00	7-36
62Y-14271-00	5-28
62Y-14276-00	7-26
62Y-14291-00	6- 7
62Y-14321-00	7-19
62Y-14321-00	7-40
664-14321-01	7-45
6A0-14325-00	10-26
664-14327-01	7-46
30X-14334-00	7-18
62Y-14341-00	7-13
62Y-14342-21	7-15
62Y-14343-56	7-14
62Y-14349-00	6-20
62Y-14349-10	6-18
62Y-14349-20	6-19
62Y-14349-30	6-21
50M-14355-00	7-33
62Y-14355-00	7-16
	28- 7
6A1-14356-00	7-23
6L2-14357-00	7-32
62Y-14360-00	6-33
654-14363-01	7-24
62Y-14368-01	2-32
62Y-14369-00	6- 1
62Y-14379-00	7-42
62Y-14380-00	6- 9
62Y-14381-00	7- 5
62Y-14381-10	7-38
62Y-14383-00	7-27
6L2-14384-00	7- 6
	28- 2
6L2-14385-00	7- 7
	28- 3
6E5-14386-01	7- 8
	28- 4
6L2-14392-00	7- 9
	28- 5
5H0-14397-00	7-25
	28-10
6F5-14397-00	7-31
	28-12
62Y-14398-00	7-28
	28-11
62Y-14399-00	7-12
	28- 6
62Y-14413-00	2-33
62Y-14429-00	6-10
62Y-14429-10	6-25
62Y-14440-00	5- 5
62Y-14475-00	7-22
62Y-14475-10	6-30
62Y-14485-00	2-20
62Y-14487-00	6-22
62Y-14555-00	6-34
62Y-14567-00	6-14
62Y-14573-00	7-48
62Y-14578-00	6-35
62Y-14585-00	6- 3
62Y-14585-10	6- 4
62Y-14585-20	6- 5
62Y-14585-30	6-13
62Y-14585-40	6-16
62Y-14585-50	6-26
62Y-14592-00	6- 8
62Y-14596-00	6-31
62Y-14597-00	7-47
62Y-14711-00-5B	17- 7
62Y-14901-00	7- 1
62Y-14901-10	7- 1
62Y-14902-00	7- 2
62Y-14902-10	7- 2
62Y-14903-00	7- 3
62Y-14903-10	7- 3
62Y-14904-00	7- 4
62Y-14904-10	7- 4
62Y-15100-00-94	1- 2
62Y-15311-00-5B	9-10
62Y-15312-00	9-11
	29- 3
62Y-15316-00	9-13
62Y-15362-00	9- 1
6G8-15363-00	2-36
62Y-15373-00	5-12
1UF-22434-00	15-20
62X-22471-00	15-12
6G1-24304-02	10- 1
62Y-24311-00	5-17
62Y-24313-00	5-19
61N-24329-00	12-30
62Y-24374-00	10-30
62Y-24378-00	5-26
688-24378-00	5-20
62Y-24410-00	10-17
62Y-24411-00	10-20
62Y-24413-00	10-18
6A0-24421-01	10-19
62Y-24423-00	10-21
62Y-24444-00	10-24
62Y-24452-00	10-28
62Y-24454-00	10-23
62Y-24471-00	10-25
61N-24521-00	10- 8
61N-24560-00	10- 6
61N-24563-00	10- 7
62Y-24566-00	10-10
6G8-26363-00	16-31
62Y-28100-00	10-35
62Y-41113-00-9M	1-17
62Y-41114-00	1-19
	27- 5
62Y-41131-00	17- 3
62Y-41133-00	17- 4
	29- 5
	30- 5
62Y-41134-00	17-10
	29- 6
	30- 6
62Y-41137-00-94	17- 1
6F5-41237-00	16-17
6H1-41237-00	16-19
6H4-41237-00	16-19
62Y-41241-00	16-18
62Y-41241-10	16-18
6F5-41262-01	6- 6
	6-29
	7-43
62Y-41262-00	6-17
	7-44
6E5-42137-10	16-35
62Y-42154-00	16-21
62Y-42159-00	16-34
62Y-42171-00	16-22
62Y-42335-00	16-27
62Y-42335-10	16-27
63D-42510-10-4D	14- 1
62Y-42610-00-4D	11- 1
62Y-42610-10-4D	11- 1
64J-42610-00-4D	11- 1
62Y-42613-00-4D	11- 2
62Y-42615-00	11-15
61N-42628-00	11-16
62Y-42651-00	11- 8
62Y-42652-00	11- 4
62Y-42677-00	11-10
62Y-42677-10	11-10
62Y-42678-00	11-11
62Y-42678-10	11-11
64J-42678-00	11-11
62Y-42681-00	11-13
62Y-42682-00	11-14
62Y-42711-00-4D	12- 1
62Y-42711-10-4D	12- 1
62Y-42715-00	16- 8
62Y-42716-00	12- 8
6E5-42724-00	12- 9
62Y-42725-00	12-18
6H4-42726-00	12-32
688-42726-10	12-32
6H3-42727-00	12-31
62Y-42727-00	12-19
62Y-42738-00-5B	12-17
62Y-42741-00-4D	12-22
62Y-42815-00	12-11
62Y-42828-00-4D	12-10
63D-43111-00-4D	13- 1
63D-43112-00-4D	13- 2
6E5-43126-02	13-38
63D-43128-01-4D	13- 5
63D-43131-00	13-14
6G5-43144-00	13-28
6E5-43145-00	26- 9
6G5-43145-00	13-18
6G5-43148-00	13-24
688-43160-01	13-29
688-43165-00	13-30
62Y-43170-00-4D	13-33
6H5-43181-03	13-19
6H5-43185-03	13-20
63D-43311-10-4D	13-12
682-43318-01	13-36
63D-43631-00	13-35
63D-43691-00	13-34
62X-4380F-00	15-74
62X-4380H-00	15-80
62X-4380K-00	15- 3
62X-4380L-00	15-27
62X-43800-00-4D	15- 1
6T4-43802-01	15-38
62X-43804-00	15-70
62X-43805-00	15-69
62X-43807-00	15-75
62X-43810-00	15- 4
62X-43814-00	15-14
6H1-43816-00	15-49

PART NO. NO. PIECES	REF. NO.
6H1-43817-01	15-34
62X-4382L-00	15-54
6H1-43829-00	15-43
62X-4383A-00	15-57
62X-43830-00	15-44
6H1-43831-10	15-36
6H1-4384F-10	15-46
6H1-4384G-11	15-15
	15-51
62X-4384H-00	15-19
62X-43840-00	15- 2
62X-43841-00	15-42
6H1-43844-10	15-47
6T4-43849-00	15-67
6H1-4385H-00	15-35
61A-4385H-00	15-62
62X-4385M-00	15-28
6H1-43855-11	15-52
6H1-43856-10	15-48
62X-4386K-00	15-76
62X-43860-00	15-58
62X-43861-00	15- 5
62X-43862-00	15- 6
62X-43864-00	15-24
62X-43865-00	15-31
6H1-43866-00	15-39
62X-43866-00	15-32
6H1-43867-00	15-40
62X-43871-00	15- 8
6H1-43875-00	15-61
61A-43875-00	15-16
62X-43875-00	15-21
6T4-43876-00	15-66
62X-43878-00	15-33
62X-4388A-00	15-11
62X-43880-00	15-68
62X-43881-00	15-79
62X-43891-00	15-71
62X-43892-00	15-72
6H1-43895-11	15-53
6H1-43896-00	15-50
62X-43899-00	15-17
62Y-44116-01	16-28
62Y-44117-00-4D	16- 2
62Y-44120-00	16- 7
62Y-44121-00	16- 1
688-44122-00	16-15
62Y-44135-00	16-24

PART NO. NO. PIECES	REF. NO.
6K5-44144-00	20-52
63D-44144-00	18-52
663-44151-00	18-51
	20-51
6E0-44191-11	5-38
6H3-44311-00	20-25
63D-44311-00	18-21
63D-44312-00	19-19
	29-23
6H3-44315-A0	20-27
	30-12
	30-23
63D-44316-00	18-27
	29-13
	29-26
688-44316-A0	20-33
	30-15
	30-26
670-44321-00	30-33
63D-44322-00	18-22
	29-21
63D-44322-40	29-32
663-44322-00	20-26
	30-21
670-44322-01	30-32
6H3-44323-00	20-34
	30-24
6H3-44323-40	30-34
63D-44323-00	18-26
	29-24
63D-44323-40	29-33
6H3-44324-A0	20-35
	30-16
	30-25
6H3-44341-00-94	20-30
63D-44341-00	18-31
6H3-44352-00	18-23
	20-28
	29-22
	30-22
62Y-44361-00	19- 1
	21- 1
663-44366-00	19-18
	21-14
	29-29
	30-19
663-44367-00	19- 2
	21- 2

PART NO. NO. PIECES	REF. NO.
6H3-44391-01	12- 2
62Y-44514-00-4D	14-25
62Y-44514-20-4D	14-25
63D-44526-00	14-27
663-44551-02-4D	14- 9
663-44552-00-94	14-17
62Y-44553-00-4D	14-22
679-44555-00-94	14-11
62Y-45111-00-4D	17-13
663-45123-00	17-12
	29- 8
	30- 8
62Y-45127-00	17-11
	29- 7
	30- 7
62Y-45151-00	17-16
6H3-45155-00	17-19
63D-45214-00	18-10
688-45214-02	20-12
63D-45215-00	18-11
688-45215-02	20-13
63D-45251-00	13- 6
63D-45251-10	19-15
62Y-45300-10-4D	18- 1
64J-45300-10-4D	20- 1
6H1-45301-11-4D	20- 2
63D-45301-01-4D	18- 2
63D-45321-00	18-14
688-45321-00	20-16
688-45331-00-94	20-56
688-45341-00	18- 9
	20-10
63D-45344-00	18-34
63D-45361-01-4D	18-43
664-45371-01	19-12
688-45371-02	21-12
63D-45375-00	19- 6
688-45375-00	21-11
663-45376-00-94	19- 5
	21-10
6E5-45378-00	18-17
	20-21
688-45383-02	20-64
688-45384-00	20-65
62Y-45501-10	18-36
64J-45501-10	20-40
6H4-45536-00	18- 4
688-45536-01	20- 4

PART NO. NO. PIECES	REF. NO.
6H4-45551-01	18-37
6K5-45551-00	20-41
6H4-45560-01	18-39
6K5-45560-00	20-43
663-45567-01-10	18-41
663-45567-01-12	18-41
663-45567-01-15	18-41
663-45567-01-18	18-41
663-45567-01-30	18-41
663-45567-01-40	18-41
663-45567-01-50	18-41
688-45567-01-10	20- 7
688-45567-01-12	20- 7
688-45567-01-15	20- 7
688-45567-01-18	20- 7
688-45567-01-30	20- 7
688-45567-01-40	20- 7
688-45567-01-50	20- 7
6H4-45571-01	18-42
6K5-45571-00	20-55
688-45576-00	20-59
63D-45577-00-10	18-46
63D-45577-00-12	18-46
63D-45577-00-15	18-46
63D-45577-00-18	18-46
63D-45577-00-30	18-46
63D-45577-00-40	18-46
63D-45577-00-50	18-46
688-45577-01-10	20-58
688-45577-01-12	20-58
688-45577-01-15	20-58
688-45577-01-18	20-58
688-45577-01-30	20-58
688-45577-01-40	20-58
688-45577-01-50	20-58
663-45587-01-10	18- 5
663-45587-01-12	18- 5
663-45587-01-15	18- 5
663-45587-01-18	18- 5
663-45587-01-30	18- 5
663-45587-01-40	18- 5
663-45587-01-50	18- 5
688-45587-01-10	20- 5
688-45587-01-12	20- 5
688-45587-01-15	20- 5
688-45587-01-18	20- 5
688-45587-01-30	20- 5
688-45587-01-40	20- 5

PART NO. NO. PIECES	REF. NO.
688-45587-01-50	20- 5
63D-45611-00	18-55
688-45611-01	20-44
63D-45631-00	18-57
688-45631-01	20-45
663-45633-00	18-62
688-45633-00	20-50
663-45634-00	18-58
688-45634-00	20-46
63D-45635-00	18-60
688-45635-00	20-48
663-45930-00-98	19-25
6E5-45941-00-EL	21-20
663-45941-01-EL	19-25
6E5-45943-00-EL	21-20
6H5-45943-00-EL	19-25
6E5-45945-01-EL	21-20
6H5-45945-00-EL	19-25
663-45945-02-EL	19-25
6E5-45947-00-EL	21-20
663-45947-02-EL	19-25
6E5-45949-00-EL	21-20
663-45949-01-EL	19-25
6E5-45952-00-EL	21-20
6H5-45952-00-EL	19-25
663-45952-02-EL	19-25
6E5-45954-00-EL	21-20
6E5-45956-00-EL	21-20
663-45956-01-EL	19-25
6H5-45958-00-EL	19-25
663-45958-01-EL	19-25
663-45970-60-98	19-25
697-45970-00-98	19-25
663-45972-60-98	19-25
663-45974-02-98	19-25
663-45974-60-98	19-25
663-45976-00-98	19-25
663-45978-00-98	19-25
663-45987-02	19-20
688-45987-02	21-15
670-45997-02	19-21
688-45997-01	21-16
62Y-46241-00	8- 7
63D-48511-00-4D	14-39
6H3-48538-00	16-33
63D-61350-00	26- 1
63D-61351-00	26- 2
62Y-81337-00	22-12

PART NO. NO. PIECES	REF. NO.
6K7-81338-01	22-13
6E5-81800-12	23- 1
6E5-81801-10	23- 6
6E5-81807-11	23-11
6E5-81809-10	23- 3
6E5-81810-10	23- 4
6E5-81813-10	23- 8
6E5-81820-11	23- 9
62Y-81822-00-94	24- 9
6E5-81824-00	23-10
6E5-81826-10	23-15
6E5-81830-10	23-13
688-81831-00	23-14
6E5-81840-10	23- 7
6E5-81847-10	23- 5
6E5-81850-11	23- 2
61H-81857-00	23-12
6G1-81941-10	25- 5
6L2-81945-00	25- 7
6H2-81949-01	25-26
61A-81949-00	25-27
6H1-81950-00	25-23
6G1-81952-00	25- 6
62Y-81960-10	25-10
62Y-82105-00	25-16
6E5-82117-00	25-17
682-82119-01	25-28
703-82119-00	14-36
697-82127-01	14-24
6H1-82148-00	13- 9
	13-52
63D-82148-00	13- 3
682-82151-00	25-20
6G5-82152-00	25-18
62X-82181-00	15-73
663-82317-01	22-14
6G8-82370-20	24- 8
62Y-82504-00	24-12
62Y-82560-00	24-13
63D-82563-10	25-31
6E5-82587-00	25-32
6E9-82588-00	24-14
62Y-82590-00	25-19
62Y-82590-10	25-19
688-82594-00	25-21
6E5-83558-00	14-34
6E5-83558-10	18-19
	20-23

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
62Y-83614-00	25-33
63D-83672-00	14-35
437-83936-11	25-22
	25-30
62Y-85510-00	22- 2
62Y-85540-00	25- 1
62Y-85540-10	25- 1
62Y-85550-01	22- 1
62Y-85550-10	22- 1
62Y-85561-00-94	22- 3
62Y-85570-00	24- 1
62Y-85580-00	22- 5
62Y-85599-00	24-17
6E9-86111-01	6-36
90101-08M15	14-26
90101-09M01	26- 7
90101-12M65	13-46
90105-08M61	18-44
90105-10M67	21-13
90109-06M30	16-30
90109-06M64	8-12
90109-06M65	2-12
90109-08M63	4-15
90109-12261	14-15
90116-08M14	24-19
90116-10175	14- 7
90116-18M52	13-42
90119-08M01	1- 4
90119-08M76	23-18
90119-08M77	23-19
90119-08M79	17-14
90119-08M82	17-15
90119-08M84	19-11
	21- 9
90119-09M00	2-16
90142-05M06	18-12
90159-06M08	24-18
90170-09M03	26- 5
90170-12138	18-38
90170-16M01	20-42
90170-18M10	13-43
90170-20137	22-17
90170-35M32	8-15
90171-16011	19-23
	21-18
90179-06M24	11- 3
90179-06066	14-21
90185-05002	20-15
90185-08045	14-28
90185-09M01	26- 4
90185-10051	14- 8
90185-22M11	13-17
90201-06416	12- 5
90201-083J8	15-82
90201-10M06	8- 5
90201-10M20	26- 3
90201-10M63	26- 8
90201-12M16	14-12
90201-12426	13-48
90201-13M19	14-14
90201-17M00	21-17
90201-21M18	22-18
90201-22M03	13-16
90201-22429	18-56
90201-27M00	18-35
90201-30M00	14- 2
90202-07M07	16-16
90202-12060	19- 3
	21- 3
90202-21100	14-13
90209-08M02	18-30
	20-39
	29-28
90240-05M19	12-14
90249-05M30	12-12
90249-06M19	13-25
90249-07M29	8-10
90250-06023	18-61
90250-07M02	20-49
90266-06M02	11- 9
90280-03M03	20-29
	30-30
90280-03024	18-25
	29-30
90280-04M06	8-16
	27-17
90280-05049	22-16
90282-04010	20-63
90338-04M17	5-29
90338-05M03	12-37
90340-08M04	18- 7
	20- 9
90340-14M06	1- 8
90344-51M01	1- 7
90386-05002	12-15
90386-07M58	16-11
90386-10M16	13-21
90386-10009	16-29
90386-10025	13-22
90386-18M35	13-40
90386-18M44	13-45
90386-18M92	13-39
90386-22M15	13-15
90386-30M60	14- 6
90386-30M77	14- 4
90386-30M78	14- 3
90387-06M15	5-31
90387-06M40	12-29
90387-06M45	16-25
90387-06M69	12- 4
90387-06M70	5- 6
90387-10M42	26- 6
90401-20M00	1-16
90430-06014	2-11
	2-13
	27- 6
90430-08020	18- 8
	20-11
	29- 9
	30- 9
90430-08143	2-31
90430-12072	19- 4
	21- 4
90430-14115	1- 9
	27- 2
90445-07MF1	14-33
90445-07M31	18-18
	20-22
90445-07M38	5- 9
90445-09252	1-14
90445-10M14	5-18
90445-10M18	5-27
90445-10M33	5-15
90445-10M34	10- 4
90445-10M48	10-14
90445-10M85	5-16
90445-16M00	5-22
90464-07M41	24- 3
90464-09M43	12-36
90464-10M32	5-11
90464-16039	25-29
90465-06M28	24- 2
90465-08028	14-31
90465-11M10	5-10
90465-11M10	5-21
	5-23
	5-25
	13-53
	14-32
	18-20
	20-24
90465-13M11	14-38
90465-13M36	5-13
90467-09M03	10- 5
	10-15
90467-10M04	5-14
	10-16
	10-34
90467-15M14	5-37
90468-07M06	16-13
90468-18008	16-14
	16-32
90480-09M12	12- 3
90480-11224	5-24
90480-12072	22-15
90480-13M24	12-28
90480-25161	24- 4
90501-12M00	16- 9
90501-14M08	14-20
90501-16M01	18-59
90501-16233	20-47
90502-16M02	13-32
90506-14M24	13-26
90508-23M36	8- 9
90647-11032	15-56
91318-04025	15-37
91490-16010	12-13
	12-16
	16-23
91490-30030	19-24
91490-40030	21-19
91690-30012	13-31
91690-30020	13-23
91690-40010	15-22
92907-04600	2-23
92990-04600	6-24
92990-05100	15-84
	22- 7
92990-05600	6-15
	11- 6
	17-18
	22- 8
92990-06600	1- 6
	1-21
	2- 9
	2-18
	2-26
	2-29
	2-35
	5- 8
	5-33
	5-35
	8-22
	9- 5
	9- 8
	9-17
	10- 3
	10-33
	12-21
	12-26
	12-35
	13-11
	13-51
	16- 4
	16- 6
	17- 6
	17- 9
	20-20
	22-10
	24- 7
	24-16
	25- 4
	25- 9
	25-13
	25-15
	25-25
92990-08100	24-21
92990-08200	16-12
92990-10100	19- 9
	21- 7
92990-10600	19-10
	21- 8
92990-16200	19-22
92995-06100	12- 7
	12-25
	12-34
	13- 8
	15-30
	24- 6
	25- 3
92995-06100	25-12
92995-08100	14-19
	14-30
	19-14
	19-17
92995-08600	10-12
	23-17
	24-11
92995-12200	13-47
92995-18600	13-44
93101-16M36	17- 2
	29- 4
	30- 4
93101-22067	18-50
	29-18
93101-23070	20-31
	30-13
93101-25M03	20-62
	30-18
93101-25M57	18-32
	29-14
93102-08414	15-81
93102-35M41	3- 2
	27-11
93102-37M40	8- 1
	27-16
93102-43M42	3- 1
	27-10
93106-09014	18-15
	20-18
	29-10
	30-11
93210-06519	15-23
	15-45
93210-06632	15-64
93210-07540	15-65
	18-53
	20-53
	29-19
93210-09350	15-41
93210-12MG9	8-19
	27-19
93210-14515	8-20
	9-15
	27-20
93210-16275	26-10
93210-18397	15-60
93210-24M79	2-37

NUMERICAL INDEX
INDEX NUMERIQUE

PART NO. NO. PIECES	REF. NO.
93210-24M79	10-31
	27- 9
	27-21
93210-29M94	14- 5
93210-29375	15- 7
	15-25
93210-30MH4	5- 4
	27-14
	28-13
93210-32738	10- 9
93210-33MG4	18-16
	29-11
93210-33MH2	8-18
	27-18
93210-35M86	5- 2
	5-30
	27-12
	27-15
	28-14
93210-38MH3	5- 3
	27-13
93210-44383	15- 9
93210-46044	20-32
	30-14
	30-27
93210-48MG8	18-33
	29-15
93210-48214	15-10
93210-49046	20-17
	30-10
93210-52449	15-83
93210-59MG7	18-24
	29-12
	29-25
93210-69MG6	18-48
	29-17
93210-74MG5	18-47
	29-16
93210-85M97	20-60
	30-17
93306-001U1	18-45
93306-207U0	20-57
93315-32224	18- 3
93315-325V1	20- 3
93317-22204	18-49
93317-325U0	20-61
93332-000U3	20- 6
93332-000W7	20- 8
93332-00003	18-40
93332-00079	18- 6
93410-18M02	13-41
93410-28M06	14-10
93430-04301	7-21
93450-09M01	2- 4
93450-17129	3-11
93503-16010	15-18
93505-16024	16-10
93505-32038	15-59
93604-08062	18-28
93604-10M03	20-36
93605-10108	15-63
93605-14143	8- 4
93606-12019	9-12
	19- 7
	21- 5
93608-12M05	9- 9
93608-16M16	5-36
93700-06M03	13-13
94701-00375	2-38
95024-06025	22- 4
95380-03600	10-27
95380-05600	10-29
	18-13
95380-05700	16-20
95380-06600	12-23
95380-08600	10-13
	24-20
95380-12600	13-49
95380-12800	14-16
95780-05300	11- 7
95895-06016	12-27
95895-06030	16-26
95895-08020	8-11
95895-10040	8- 6
97013-06020	2- 8
	2-25
97013-06025	2-17
	9- 4
97014-06016	9- 7
97014-06035	1- 5
	1-20
97075-06025	9-16
	17- 8
97075-06045	17- 5
97075-08025	14-18
97075-10040	21- 6
97095-05016	11- 5
97095-06010	2-10
	13-10
	13-27
	13-37
	13-50
97095-06012	24-15
	25-14
	25-34
97095-06016	2-34
	15-29
	20-19
97095-06020	2-28
	12-20
	16- 3
	25- 2
97095-06025	5-34
	10- 2
	13- 7
	16- 5
	25-11
	25-24
97095-06030	5-32
	10-32
	12- 6
	24- 5
97095-06090	5- 7
97095-08014	2-30
	10-11
97095-08035	24-10
97095-08045	20-38
	30-28
97095-08055	20-37
	30-29
97313-06040	8-21
97395-06014	25- 8
97395-08016	23-16
97395-08020	19-16
97395-08025	19-13
97395-08030	14-29
	18-29
	29-27
97395-10040	19- 8
97607-04112	15-78
97607-05210	15-55
97880-05020	15-77
97885-05020	15-26
97885-06008	13- 4
97885-06016	14-23
97890-05006	6- 2
97980-04108	6-32
97980-04110	7-10
97980-04112	7-20
	28- 9
98507-04010	2-22
98580-05012	22- 6
98580-05016	17-17
98580-06016	14-37
98580-06025	12-24
	12-33
	22- 9
98780-05545	20-14
98980-04006	7-29
99001-08600	18-54
	20-54
99009-35500	15-13
99530-08012	1- 3
	2-15
	22-11

—MEMO—

—MEMO—

COPY RIGHT: All rights reserved. No part of this publication may be reproduced without permission.

DROIT DE COPIE: TOUS DROITS RESERVES. TOUTE PARTIE DE CETTE PUBLICATION NE PEUT ETRE REPRODUITE SANS AUTORISATION.

YAMAHA

YAMAHA MOTOR CO., LTD.
2500 SHINGAI IWATA SHIZUOKA JAPAN
SERVICE INFORMATION DIV.

Printed in Japan
Secound edition MAR.,1995

IMPRIME AU JAPON
Second edition MARS.,1995